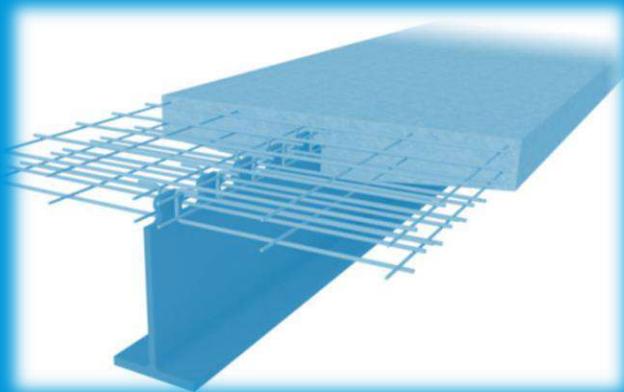


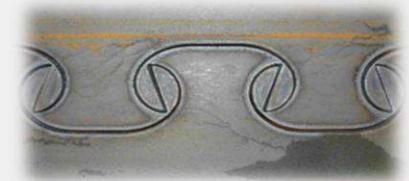
DEZVOLTAREA DE SISTEME PREFABRICATE MODERNE PENTRU PODURI ÎN ROMÂNIA



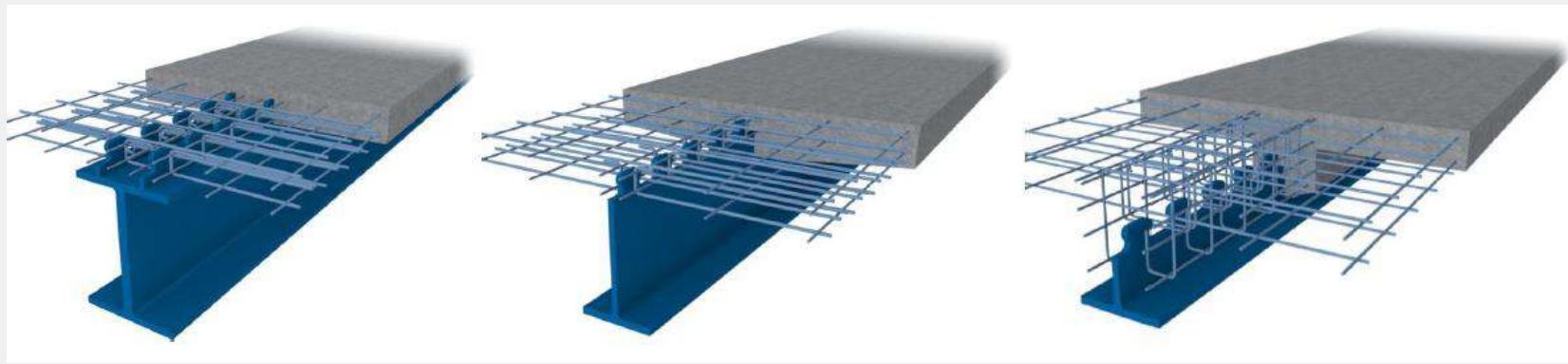
*Prin dialog începe totul...
Everything starts with dialogue...
Dialog ist der Anfang von allem...*



Agenda:



- design of sustainable and durable bridges (VFT-WIB® & VTR®);
- integral structures;
- new construction method basing on innovative composite dowels for the shear transmission;
- examples.



New efficient solutions for bridges. Targets:

- modular system
- simplicity and short execution time
- lower costs
- structural robustness
- facile and cheap to maintain
- reduced environmental impact



Integral structures → Euro bridges

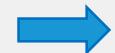
- ✓ Arch-like bridges have been erected for over 2000 years and represent integral structures.



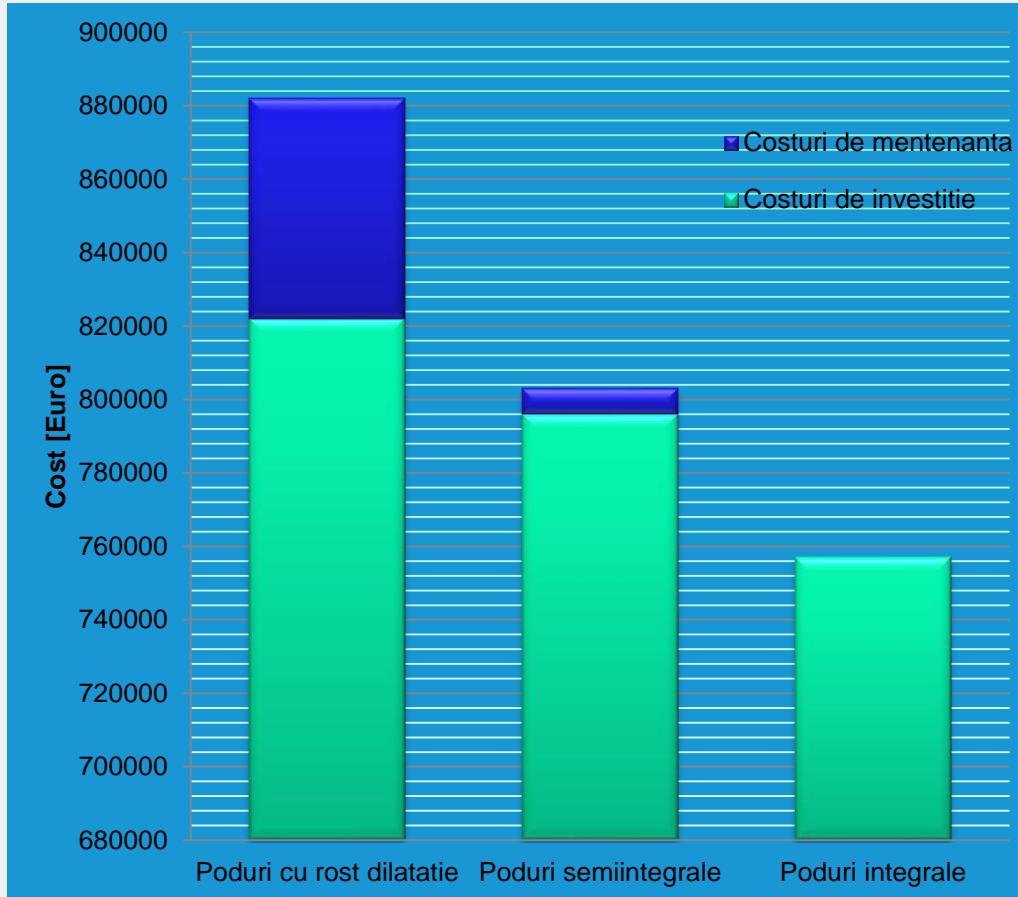
- ✓ Without a clear distinction between the superstructure and the infrastructure of the bridge.
- ✓ The abutments and the piers are monolithically connected to the superstructure.
- ✓ No bearings and expansion joints.
- ✓ The FRAME structures are the “old arch bridges”.



Why these structures?



Maintenance costs



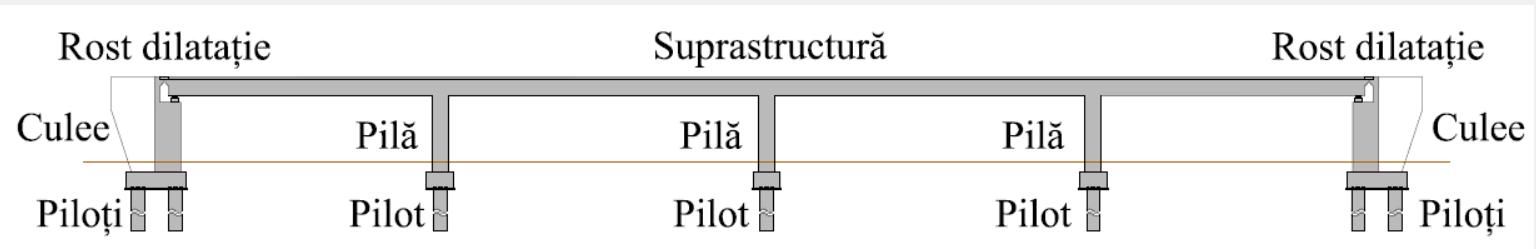
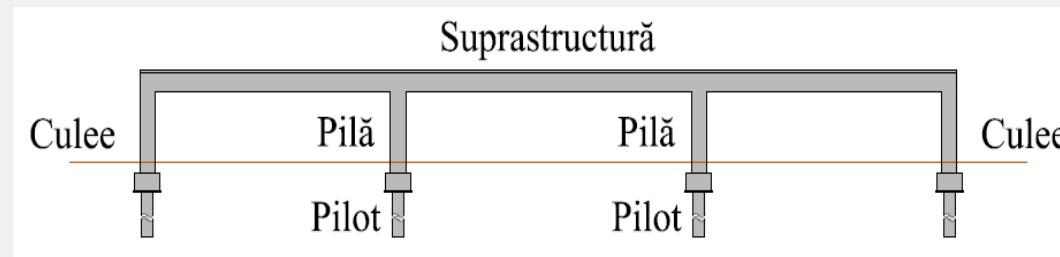
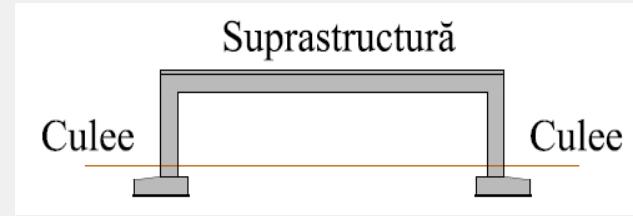
*The concept
of whole life
costs !!!*



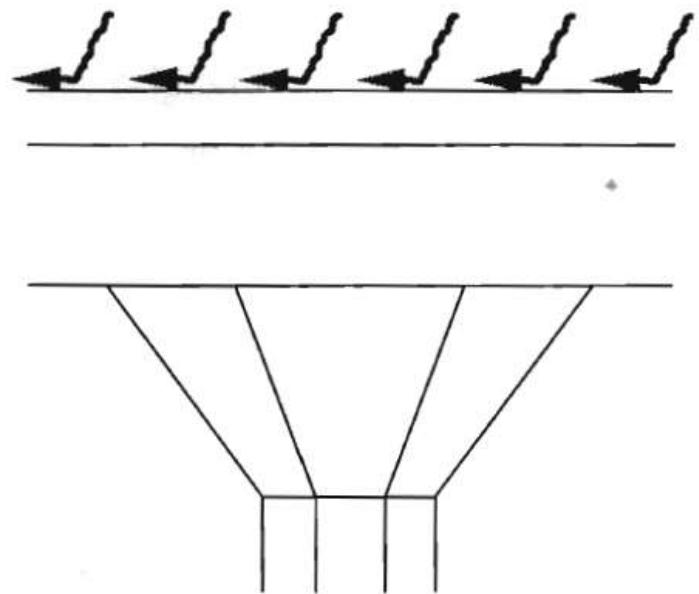
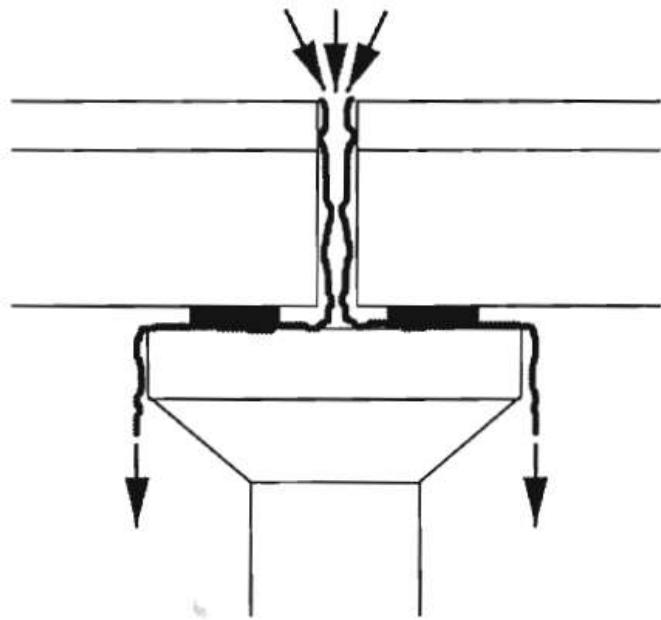
Why these structures?



Maintenance costs



Typical defects



Typical defects



Typical defects



Typical defects

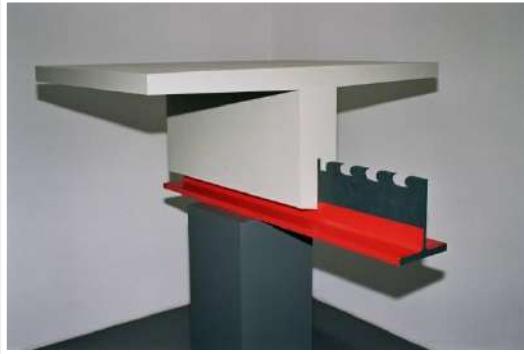


Typical defects



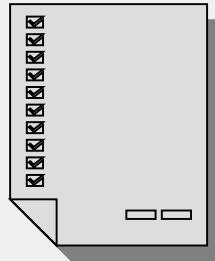
New construction method basing on innovative composite dowels. VFT-WIB® Method

What is VFT-WIB ?



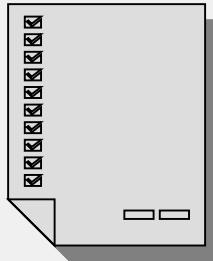
VFT solution = **VerbundFertigteilTräger**
Prefabricated composite girder
WIB = **Walzträger im Beton**
Embedded steel girders

A further development of the concrete bridges with embedded steel girders (WIB – filler beams decks). The VFT-WIB® girder is a prefabricated composite precast part with a T-shaped steel girder as load-bearing element on the underside of the girder.



Initial solution -1900





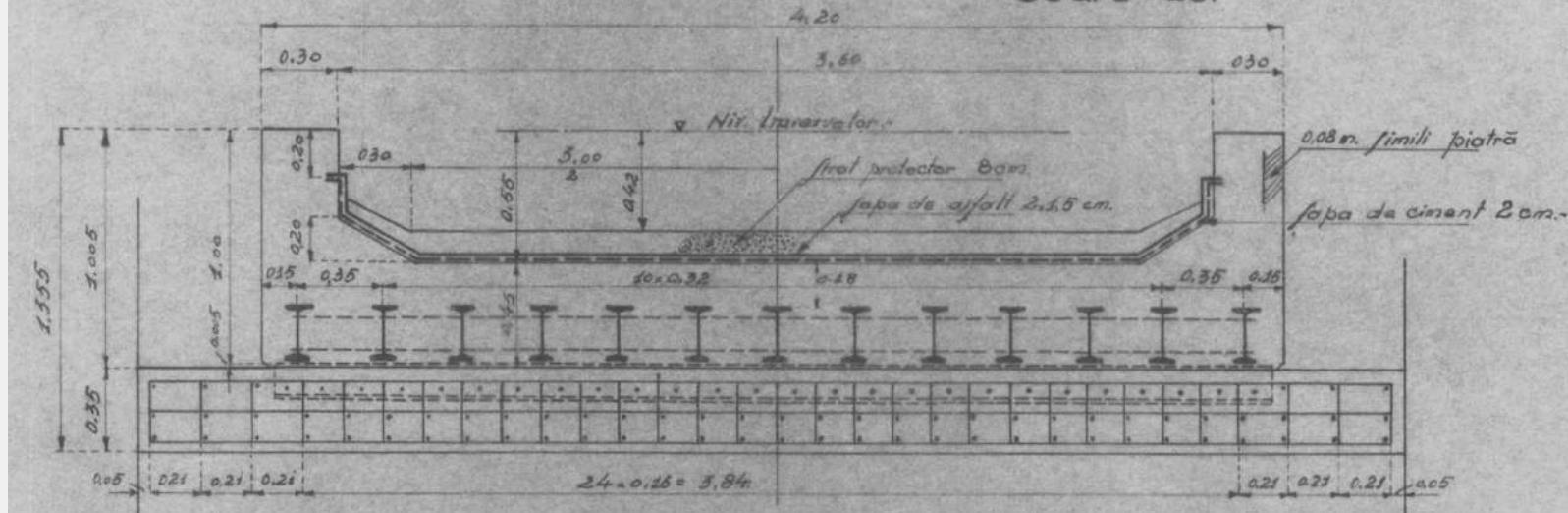
Soluția G.I.B (WIB) → România 1937

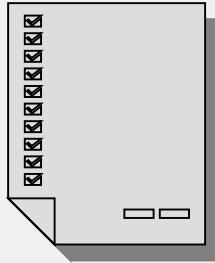


Tablier cu grinzi I înglobate în beton

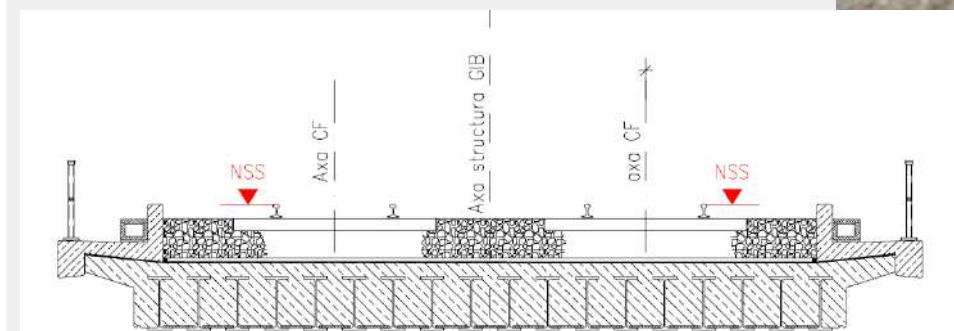
Secție transversală

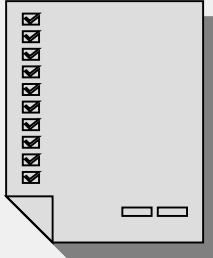
Scara 1:25.





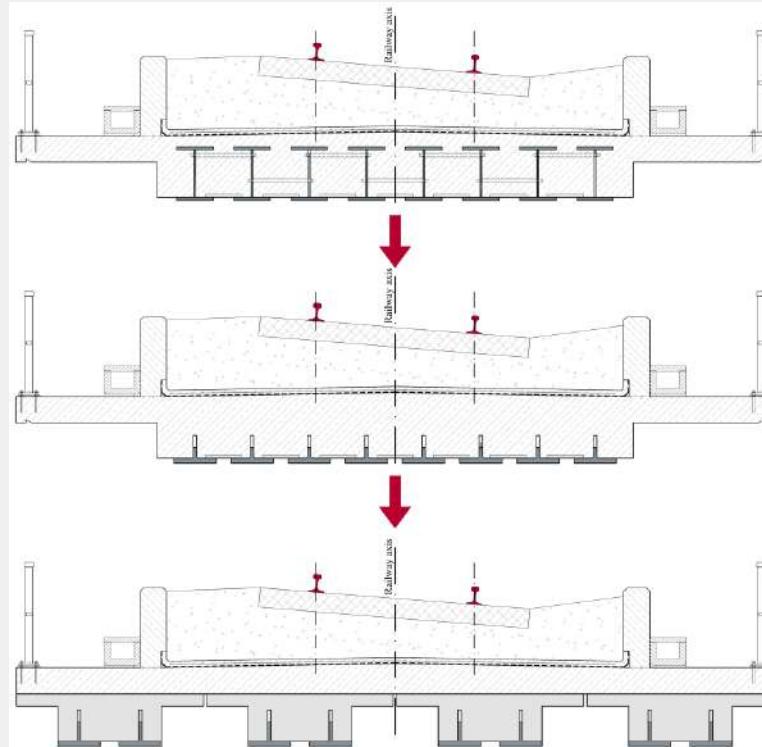
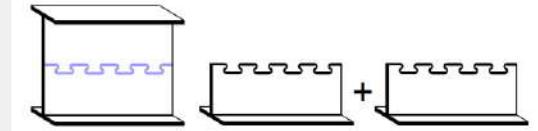
WIB → 1980

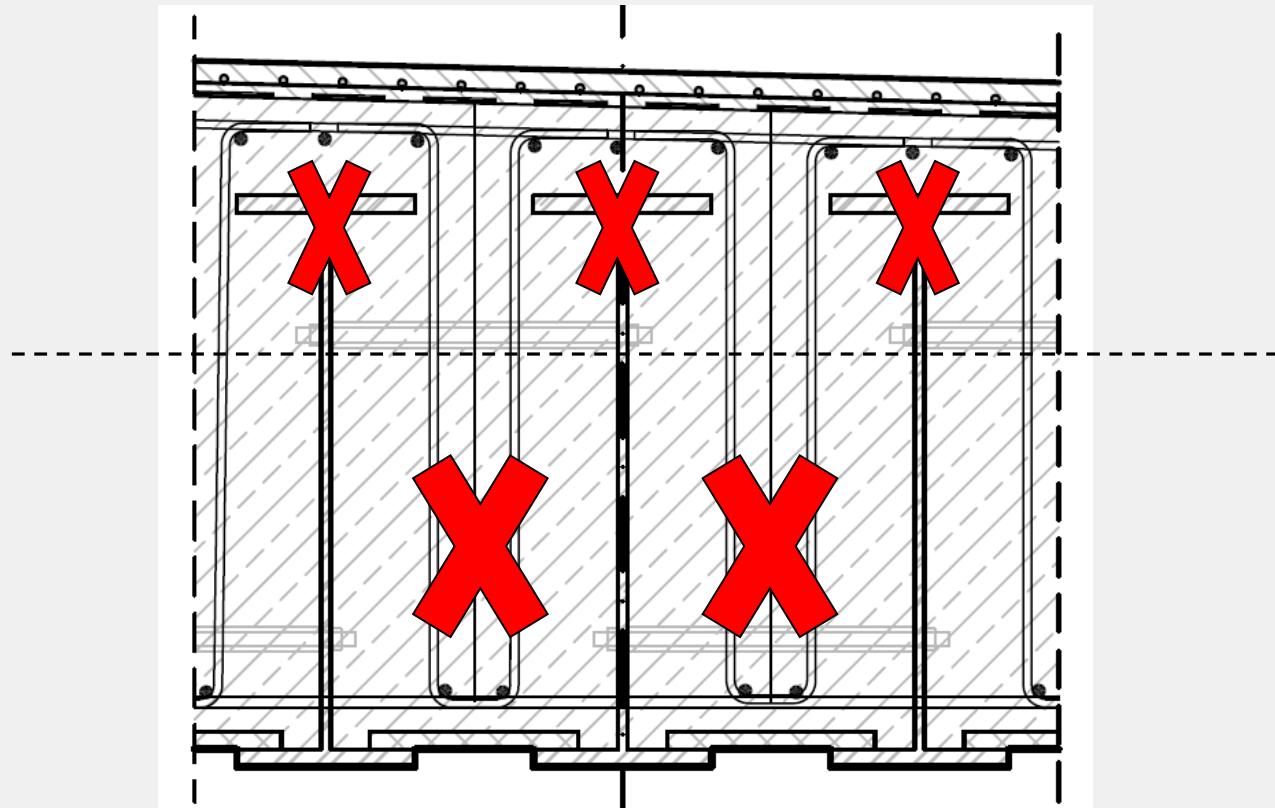


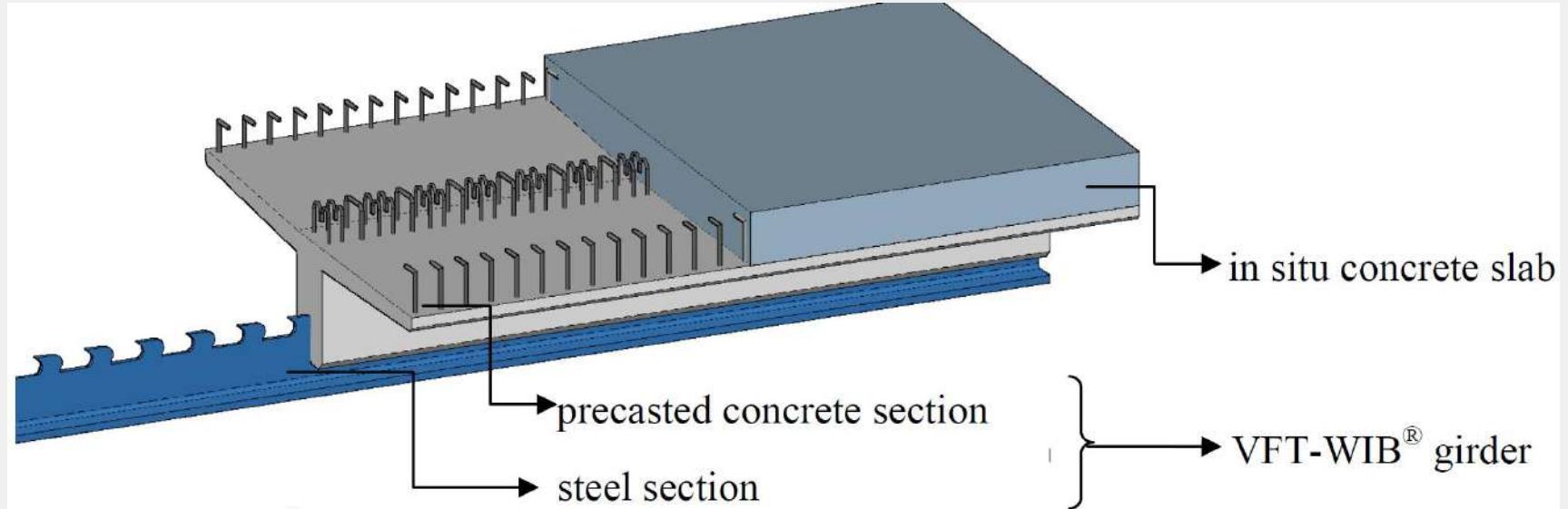


... and the new WIB – Decks generation

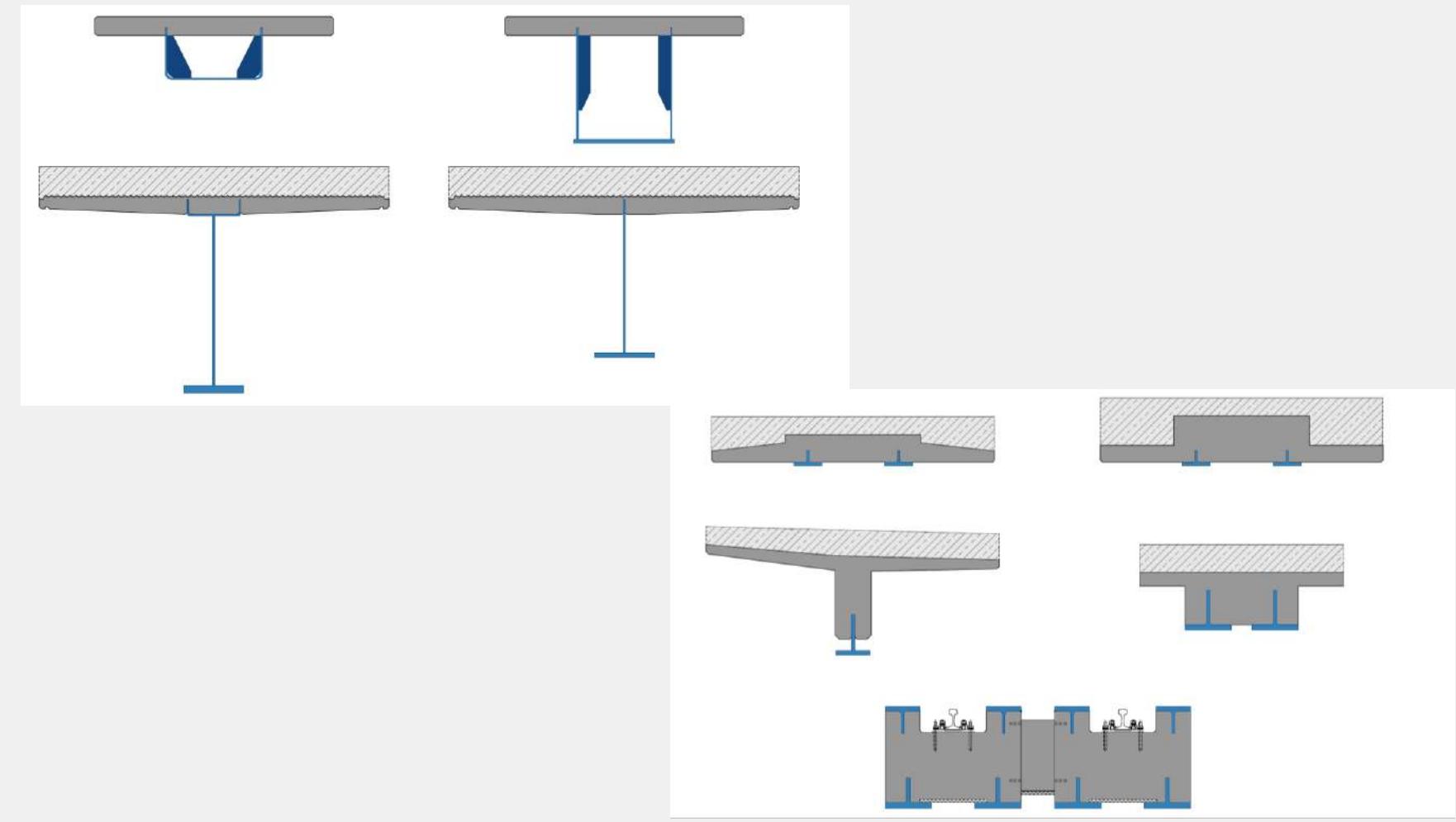
VFT-WIB



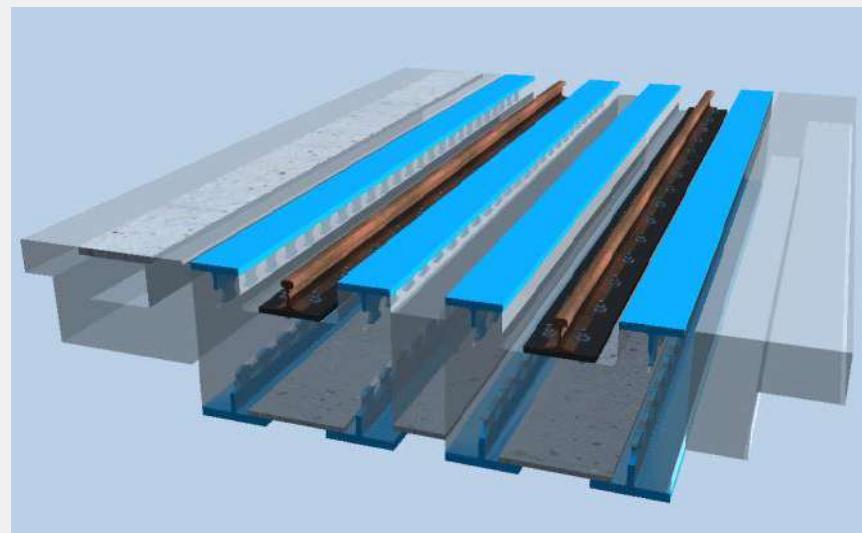
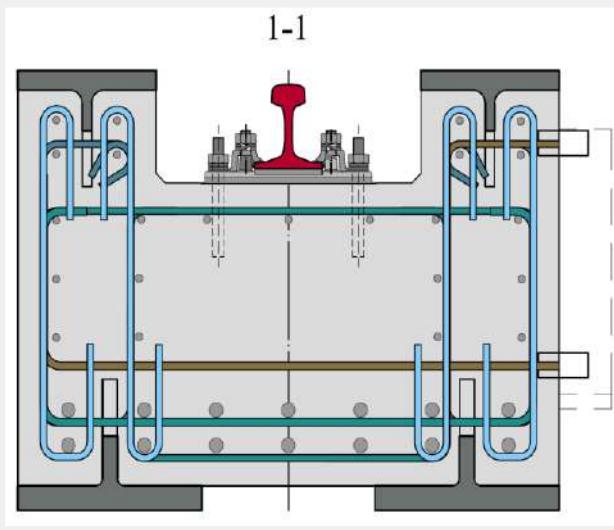
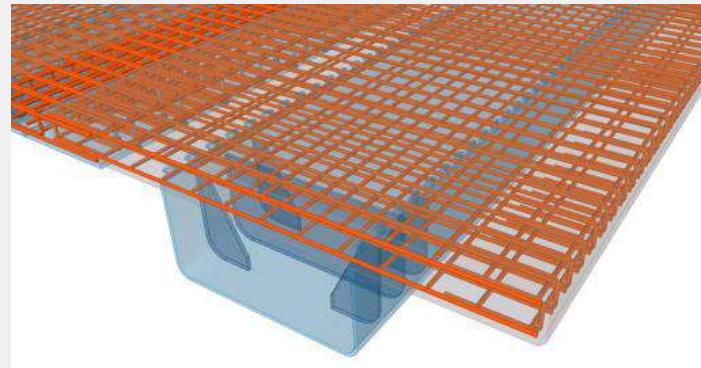




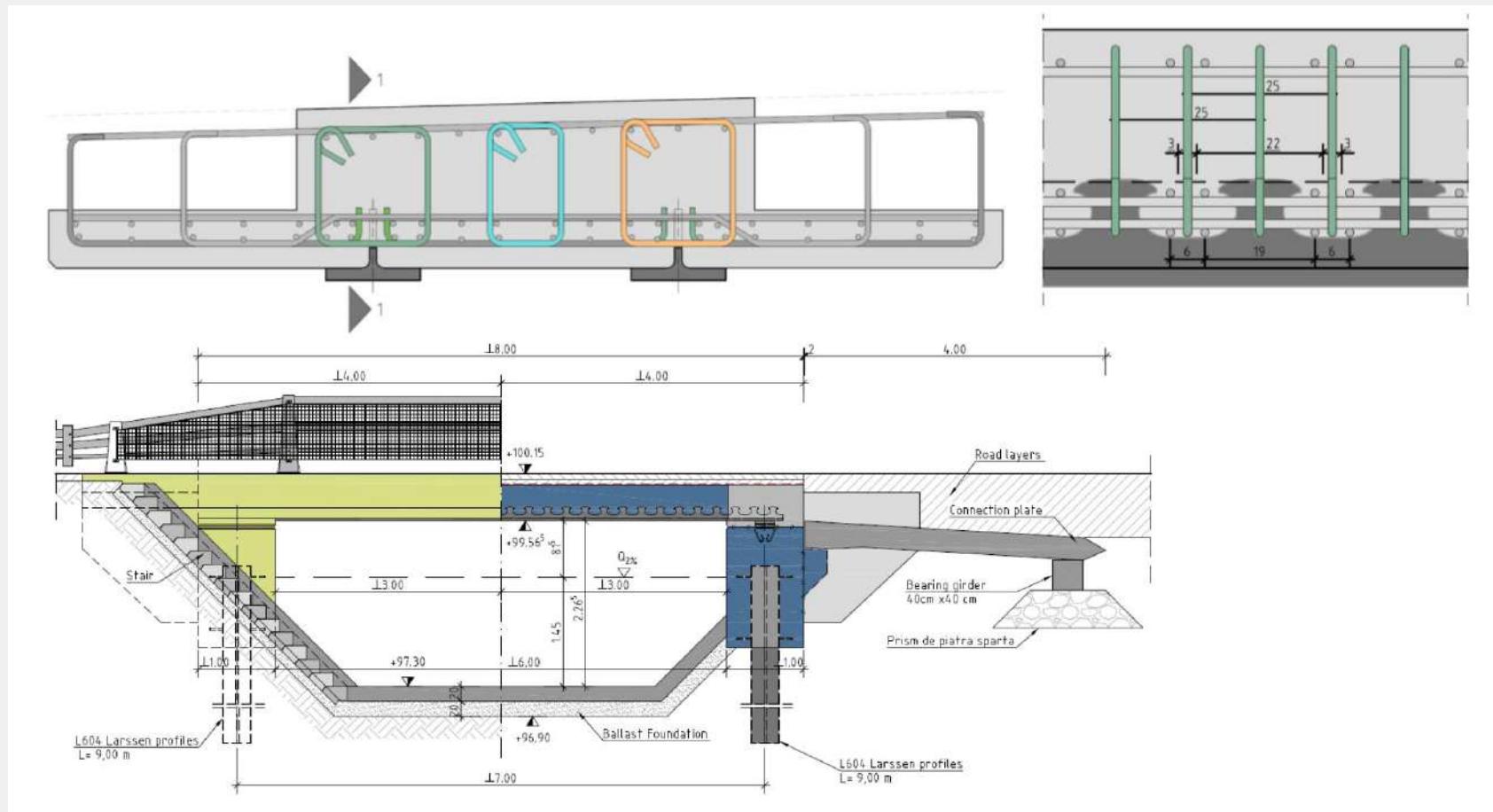
New construction method basing on innovative composite dowels. VFT-WIB® Method

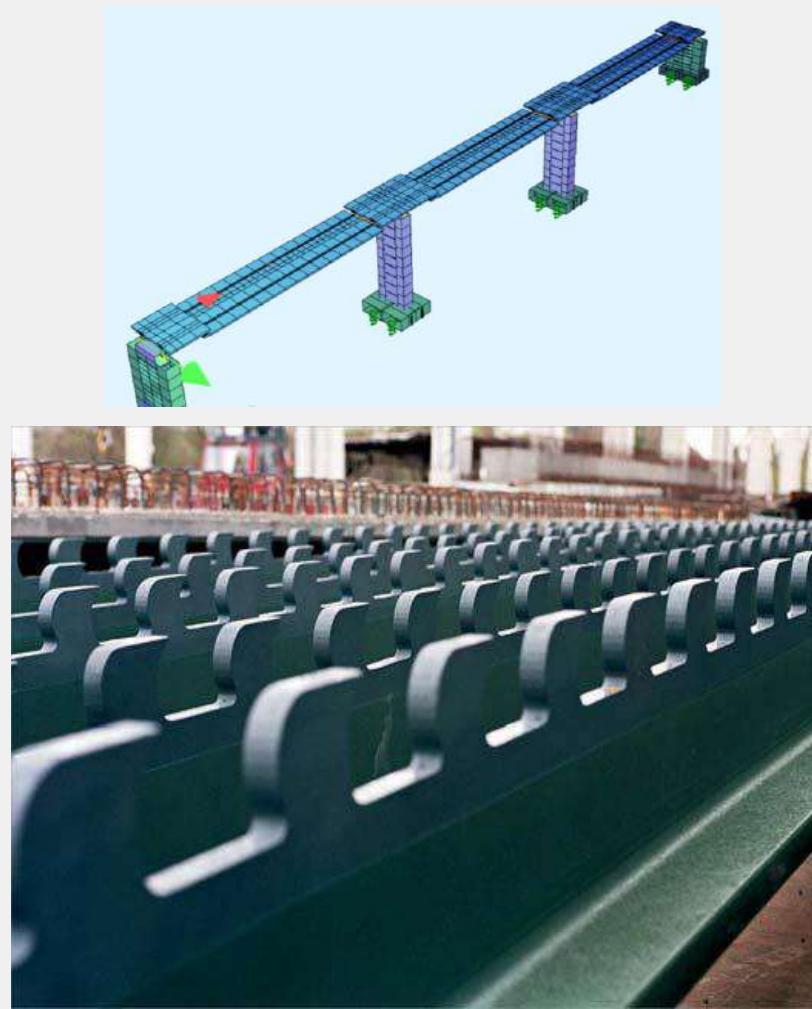
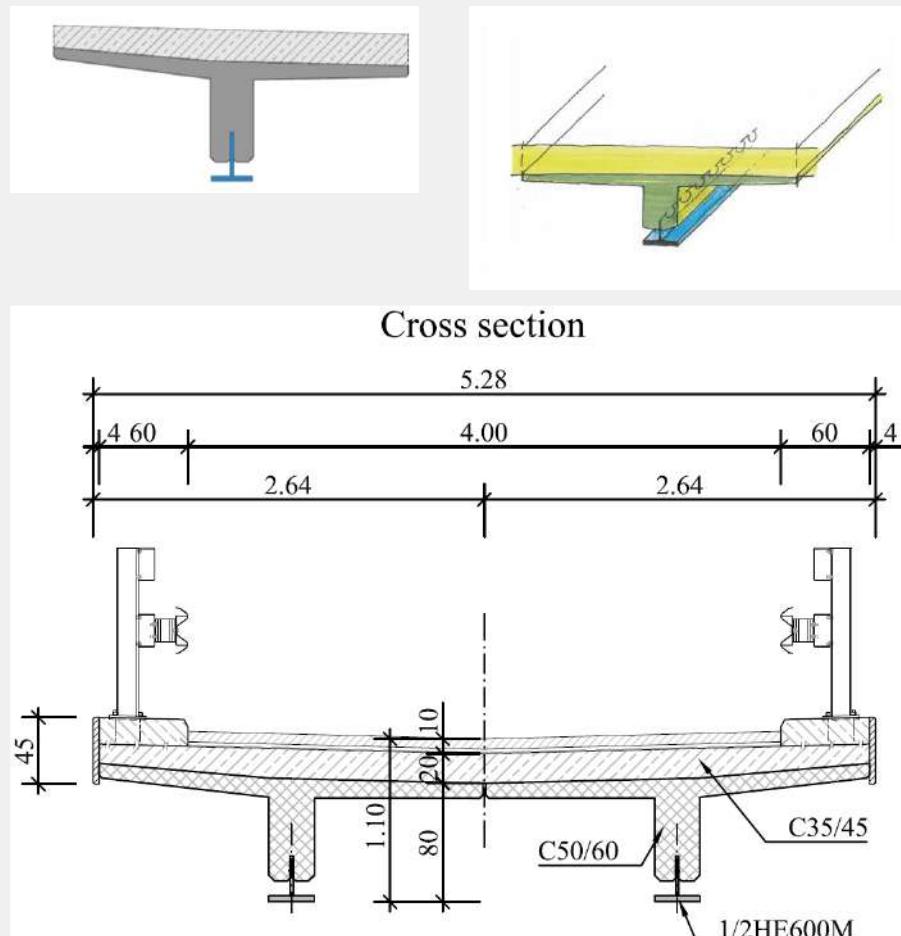


New construction method basing on innovative composite dowels. VFT-WIB® Method

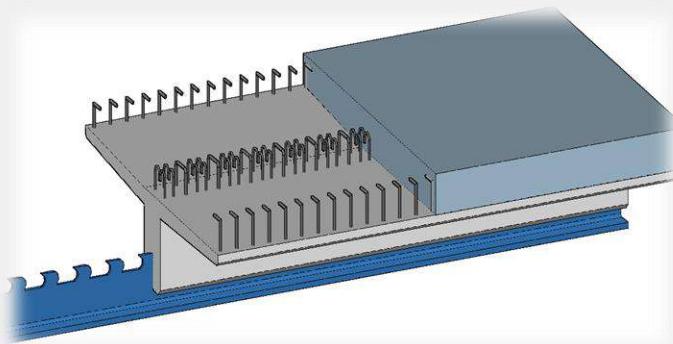
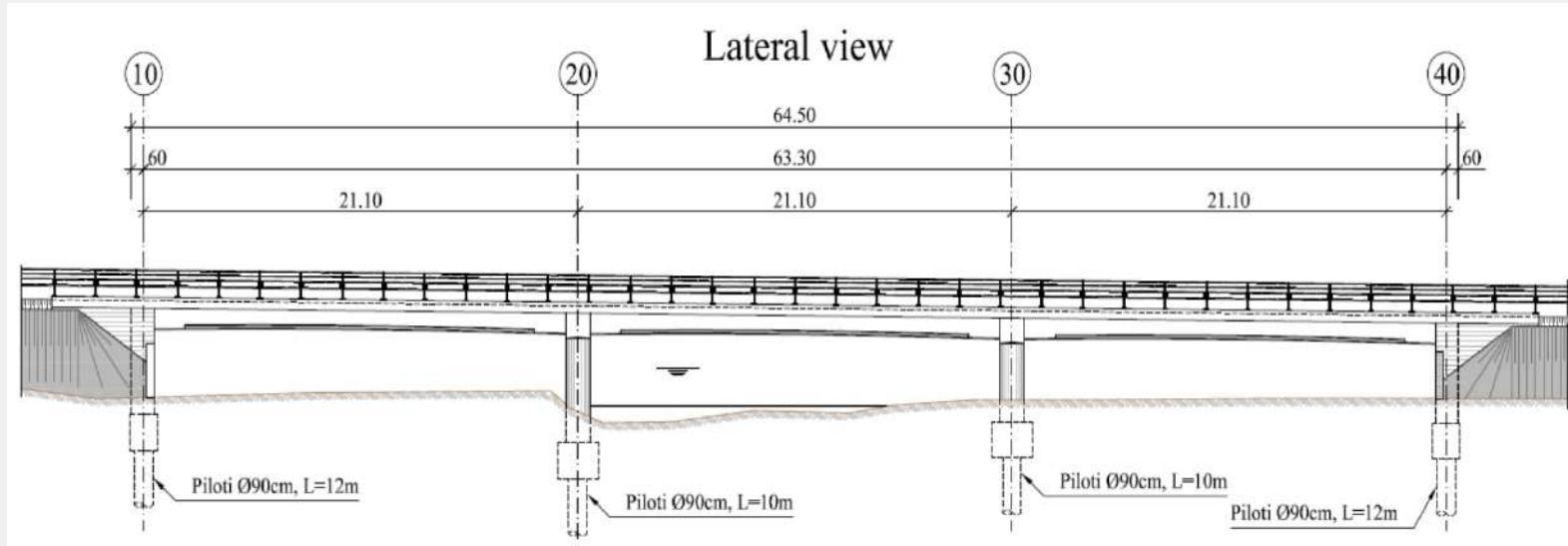


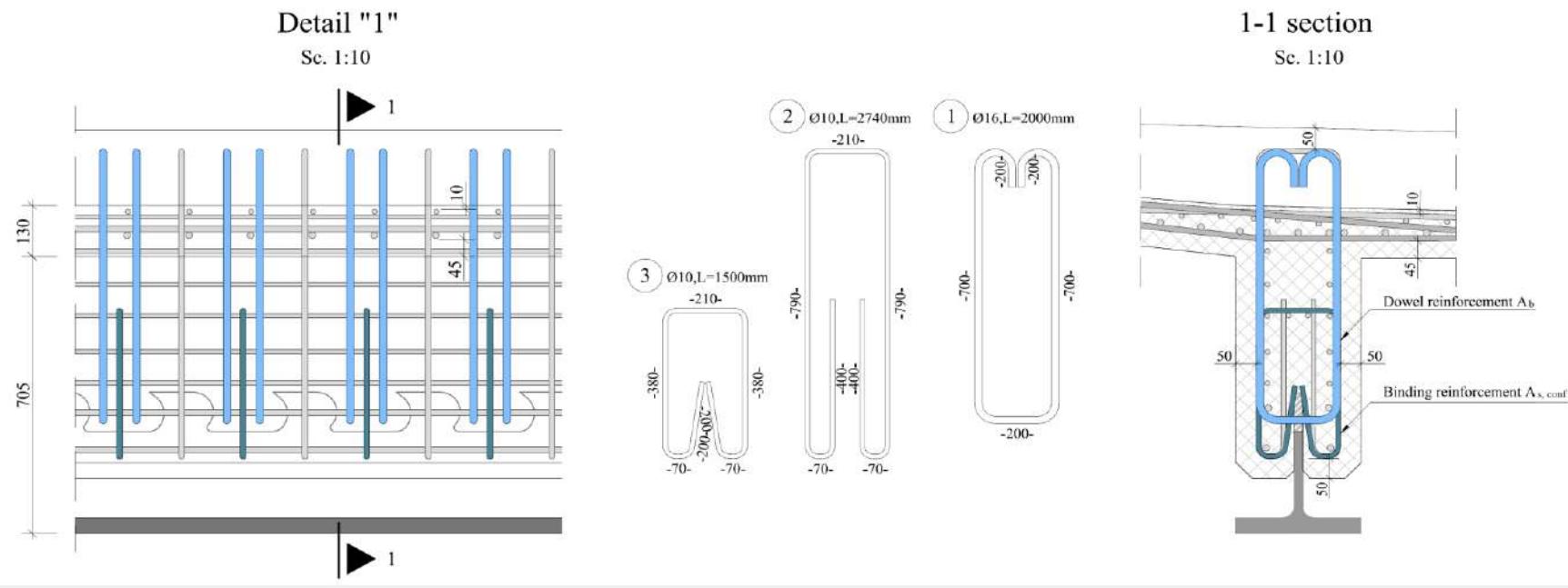
VFT-WIB® - Pod pe DN 79A km 60+627m





VFT-WIB® Frânceşti Bridge



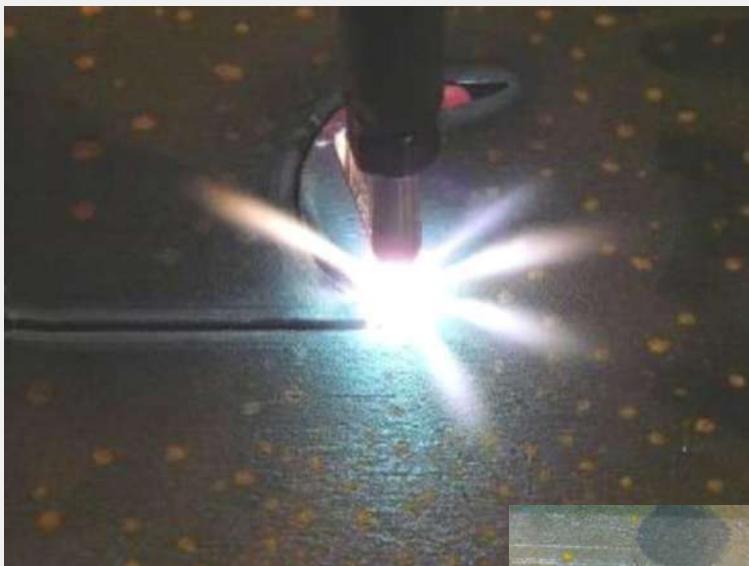


Designed



Executet

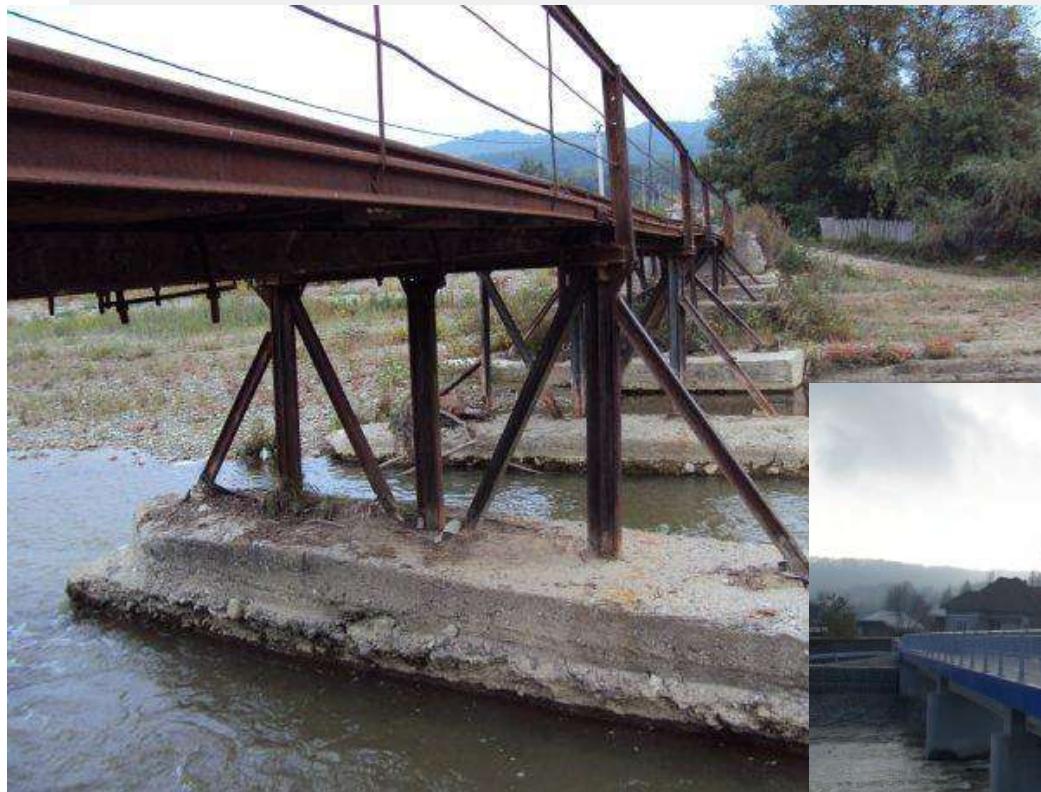
VFT-WIB® Method

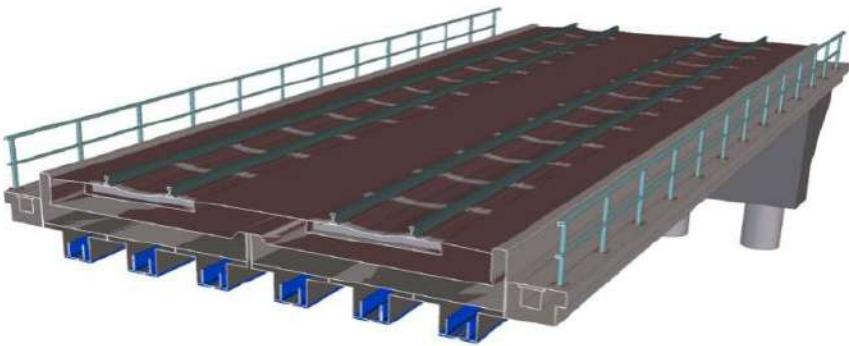
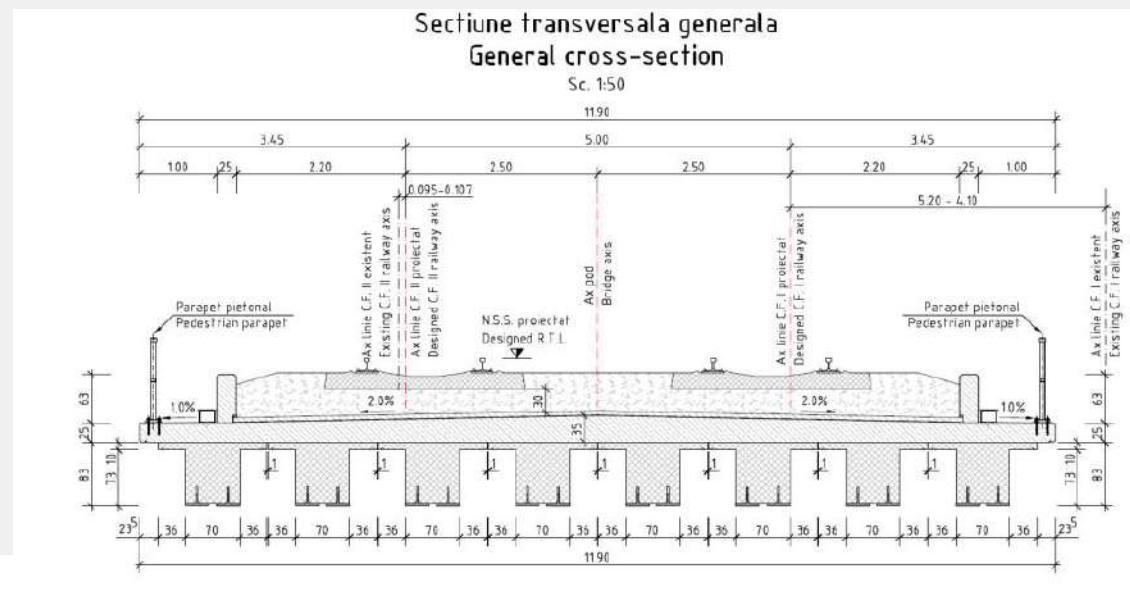
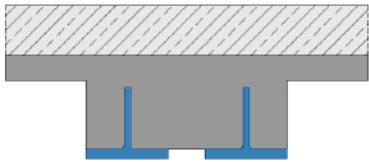


VFT-WIB® Method



VFT-WIB® - Podul Frânceşti





New construction method basing on innovative composite dowels. VFT-WIB® Method



**Demonstration of ECONOMICAL BRIDGE solutions
based on innovative composite dowels and
integrated abutments**

ECOBRIDGE" – RFSP-CT-2010-00024

- **Kick off meeting**
- Berlin, Germany
- September 2nd 2010

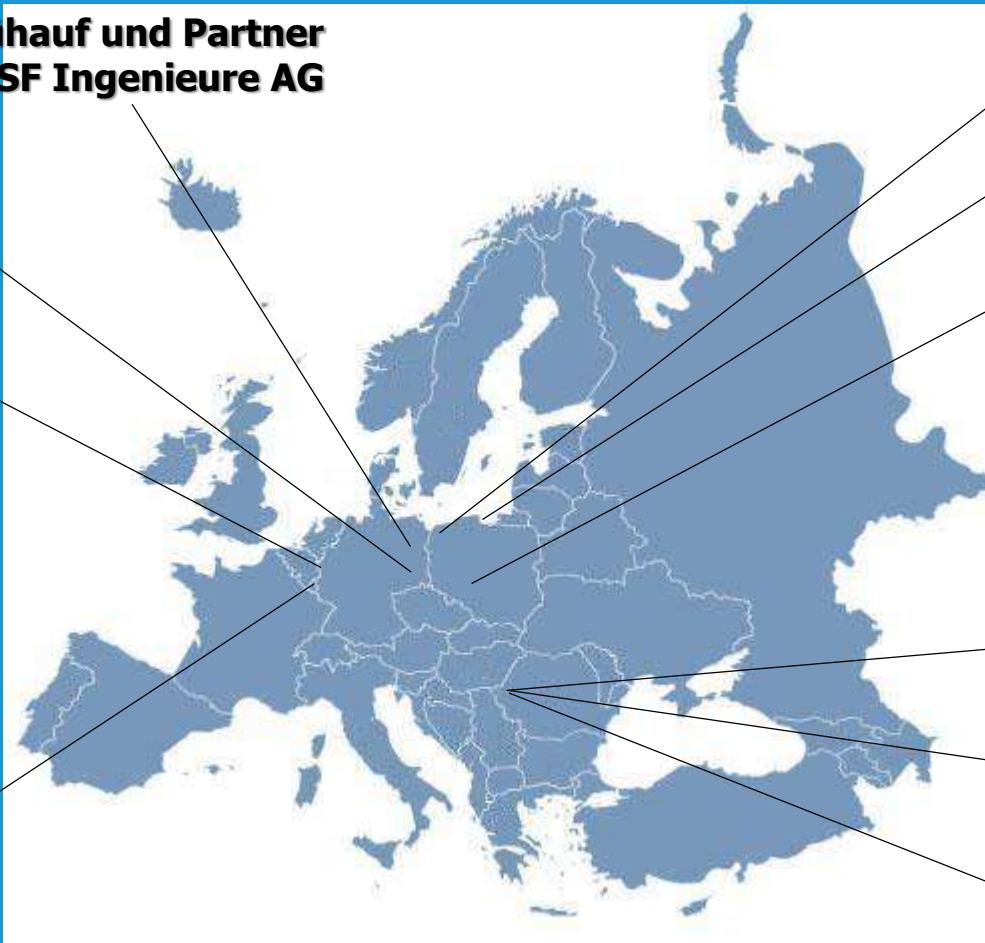
Project Partners

**Schmitt Stumpf Frühauf und Partner
SSF Ingenieure AG**

TWT

**Rheinisch
Westfälische
Technische
Hochschule**

ArcelorMittal



Energopol

Europrojekt

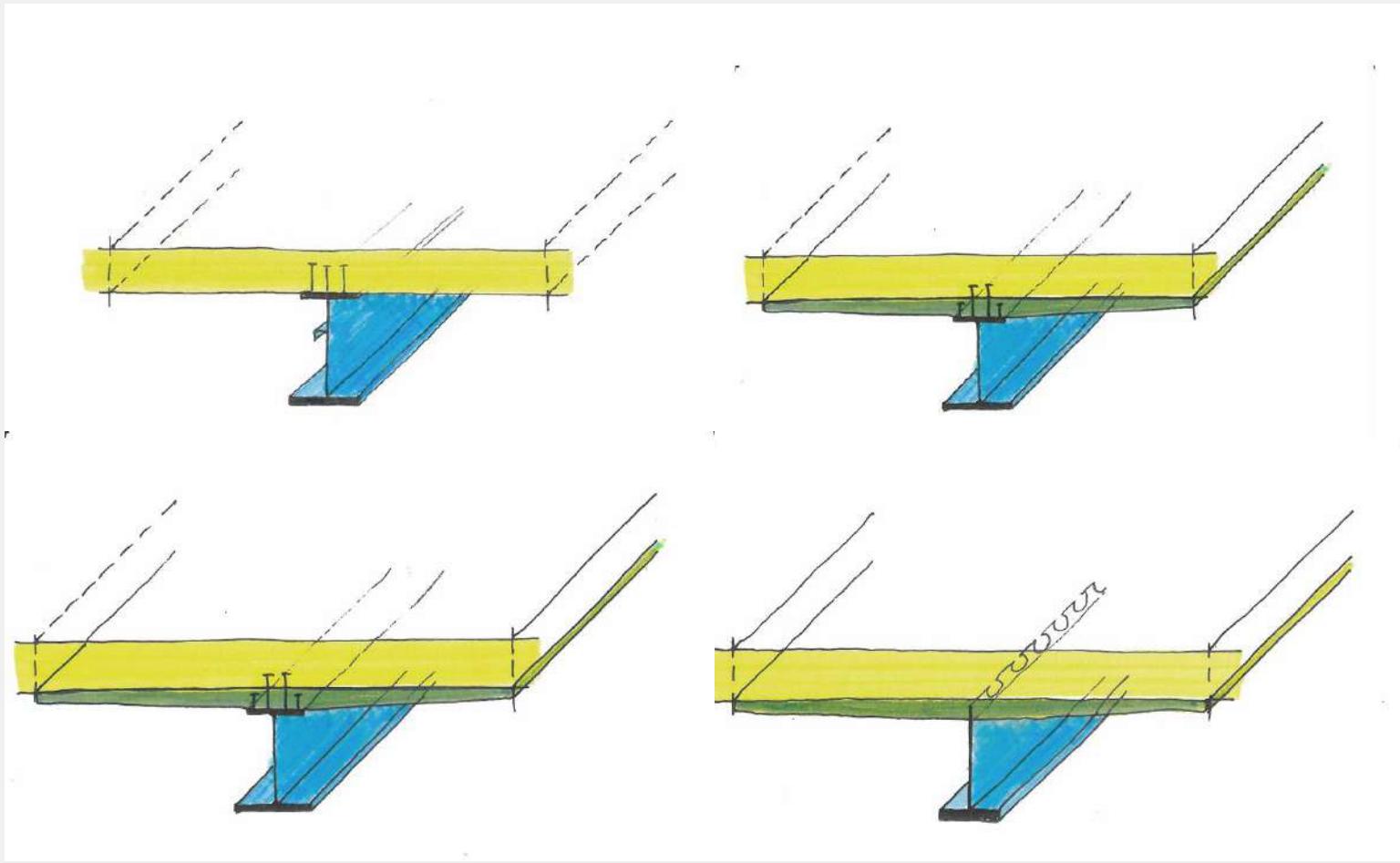
**Wrocław
University of
Technology**

**Universitatea
Politehnica
Timișoara**

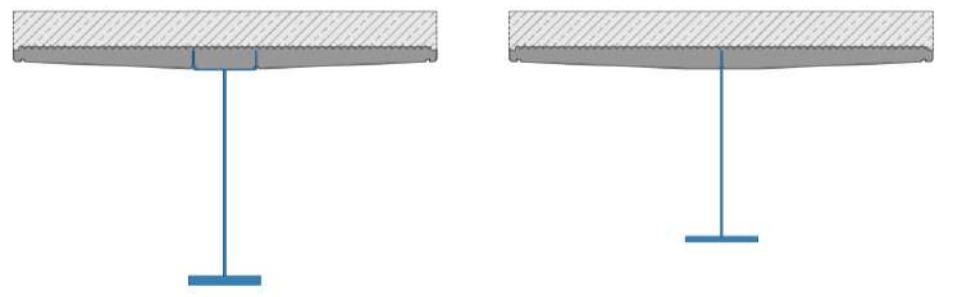
SSF-RO Ltd

**Directia Regionala de
Drumuri si Poduri**

New efficient solutions for bridges



New construction method basing on innovative composite dowels. VFT-WIB® Method



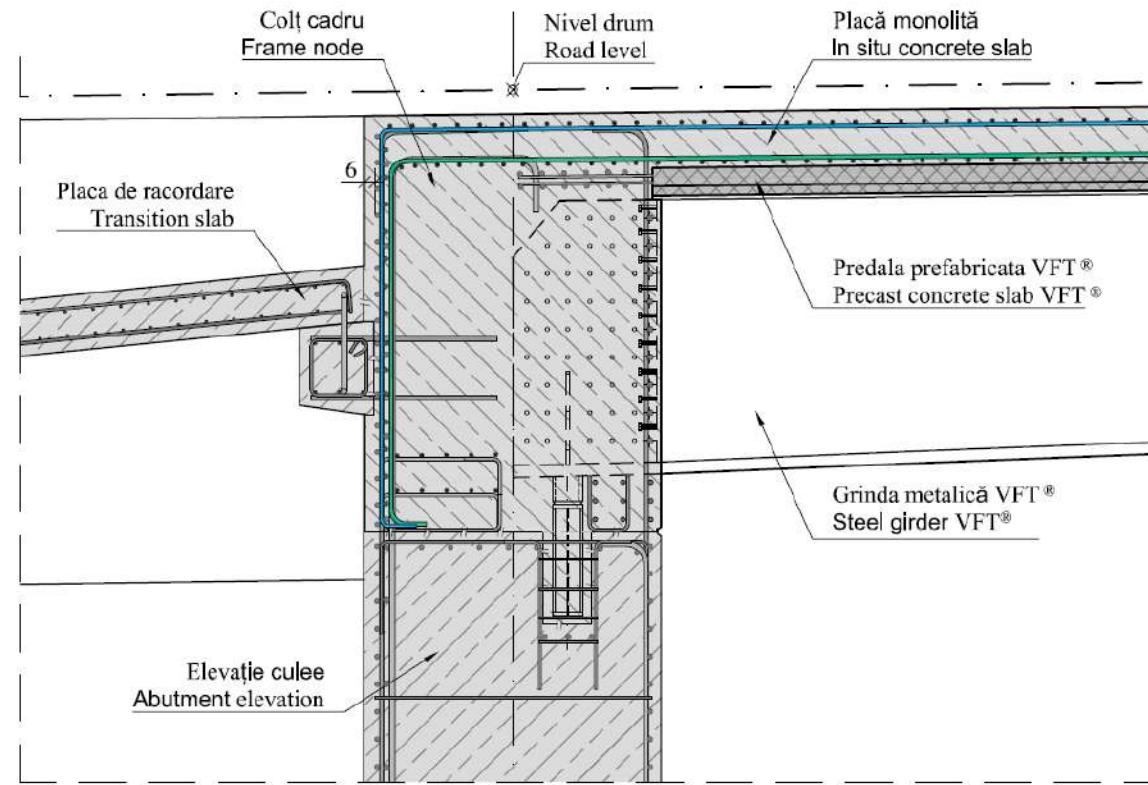
New efficient solutions for bridges



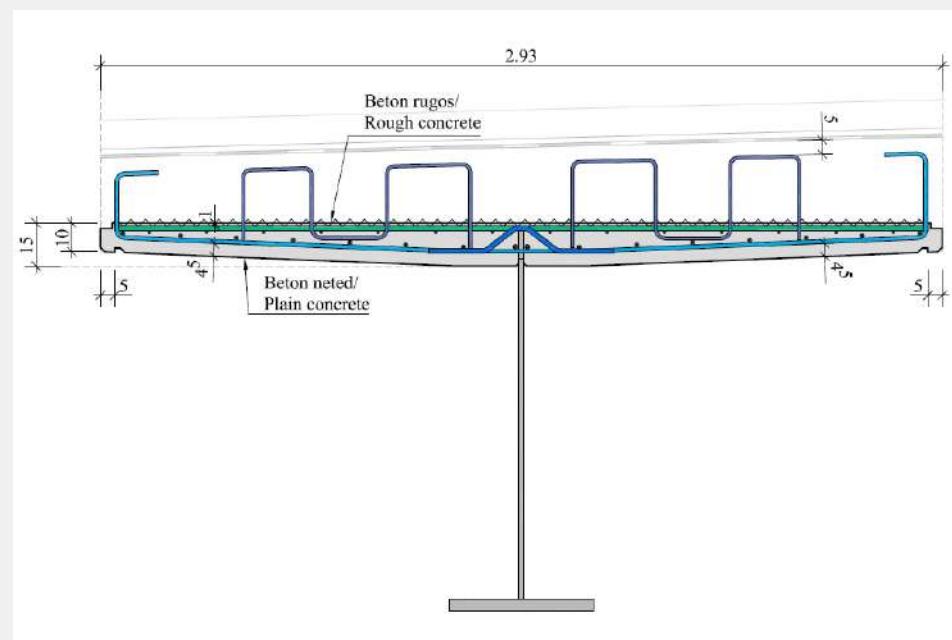
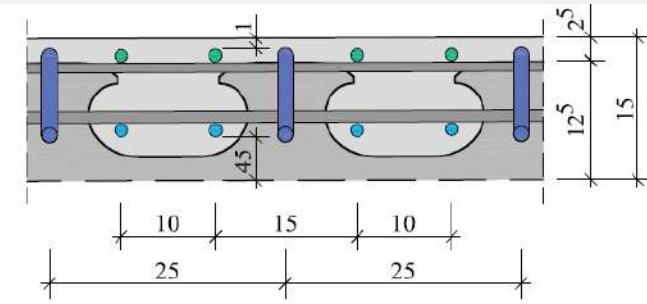
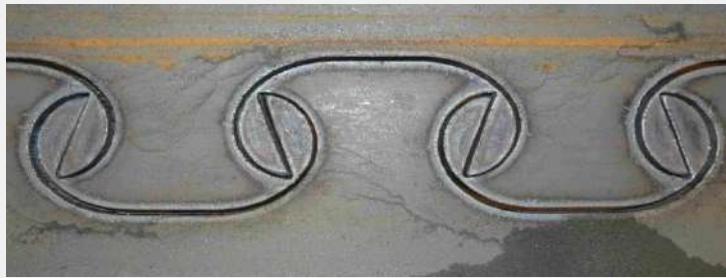
New efficient solutions for bridges



Detaliu armare colț cadru
Frame node reinforcement detail



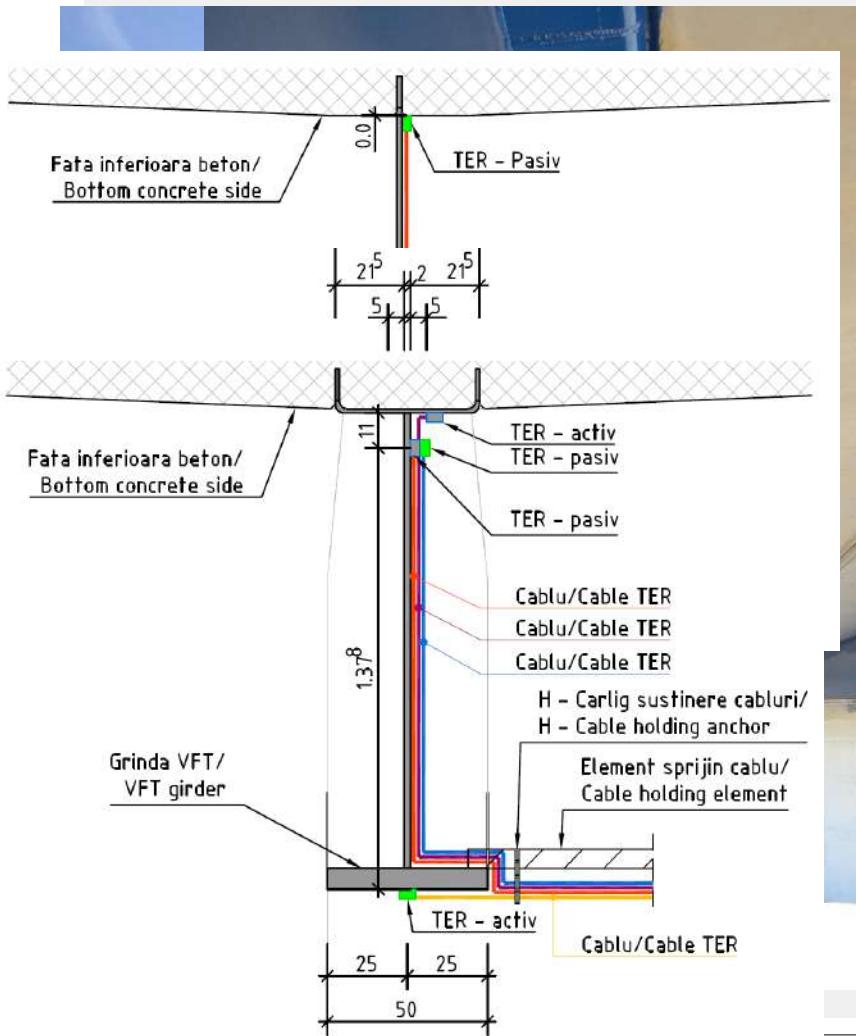
New efficient solutions for bridges



New efficient solutions for bridges



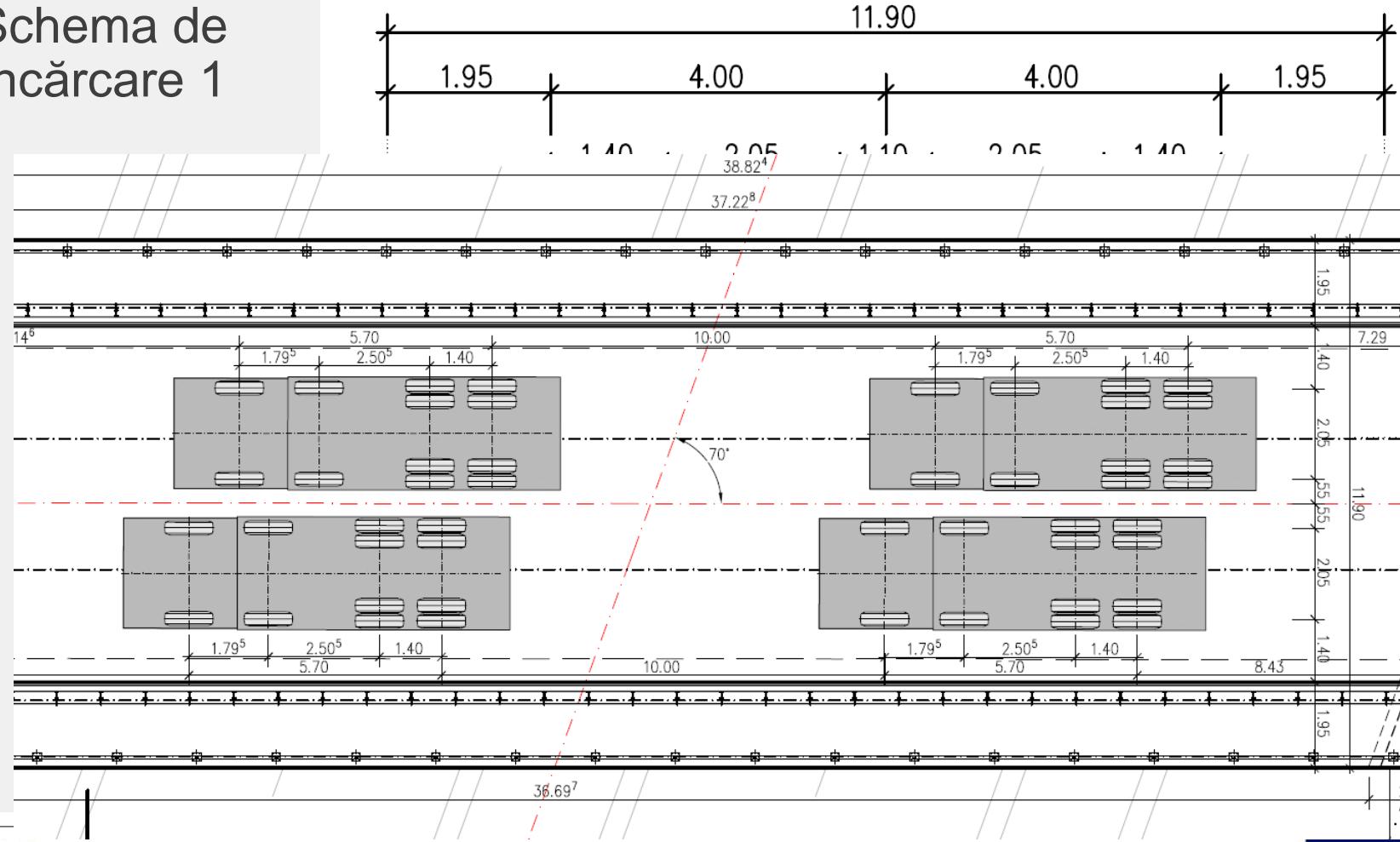
New efficient solutions for bridges



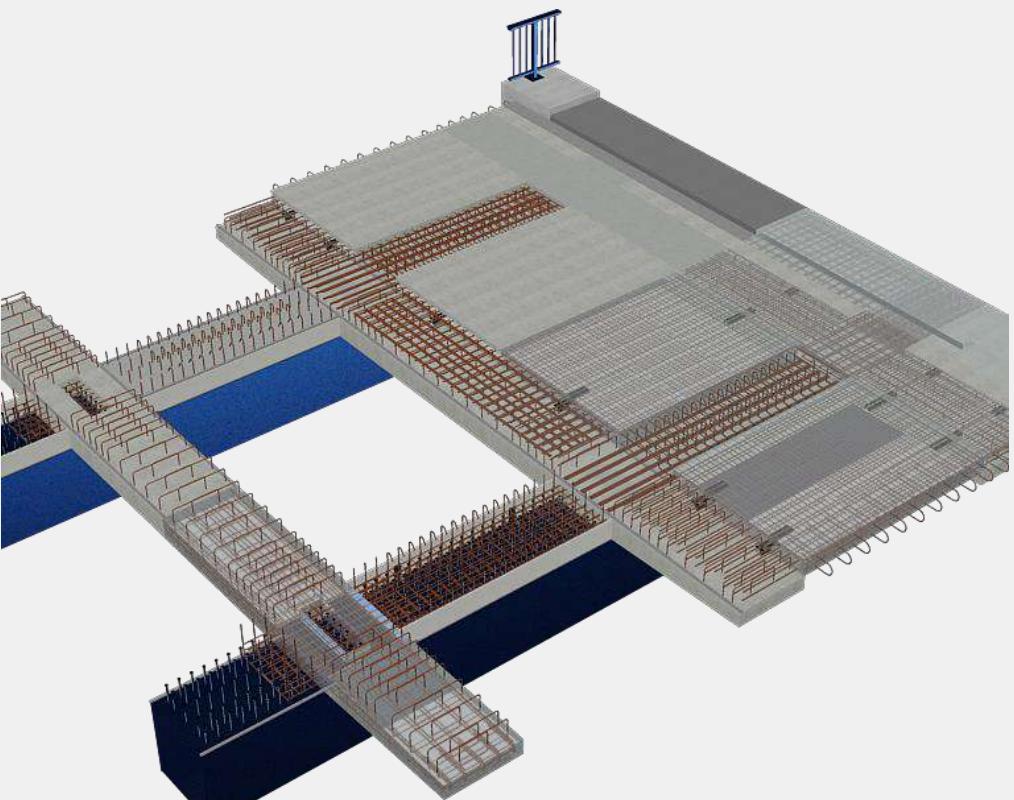
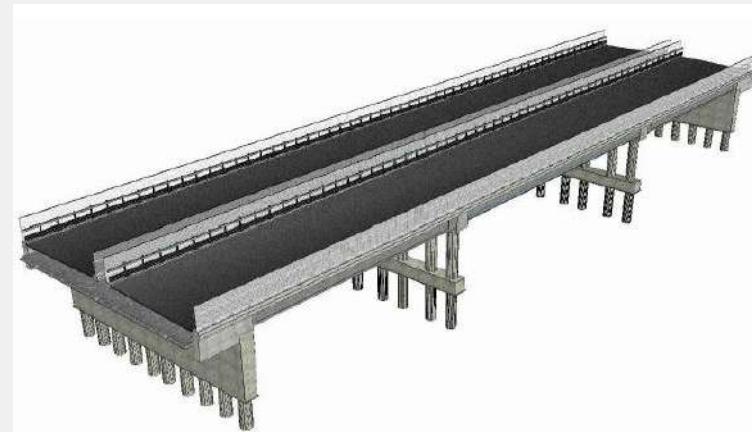
New efficient solutions for bridges



Schema de
încărcare 1

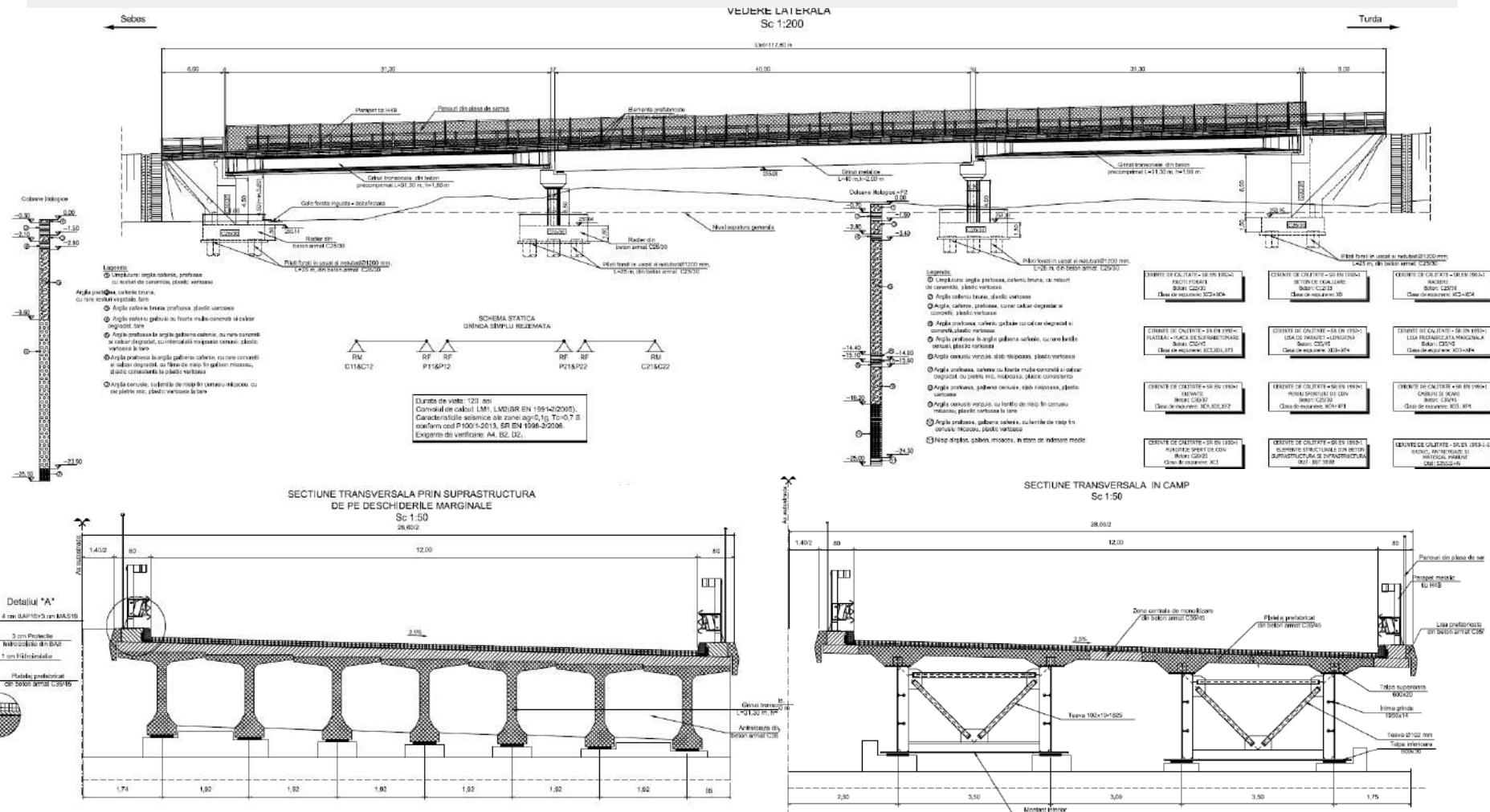


Sebeș – Turda Lot 2



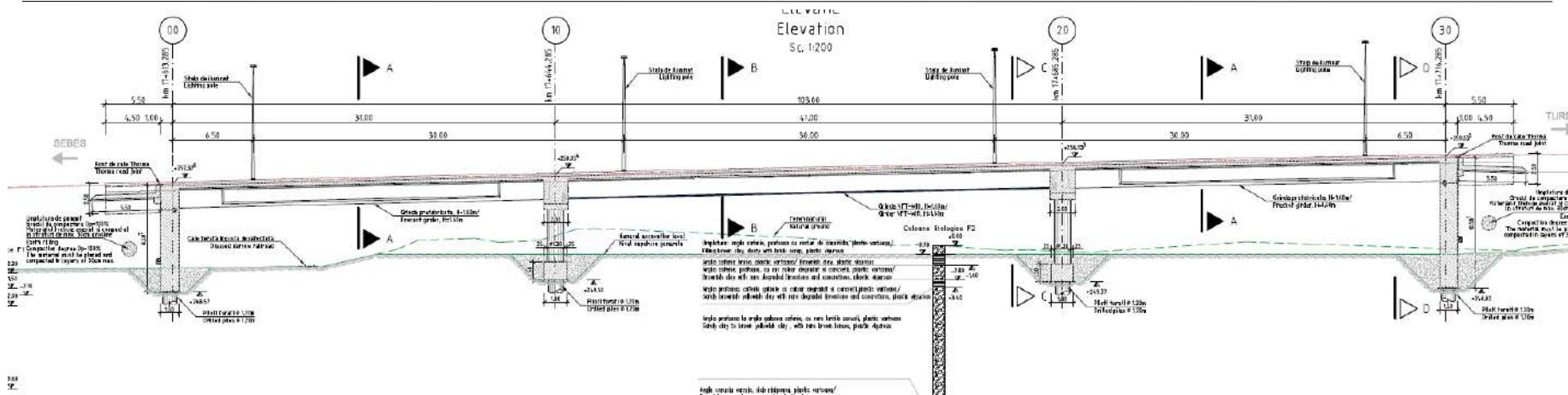
New construction method VFT-WIB®

Example for bridge at km 17+600; A3 Motorway

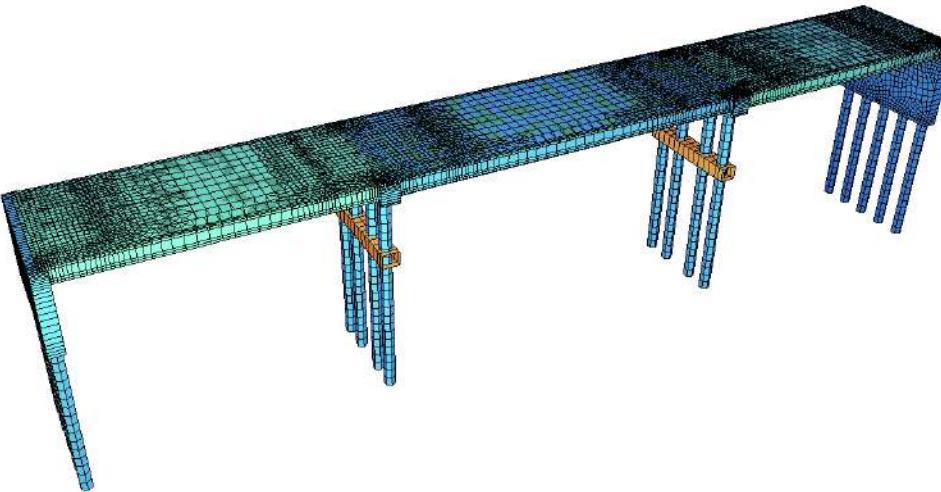


New construction method VFT-WIB®

Example for bridge at km 17+600; A3 Motorway

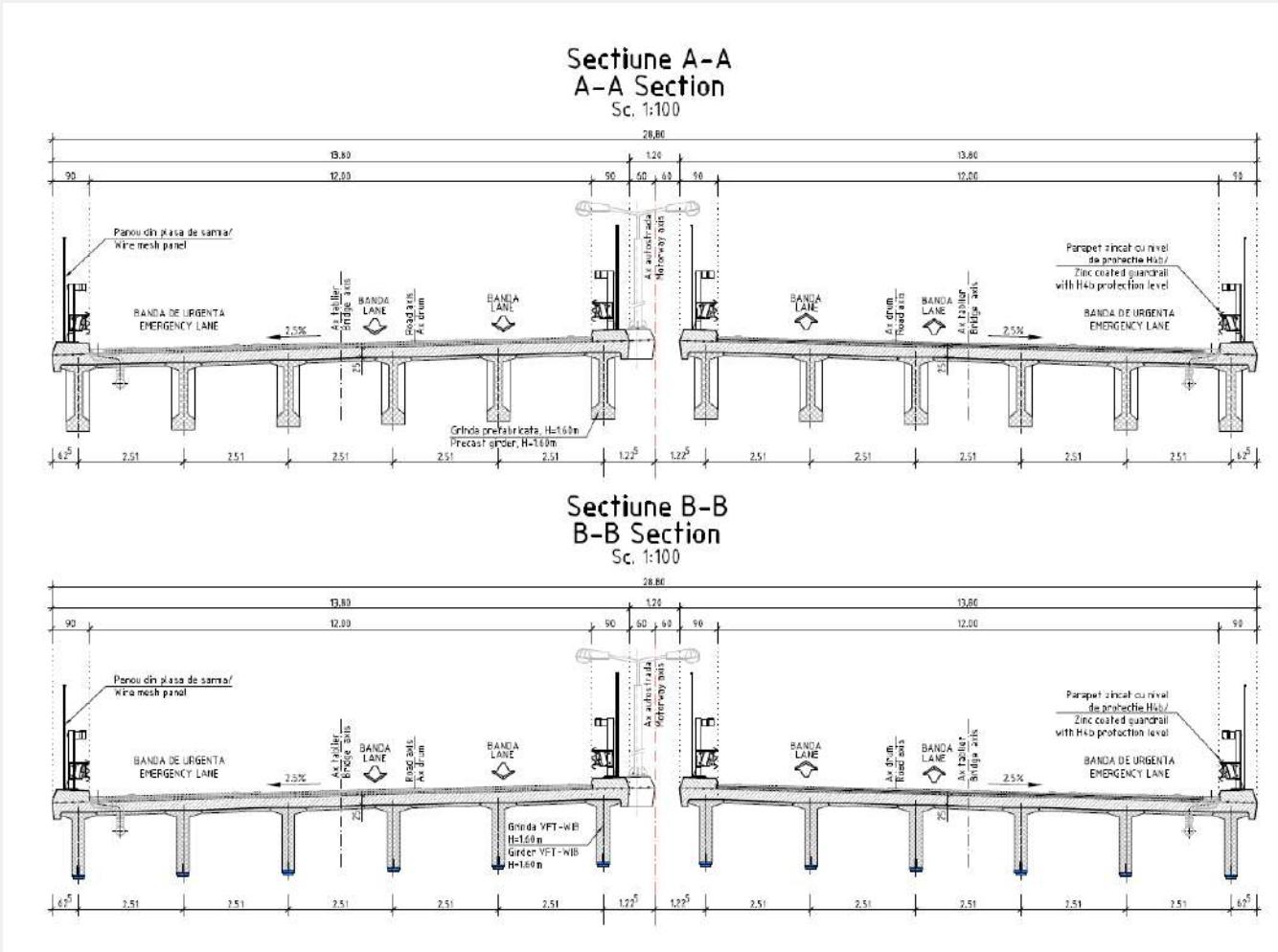


 SOFISTIK



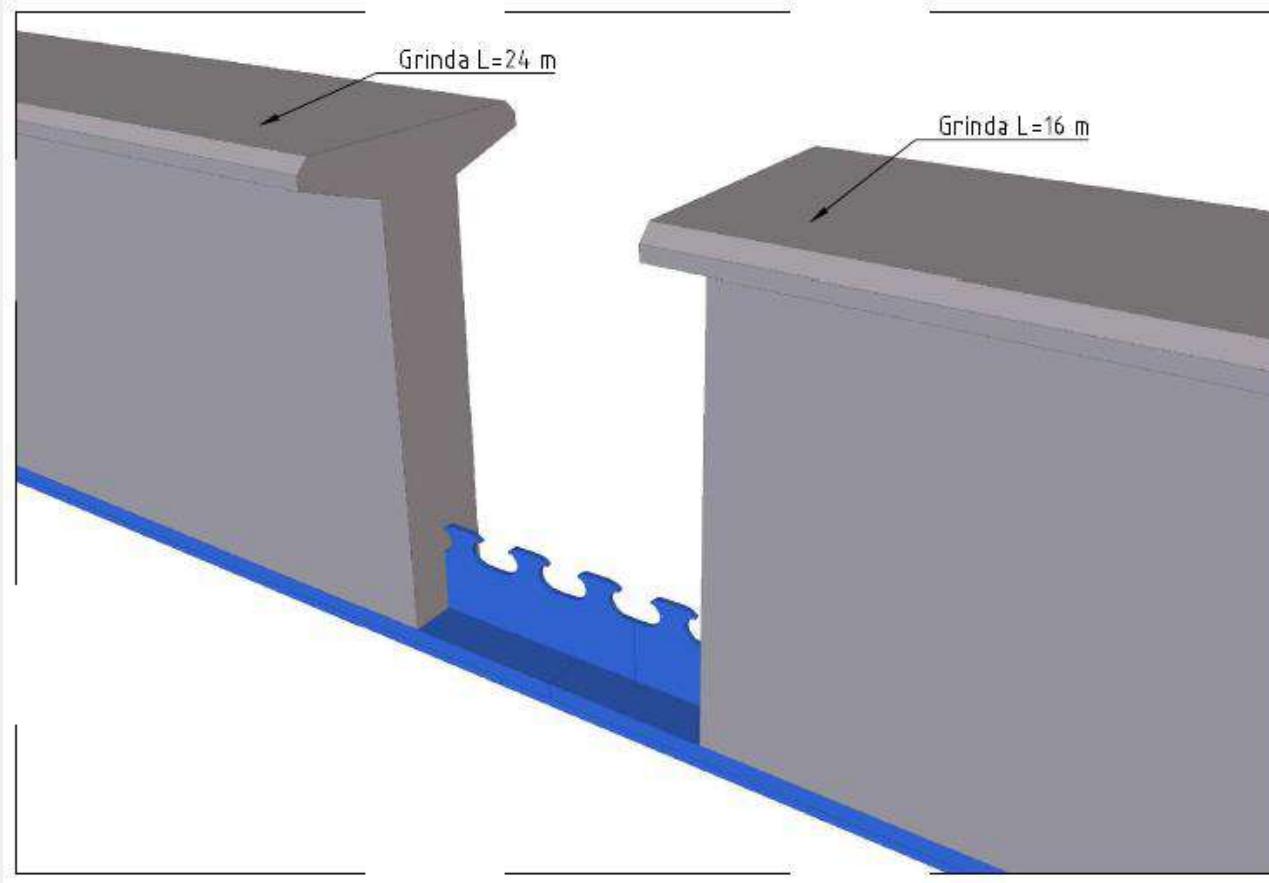
New construction method VFT-WIB®

Example for bridge at km 17+600; A3 Motorway



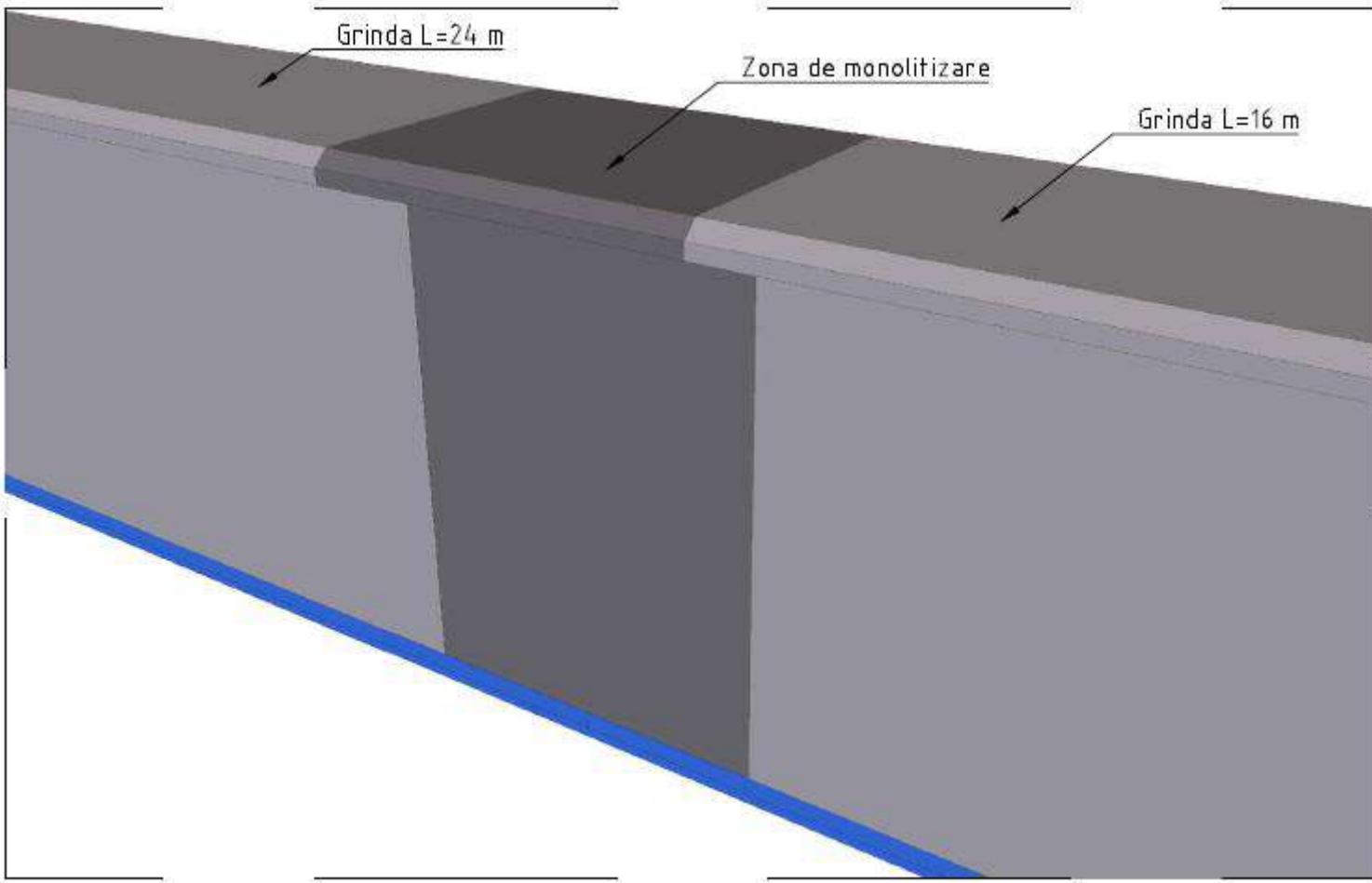
New construction method VFT-WIB®

Bridge beams for 41 m span



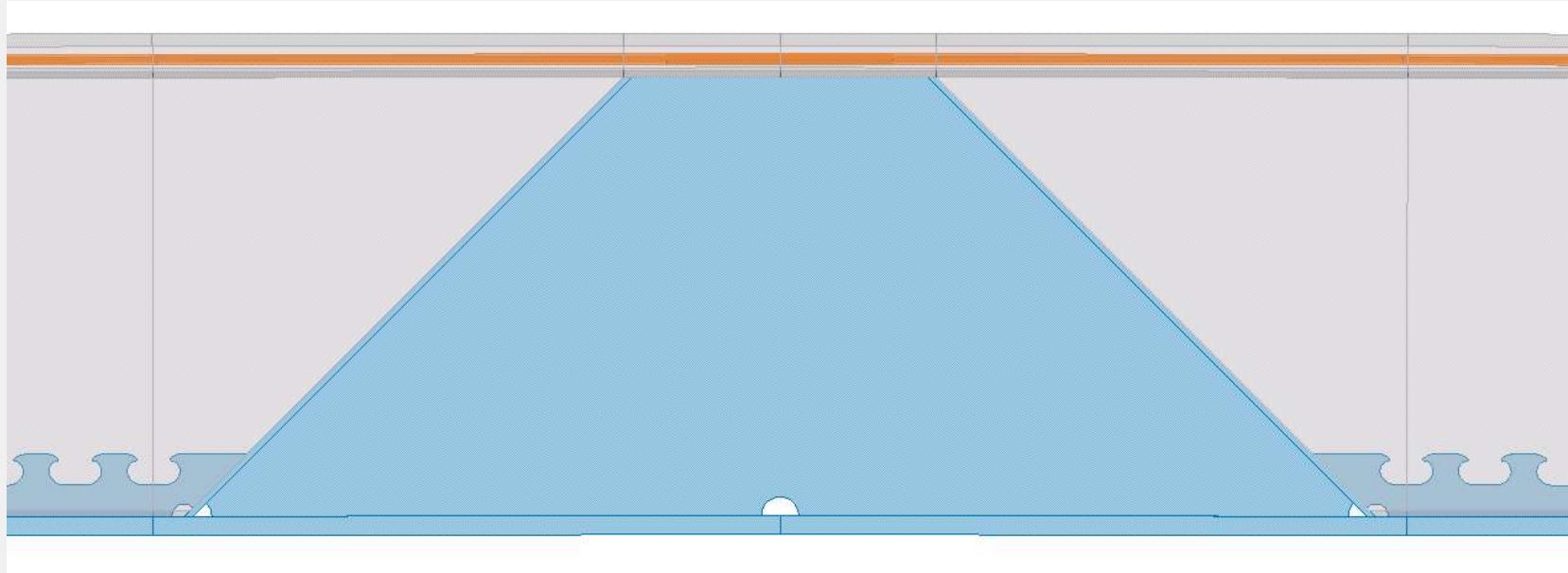
New construction method VFT-WIB®

Bridge beams for 41 m span



New construction method VFT-WIB®

Bridge beams for 41 m span



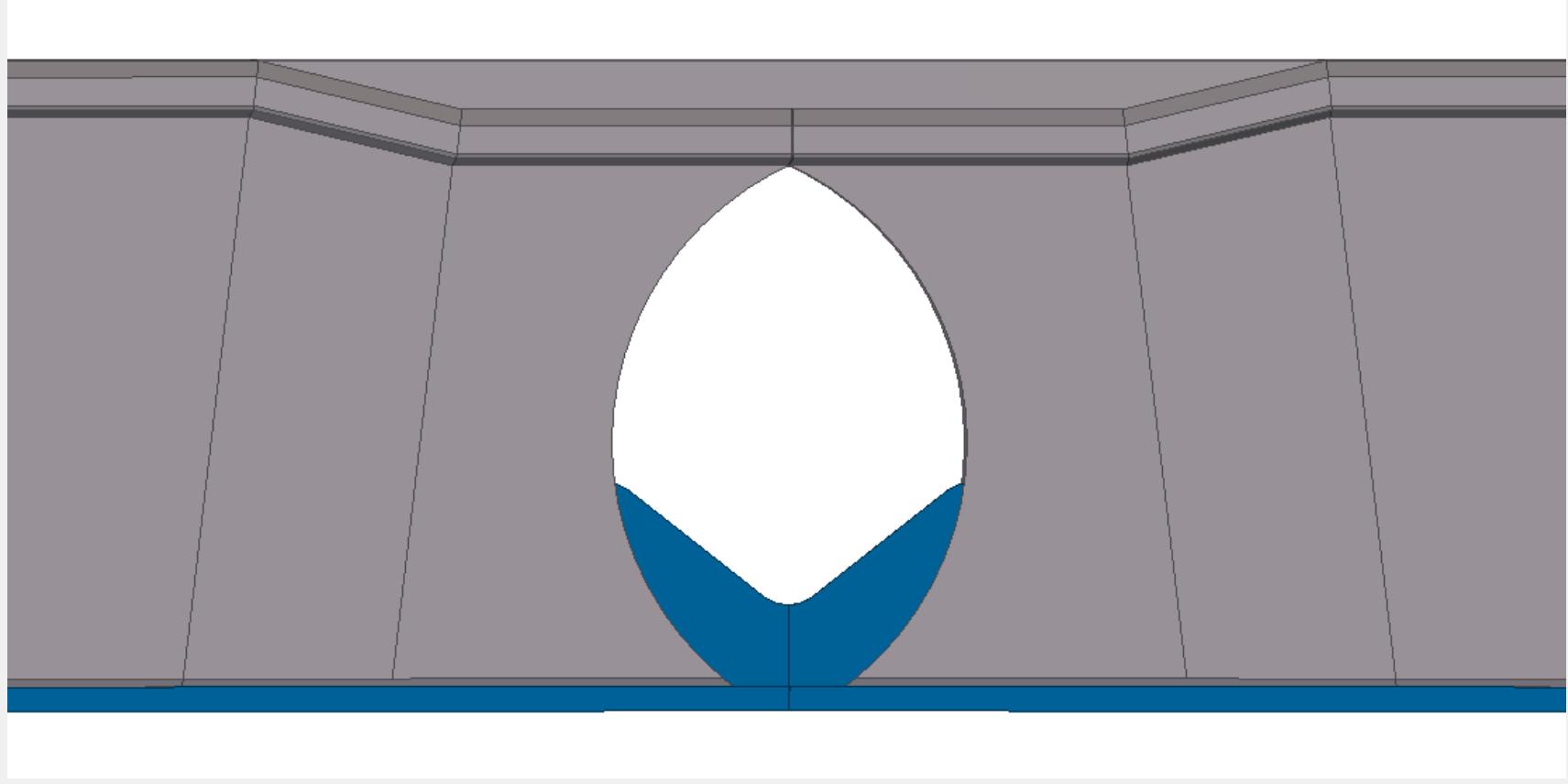
New construction method VFT-WIB®

Bridge beams for 41 m span



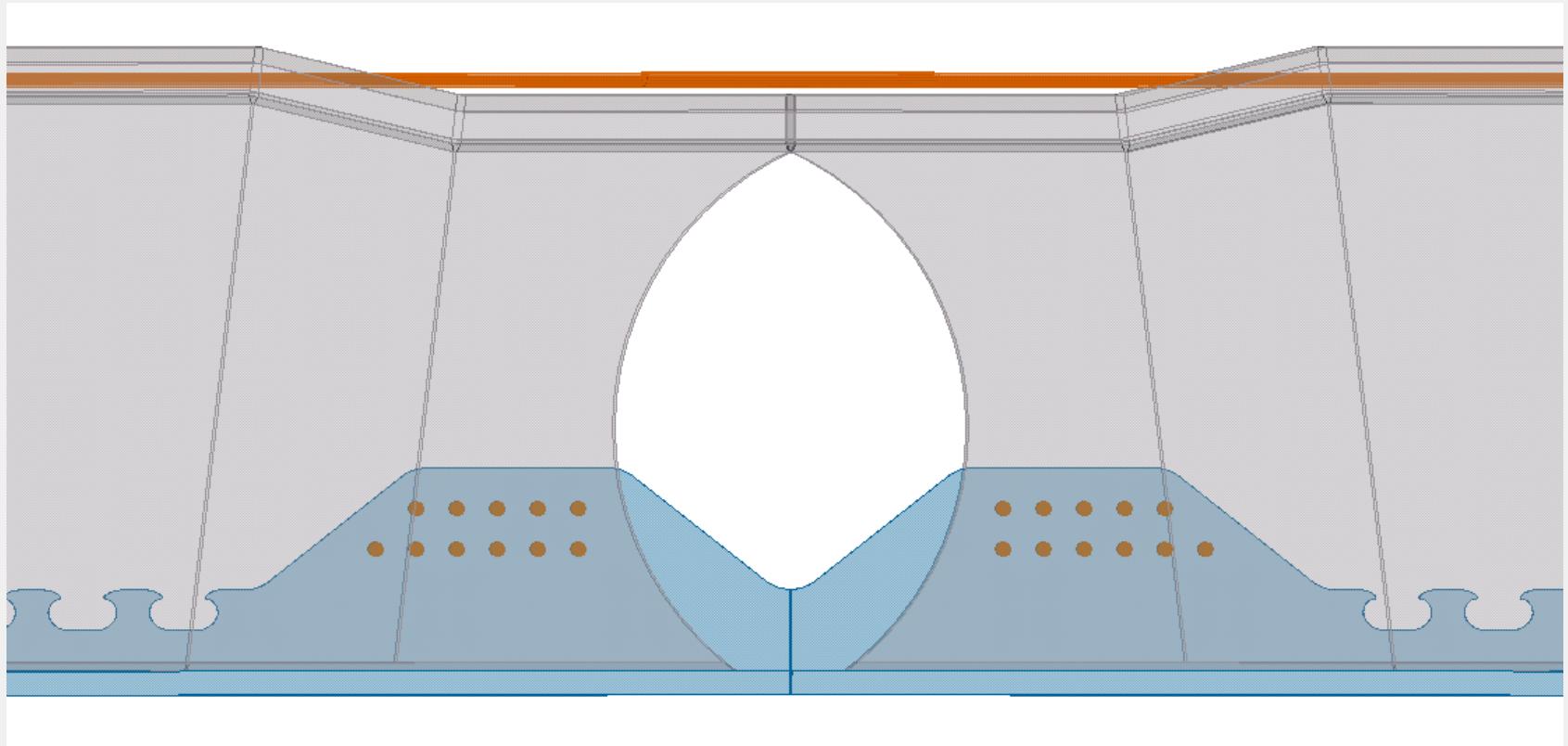
New construction method VFT-WIB®

Bridge beams for 41 m span



New construction method VFT-WIB®

Bridge beams for 41 m span



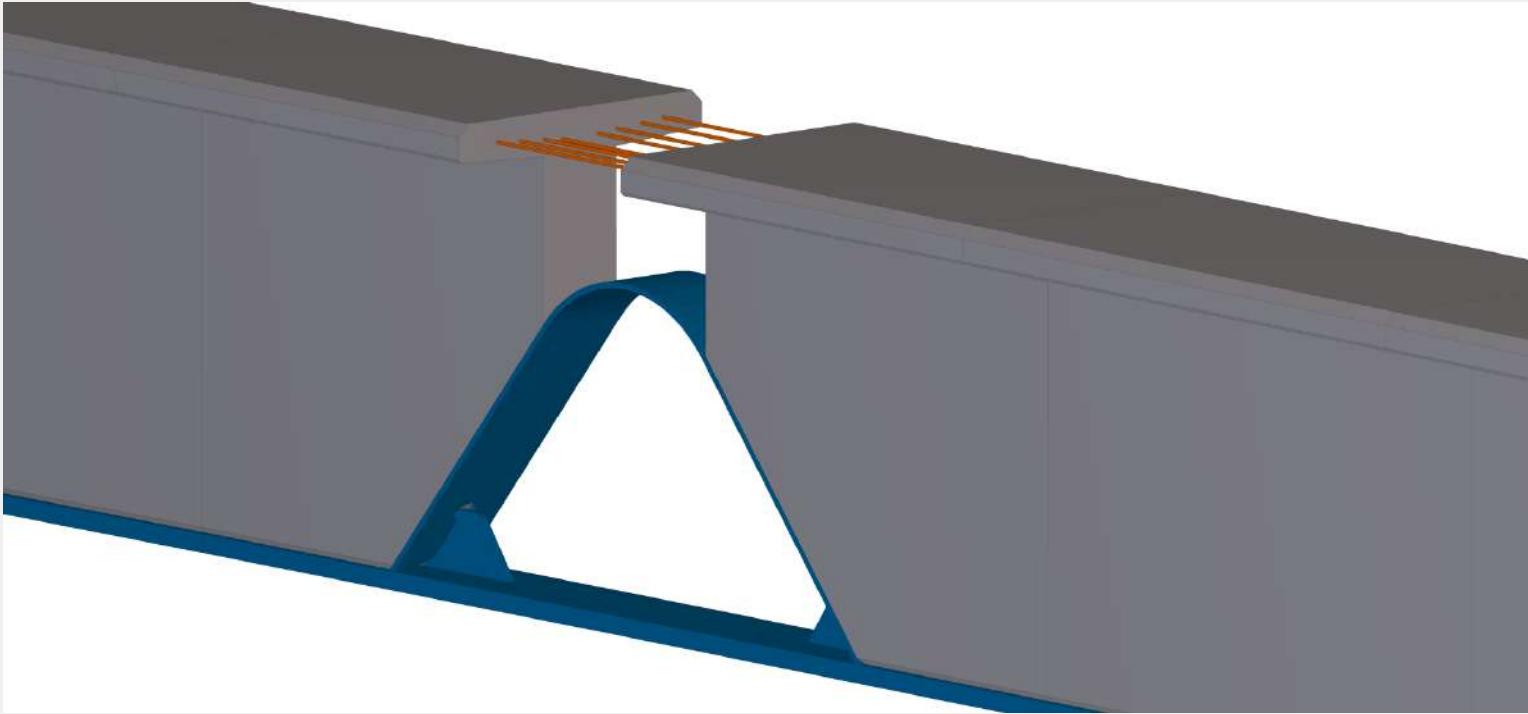
New construction method VFT-WIB®

Bridge beams for 41 m span



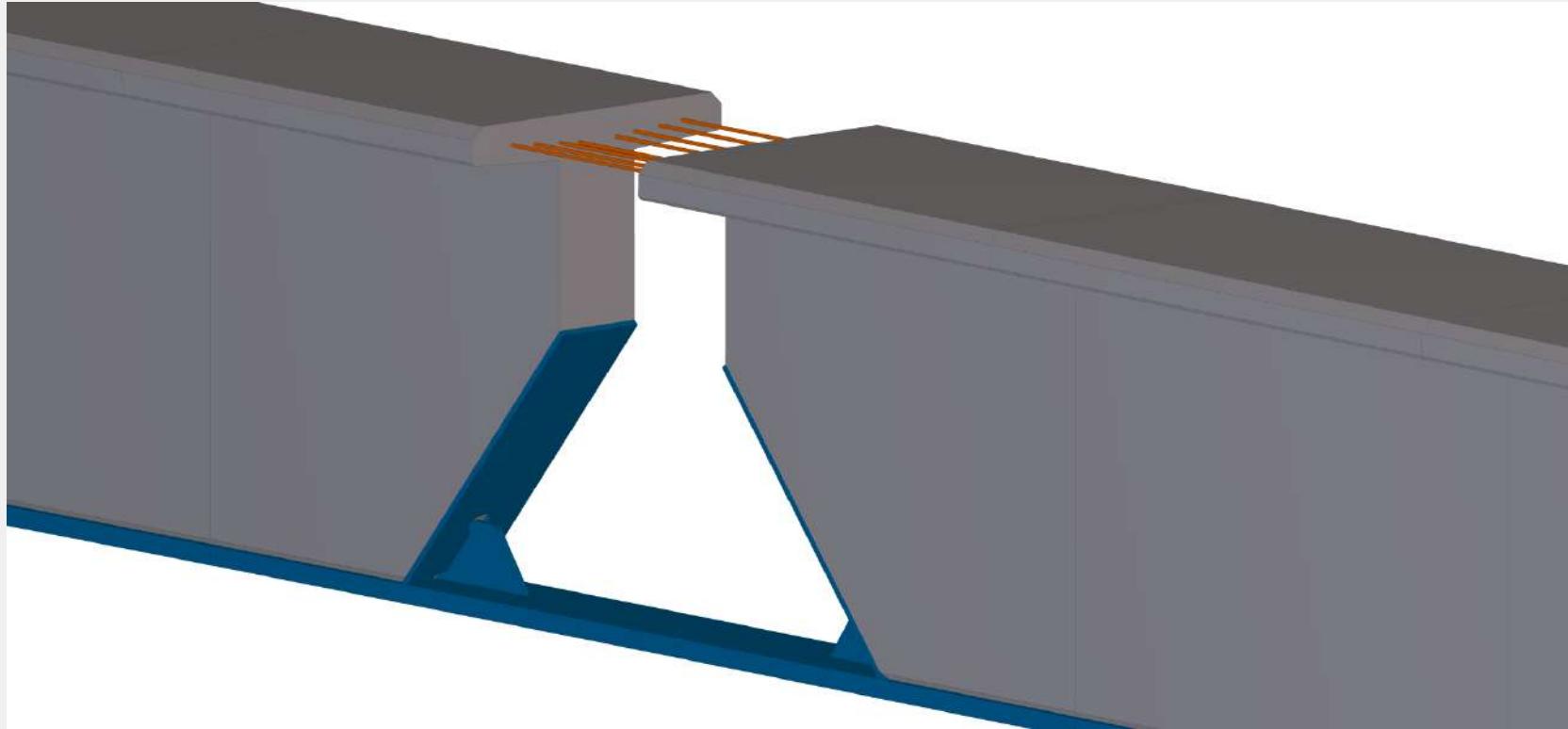
New construction method VFT-WIB®

Bridge beams for 41 m span



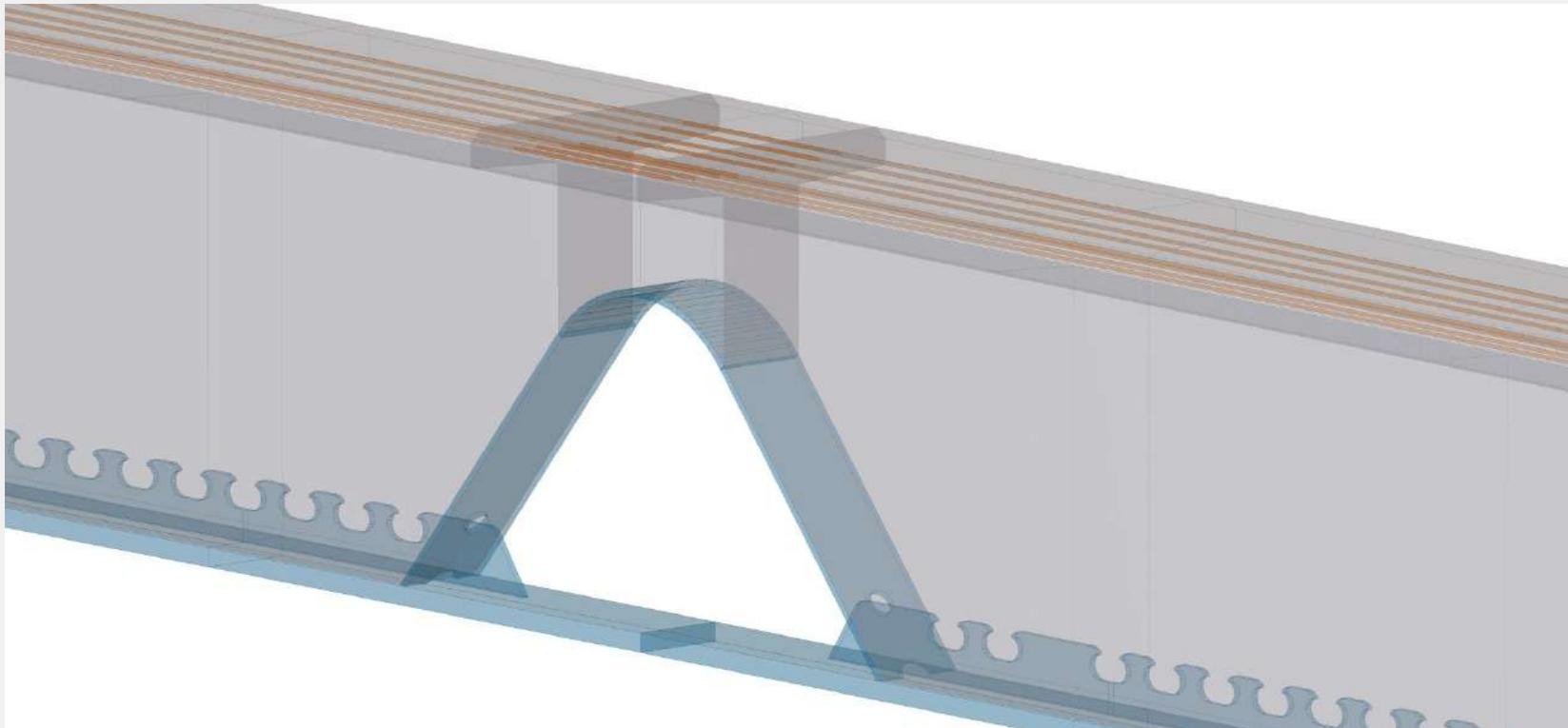
New construction method VFT-WIB®

Bridge beams for 41 m span



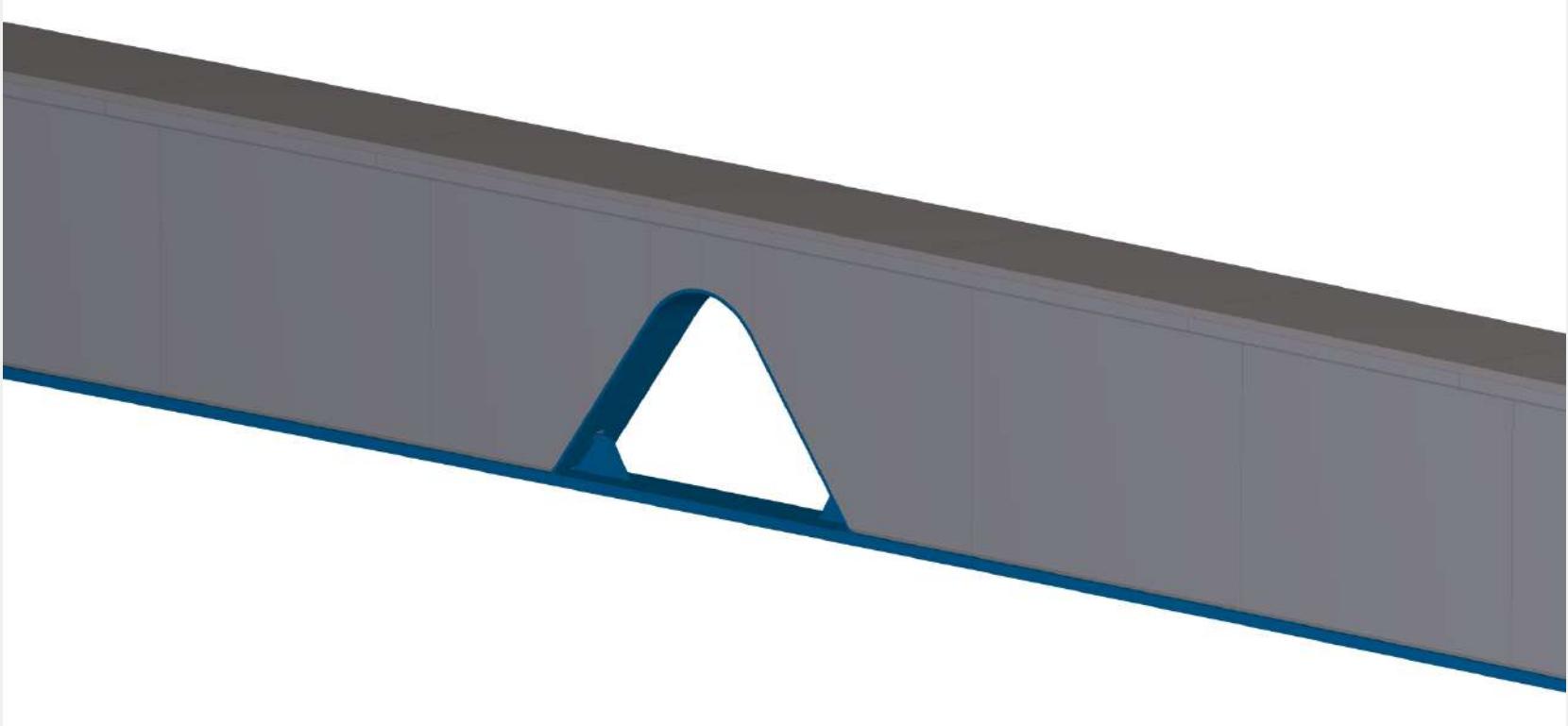
New construction method VFT-WIB®

Bridge beams for 41 m span

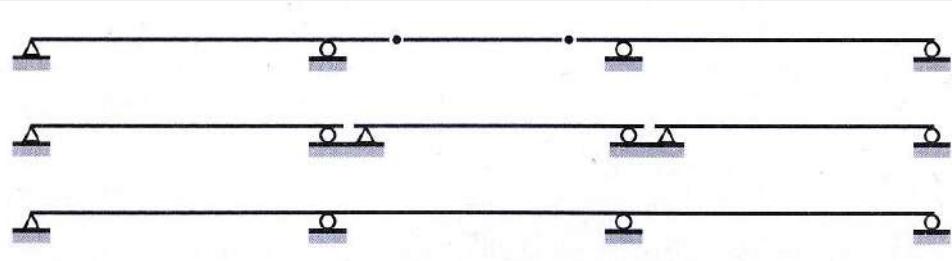


New construction method VFT-WIB®

Bridge beams for 41 m span



Safety in operation



Gerber Beam

S.S. Beam

C. Beam

Non robust
system



Robust
system

Example



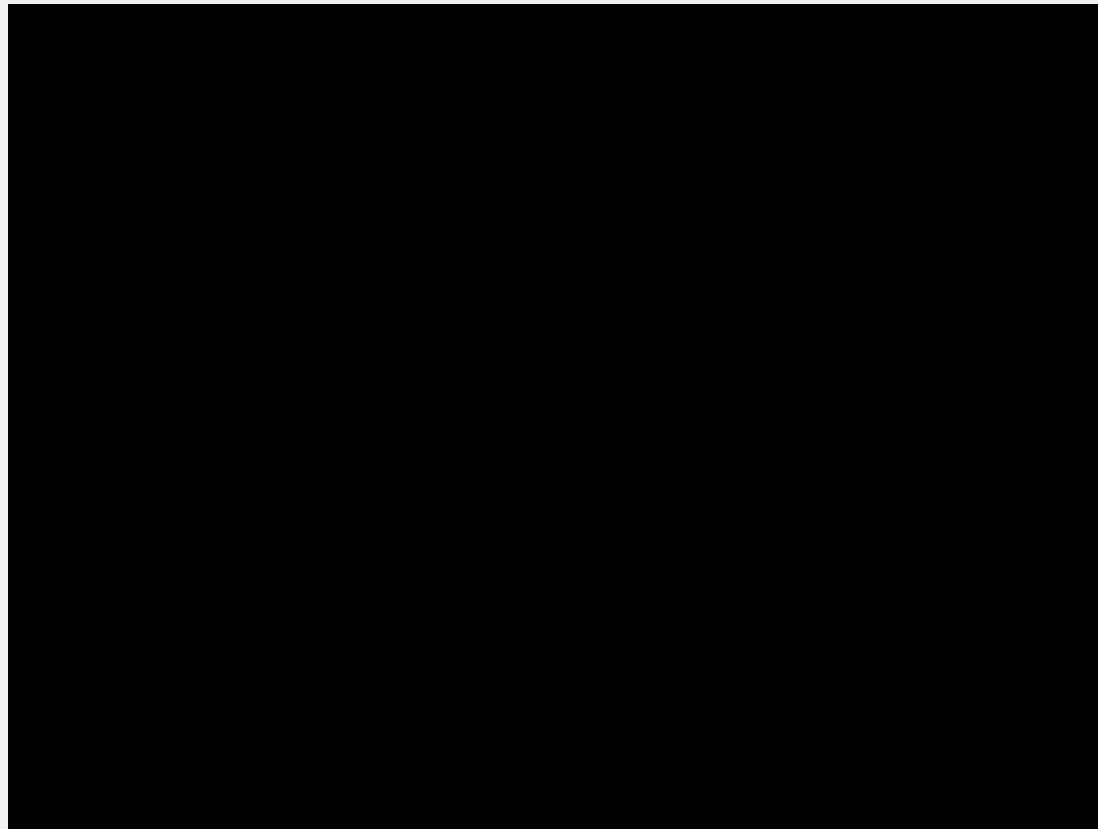
Mississippibridge in Minneapolis, 1967,
140 m max. deschidere maximă, L_{tot} : 581 m

Example



Bridge Mississippi în Minneapolis, collaps 01.08.2007

Example Overpass Lecco - Italy



Overpass on road Lecco, collaps 28.08.2016

New construction method VFT-WIB®

Bridge beams for 41 m span



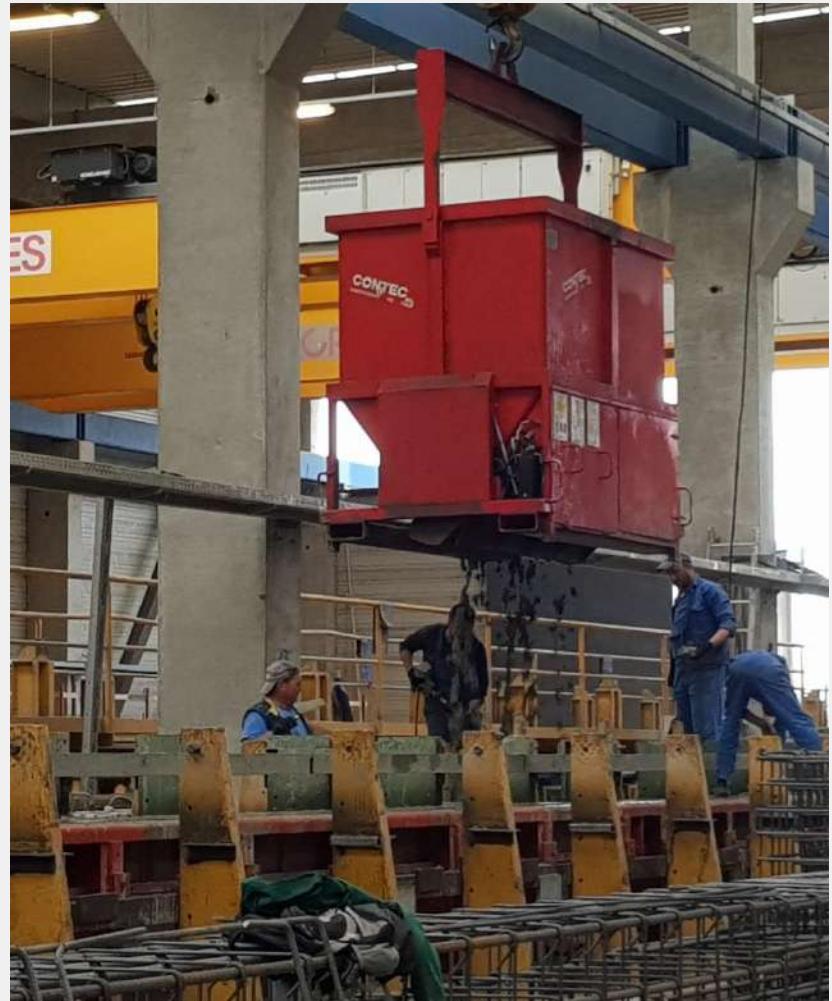
New construction method VFT-WIB®

Bridge beams for 41 m span



New construction method VFT-WIB®

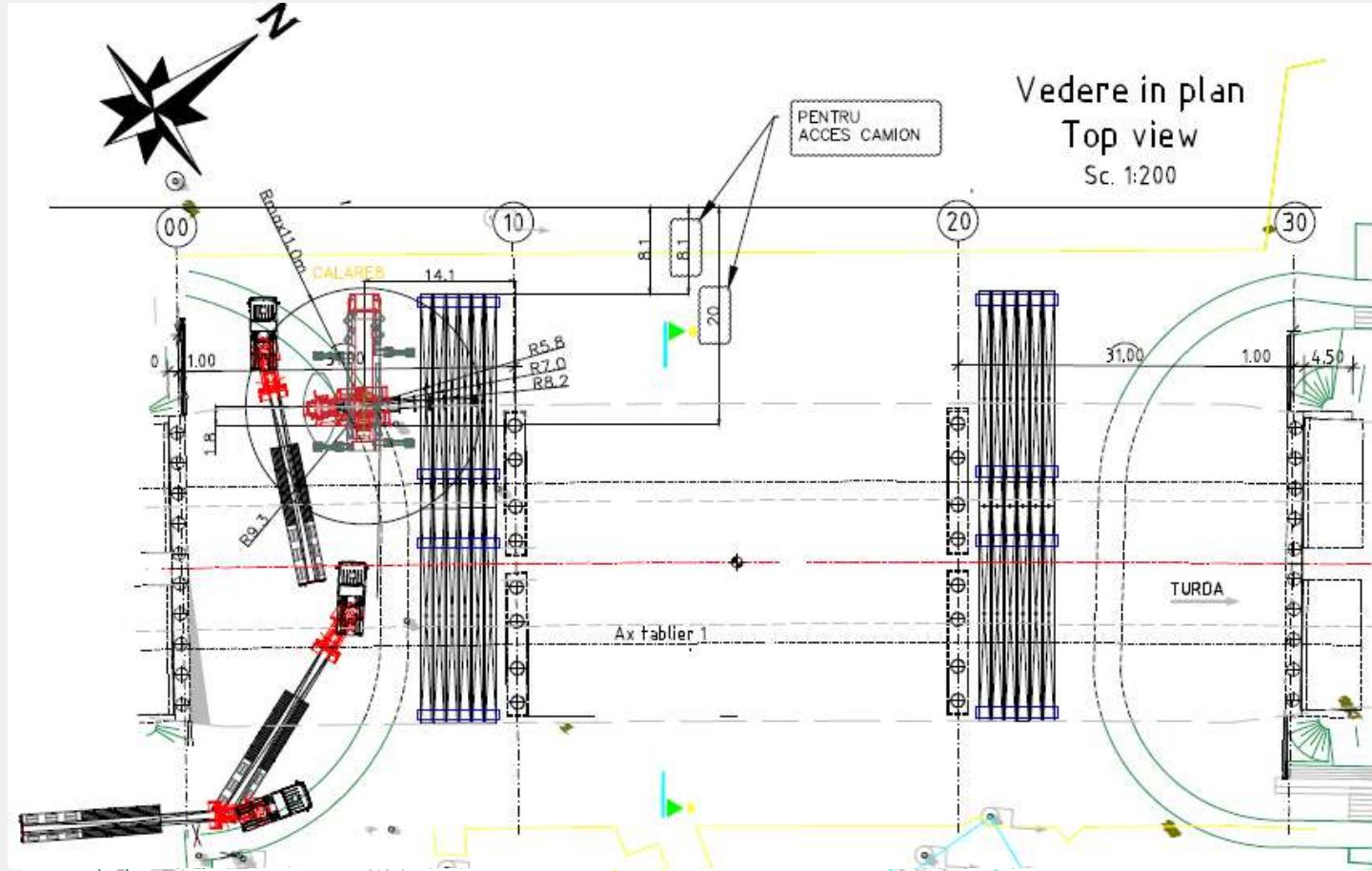
Bridge beams for 41 m span



New construction method VFT-WIB® Bridge beams for 41 m span

KRAN-SPEZIFIKATION 250 t
Radius: 7,2 / 9,6 / 10,6 m
Kapazität: 48 / 40 / 38 t

Gewicht der Halbträger: 31 t



New construction method VFT-WIB®

Bridge beams for 41 m span

Phase / Etapa		VFT-WIB Beams Bauelemente Grinzi VFT-WIB Bauelemente		BFT Beams and Plates Bauelemente Grinzi BFT și predate Bauelemente			BFT Beams and Plates Somaco Grinzi BFT și predate Somaco			Remarks Comentarii	
		Transport / Unloading DEME site Transport / Descarcare DEME santier		Transport / Unloading DEME site Transport / Descarcare DEME santier			Transport / Unloading DEME site Transport / Descarcare DEME santier				
		Date / Data	Bridge no. Nr. Pod	No. of beams Nr. grinzi	Bridge no. Nr. Pod	No. of beams Nr. grinzi	No. of plates Nr. predate	Bridge no. Nr. Pod	No. of beams Nr. grinzi	No. of plates Nr. predate	
1	30.07.2018	29+050	3								
	31.07.2018	32+900	3								
	Sum / Suma (07/2018)		6								
	01.08.2018	27+745	3								
	02.08.2018	27+745	2								
	03.08.2018	35+600	4								
	04.08.2018	35+600	1								
		27+100	3								
2	20.08.2018			34+750	12						
	21.08.2018	39+580	3								
		40+100	1								
	22.08.2018	40+100	4								
	23.08.2018	24+450	5								
	24.08.2018			34+750	8						
	Sum / Suma (08/2018)		26		20						
3	17.09.2018	25+100	6								
	18.09.2018	25+100	6								
	19.09.2018			34+750	12						

New construction method VFT-WIB®

Bridge beams for 41 m span



New construction method VFT-WIB®

Bridge beams for 41 m span



New construction method VFT-WIB®

Bridge beams for 41 m span



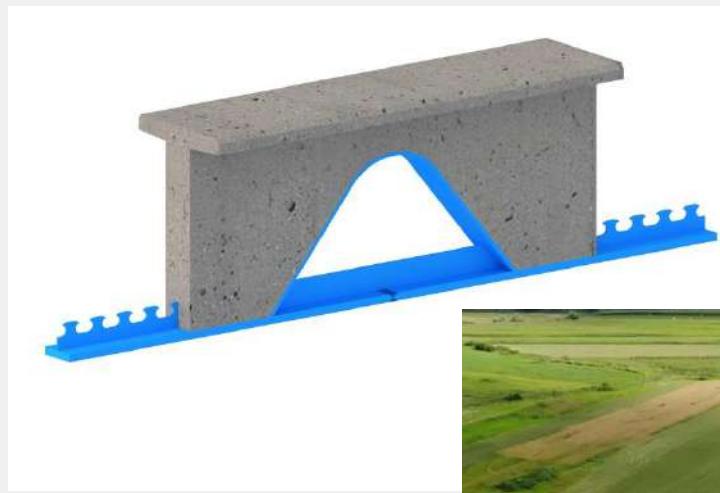
New construction method VFT-WIB®

Bridge beams for 41 m span



New construction method VFT-WIB®

Bridge beams for 41 m span



New construction method VFT-WIB®

Bridge beams for 41 m span



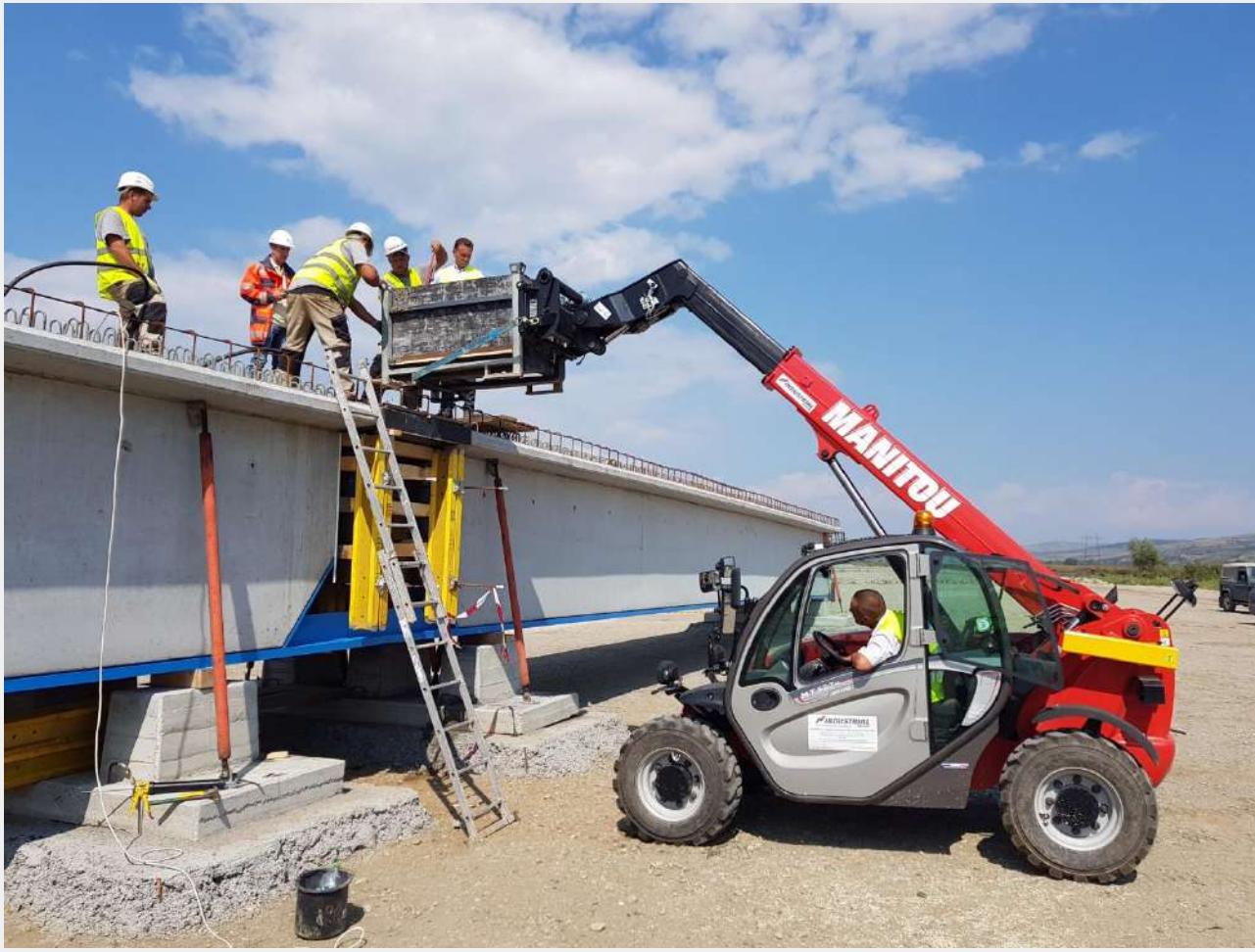
New construction method VFT-WIB®

Bridge beams for 41 m span



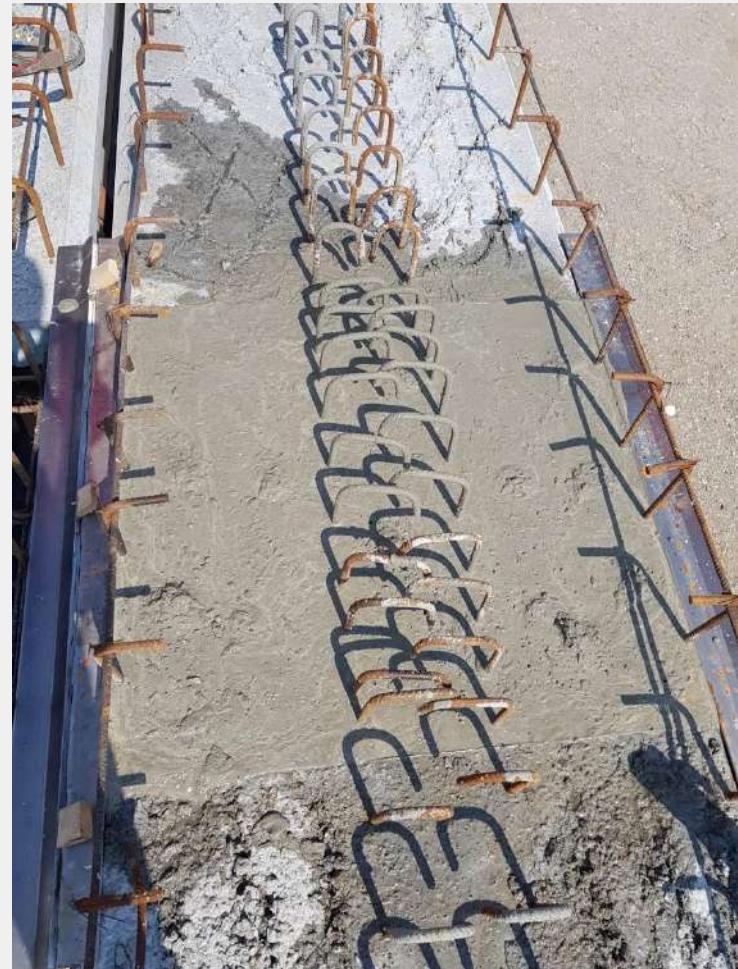
New construction method VFT-WIB®

Bridge beams for 41 m span



New construction method VFT-WIB®

Bridge beams for 41 m span

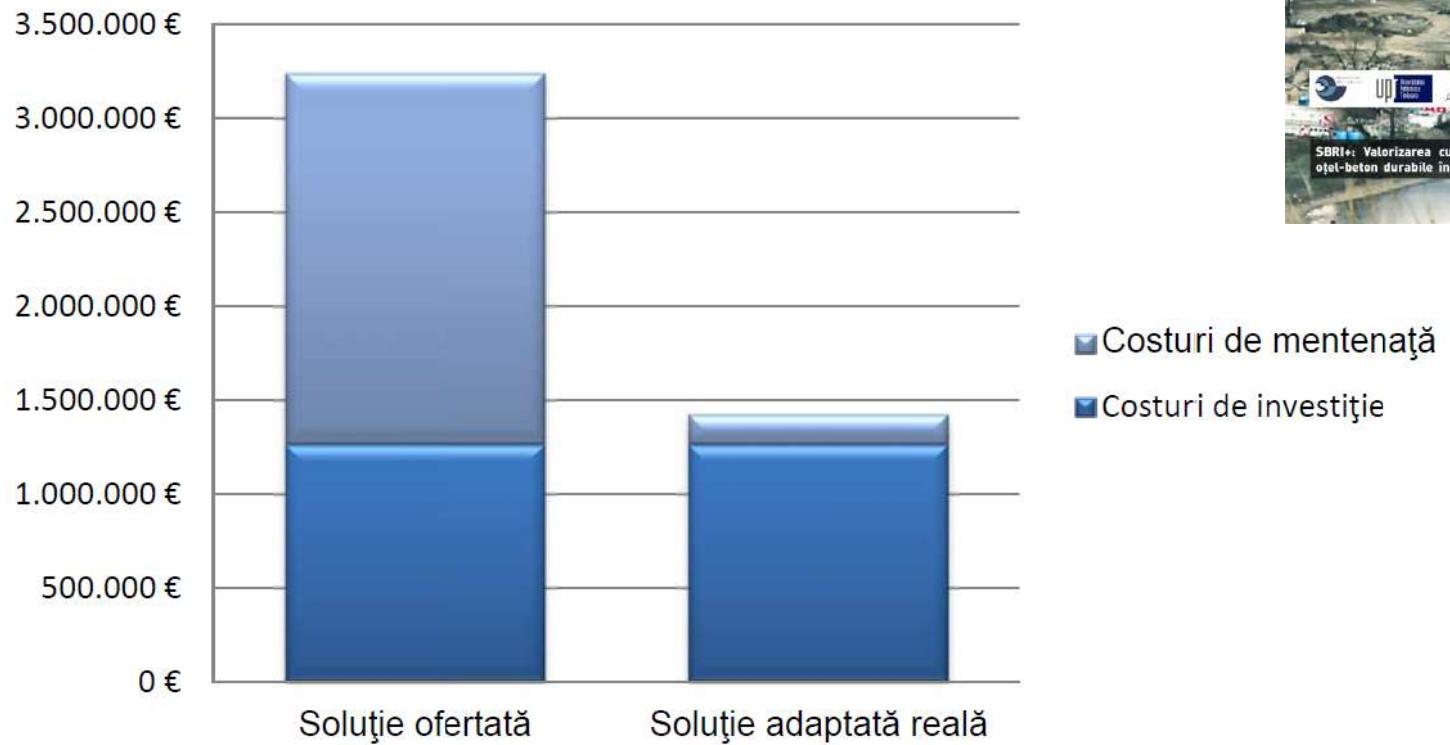


New construction method VFT-WIB®

Bridge beams for 41 m span



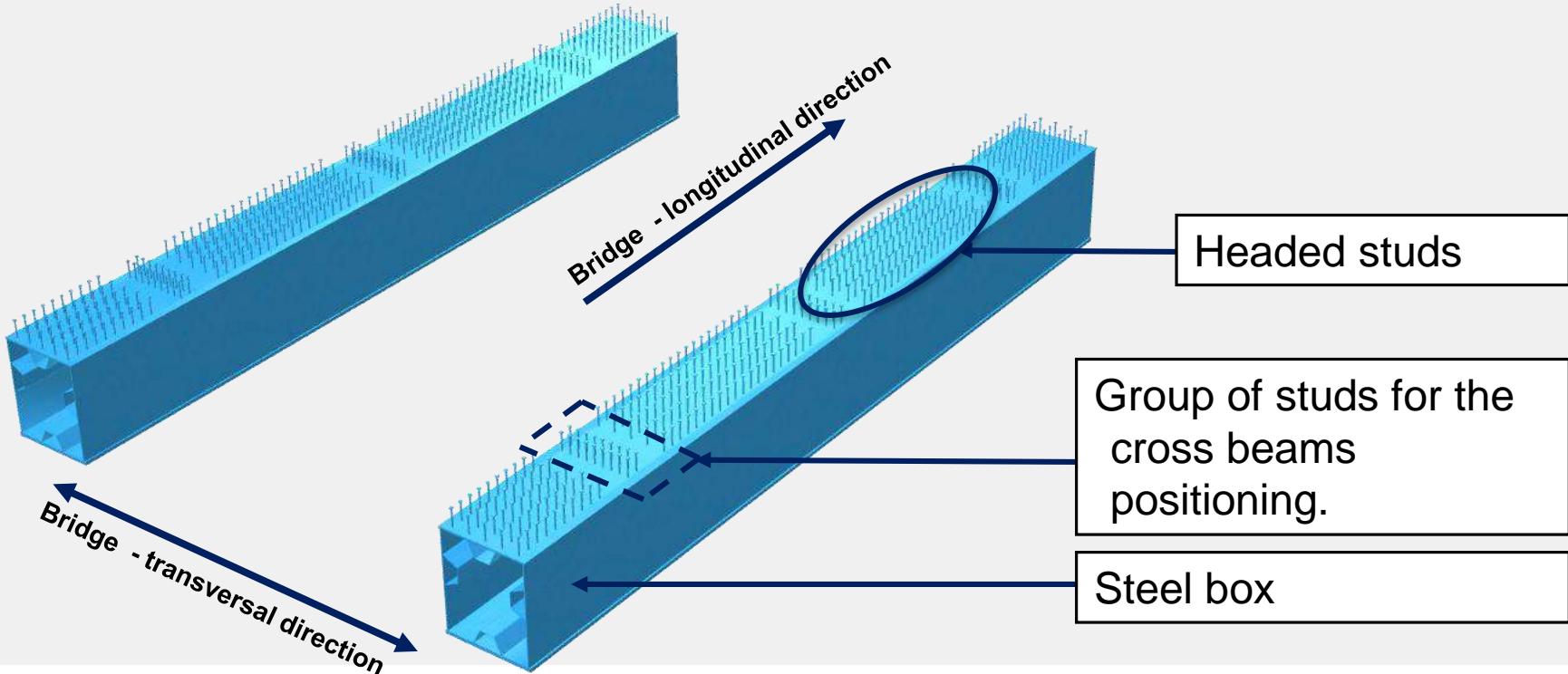
Costuri comparative pod autostradă km 17+600



De ce SSF Rapid ???

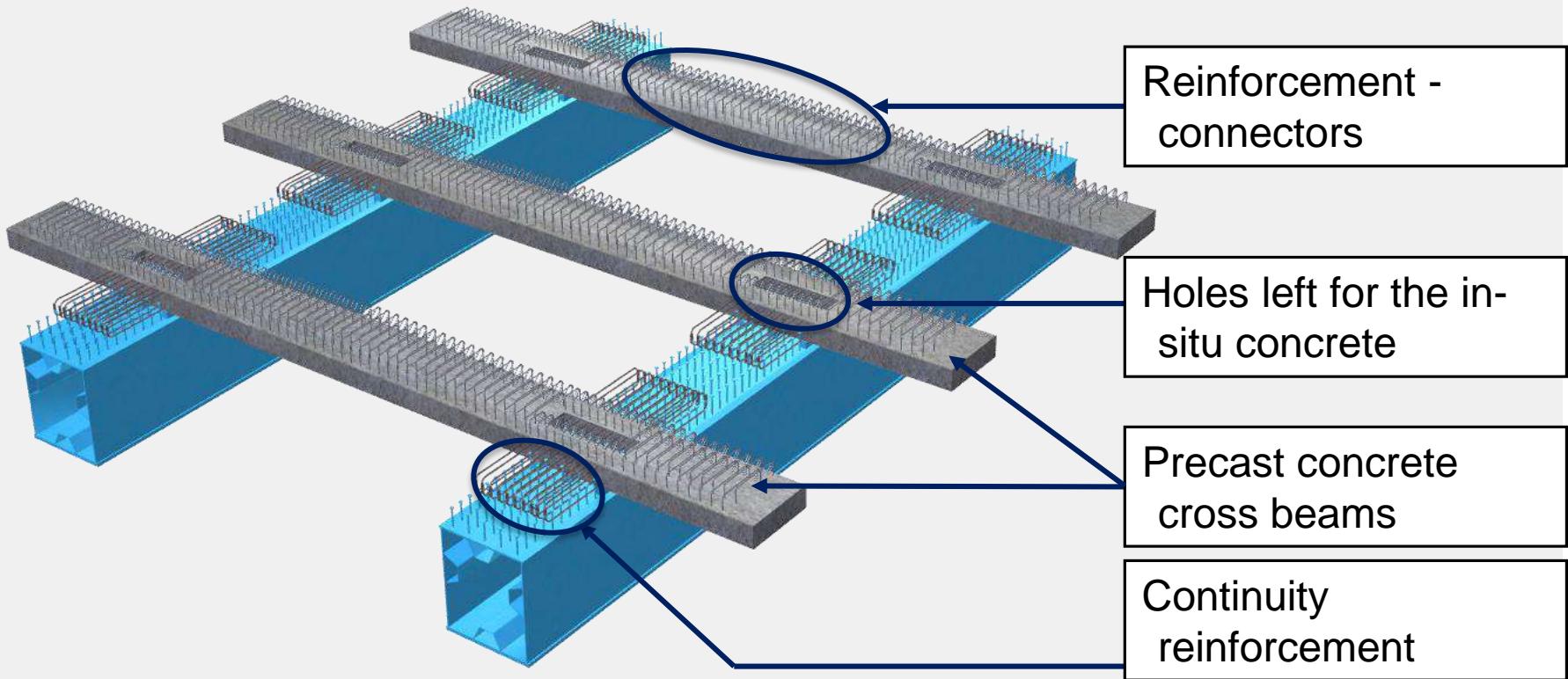


1 Steel structure



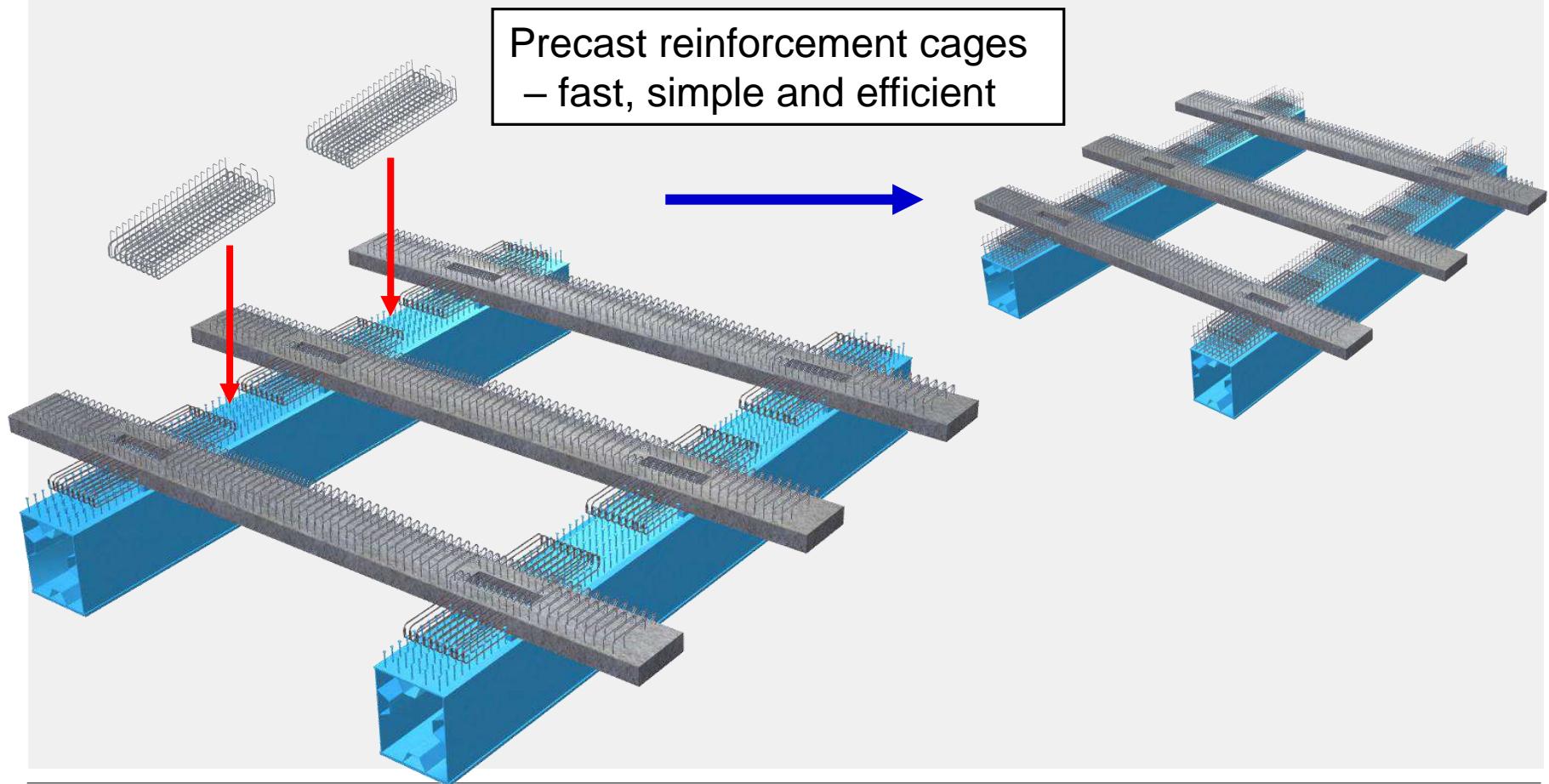
De ce SSF Rapid ???

2 Arrangement of the precast concrete cross beams



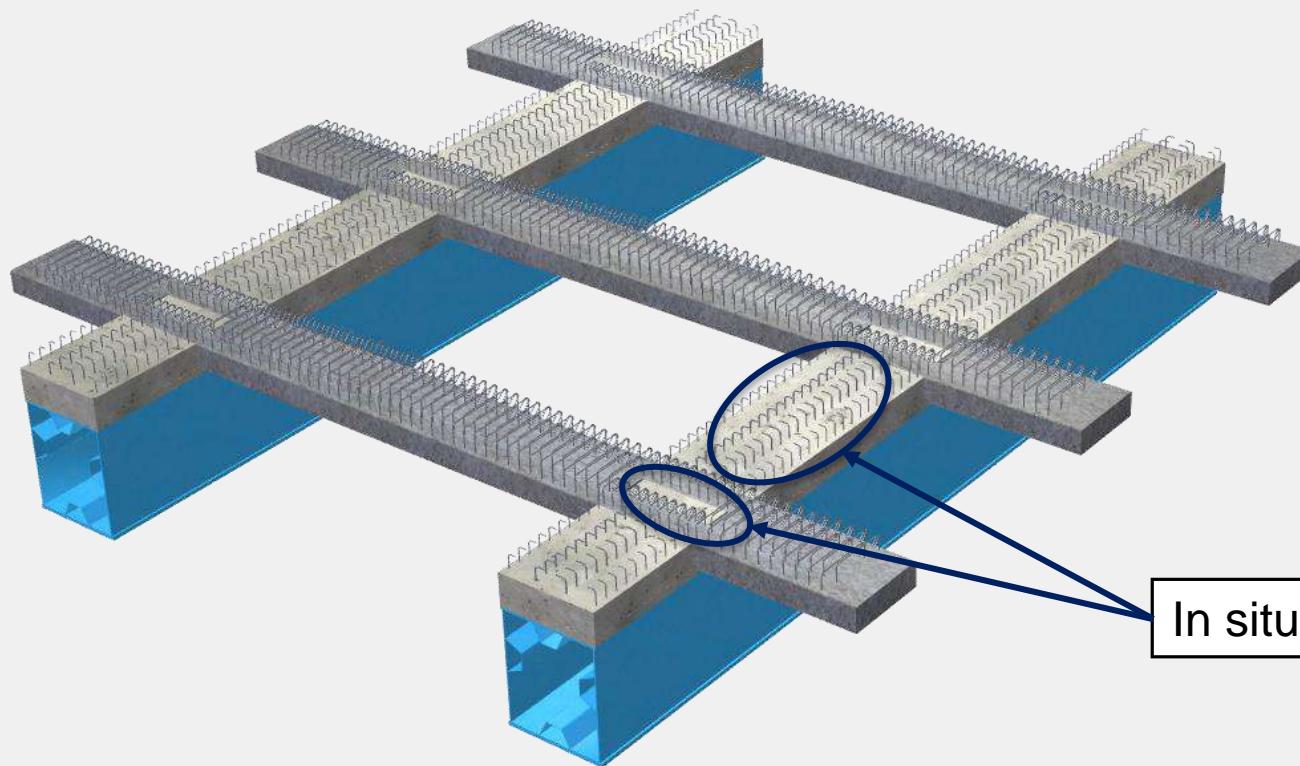
De ce SSF Rapid ???

3 Longitudinal reinforcement



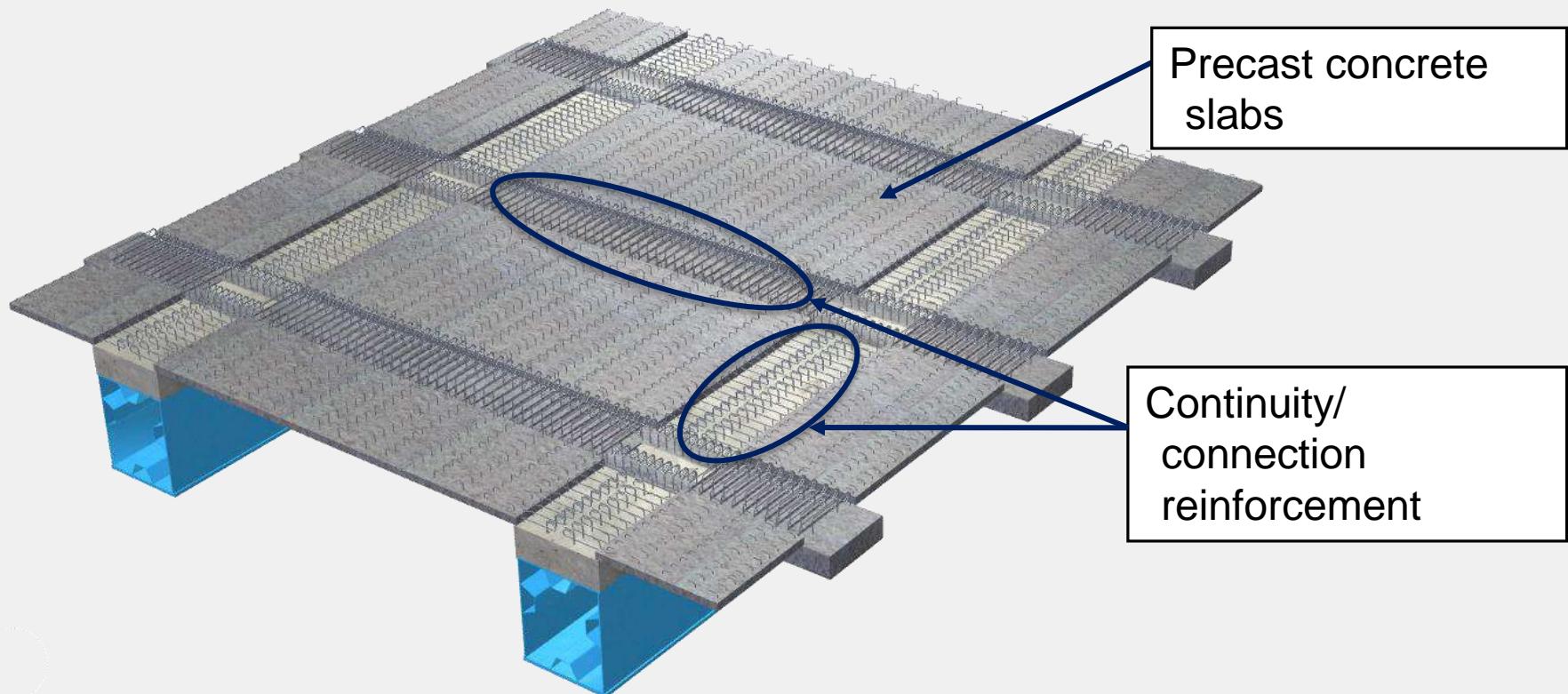
De ce SSF Rapid ???

4 In-situ concrete phase I – Girder system



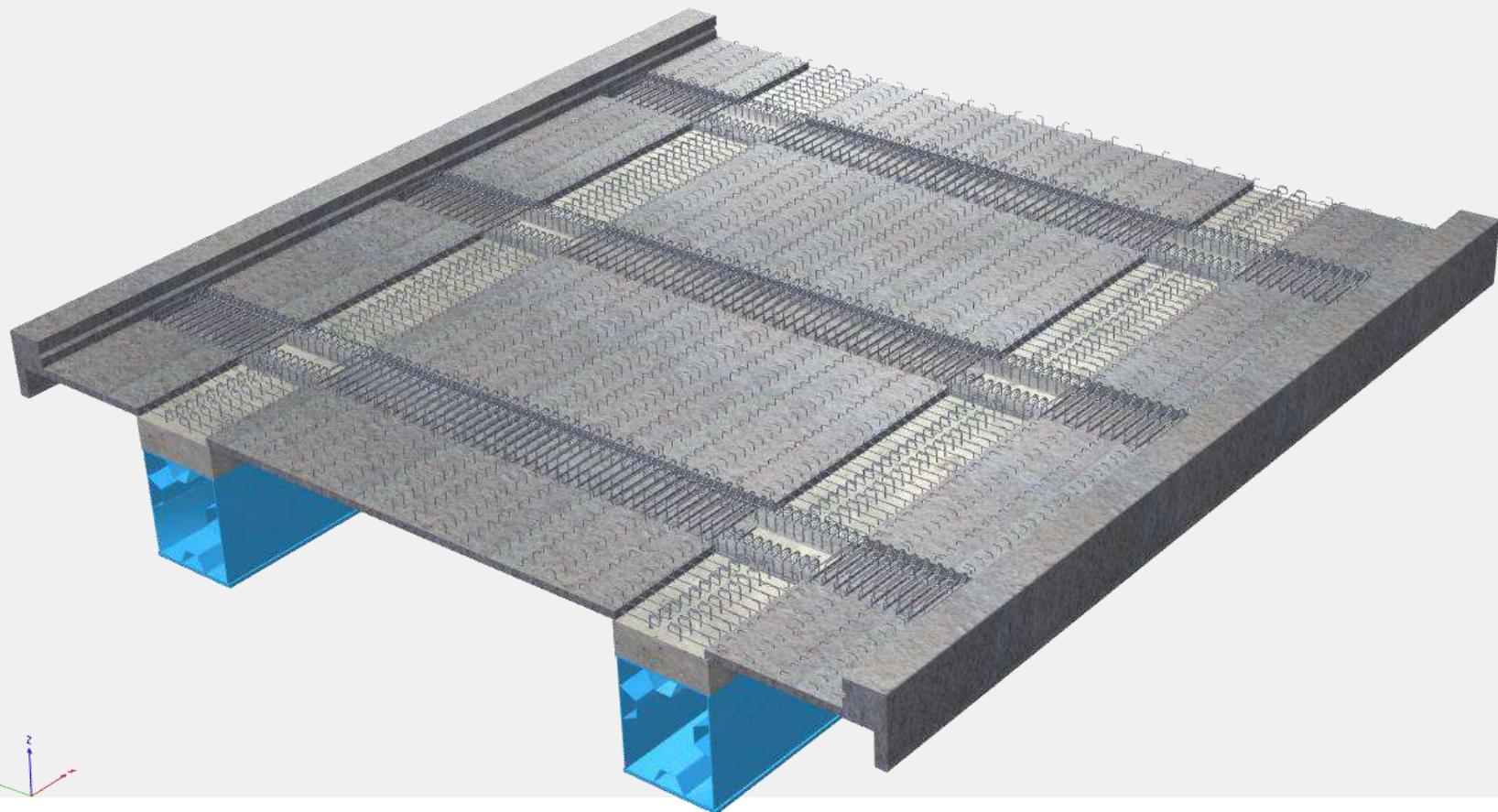
De ce SSF Rapid ???

5 Mounting of the precast concrete slab elements



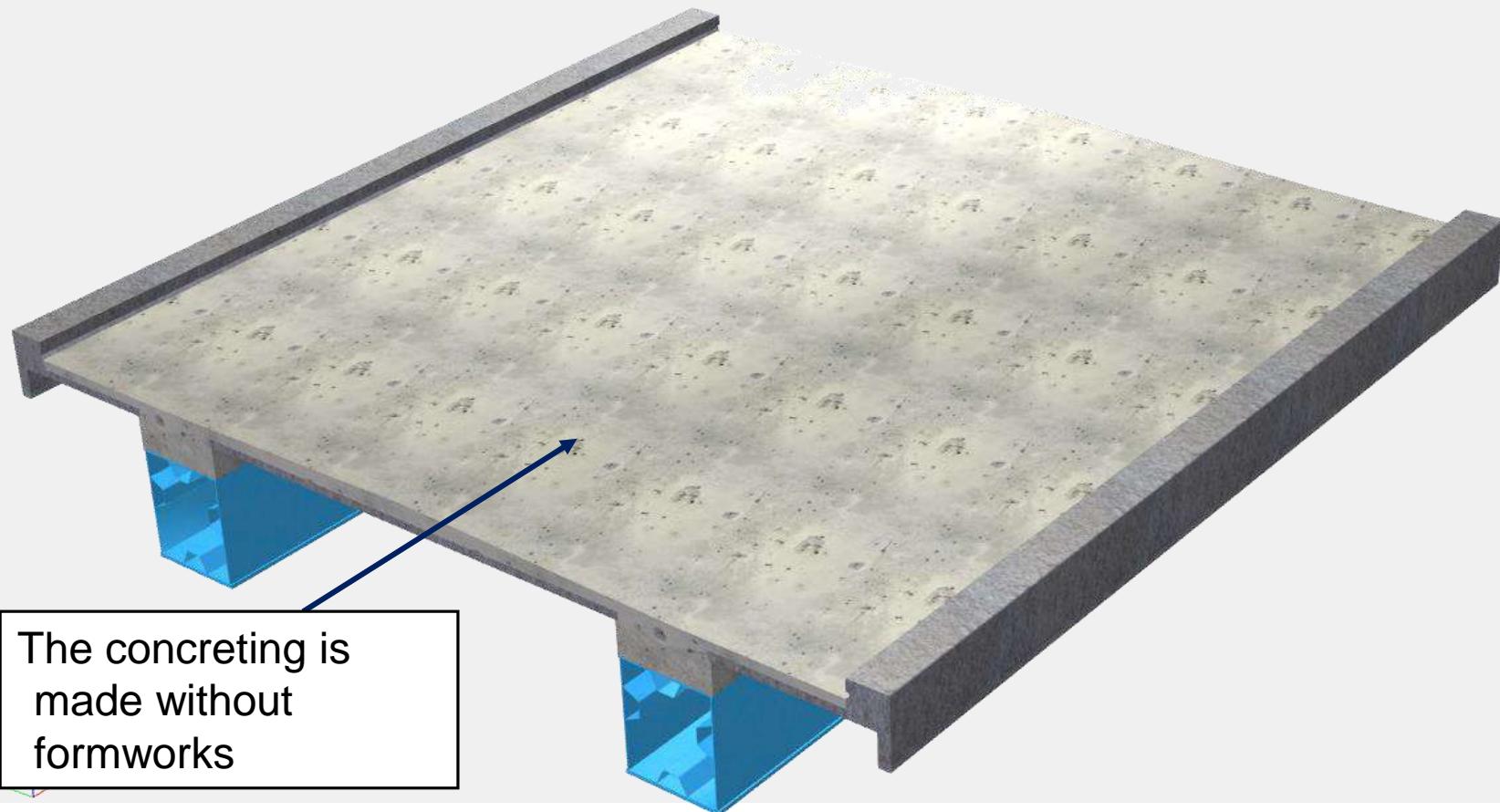
De ce SSF Rapid ???

6 Mounting of the precast side caps



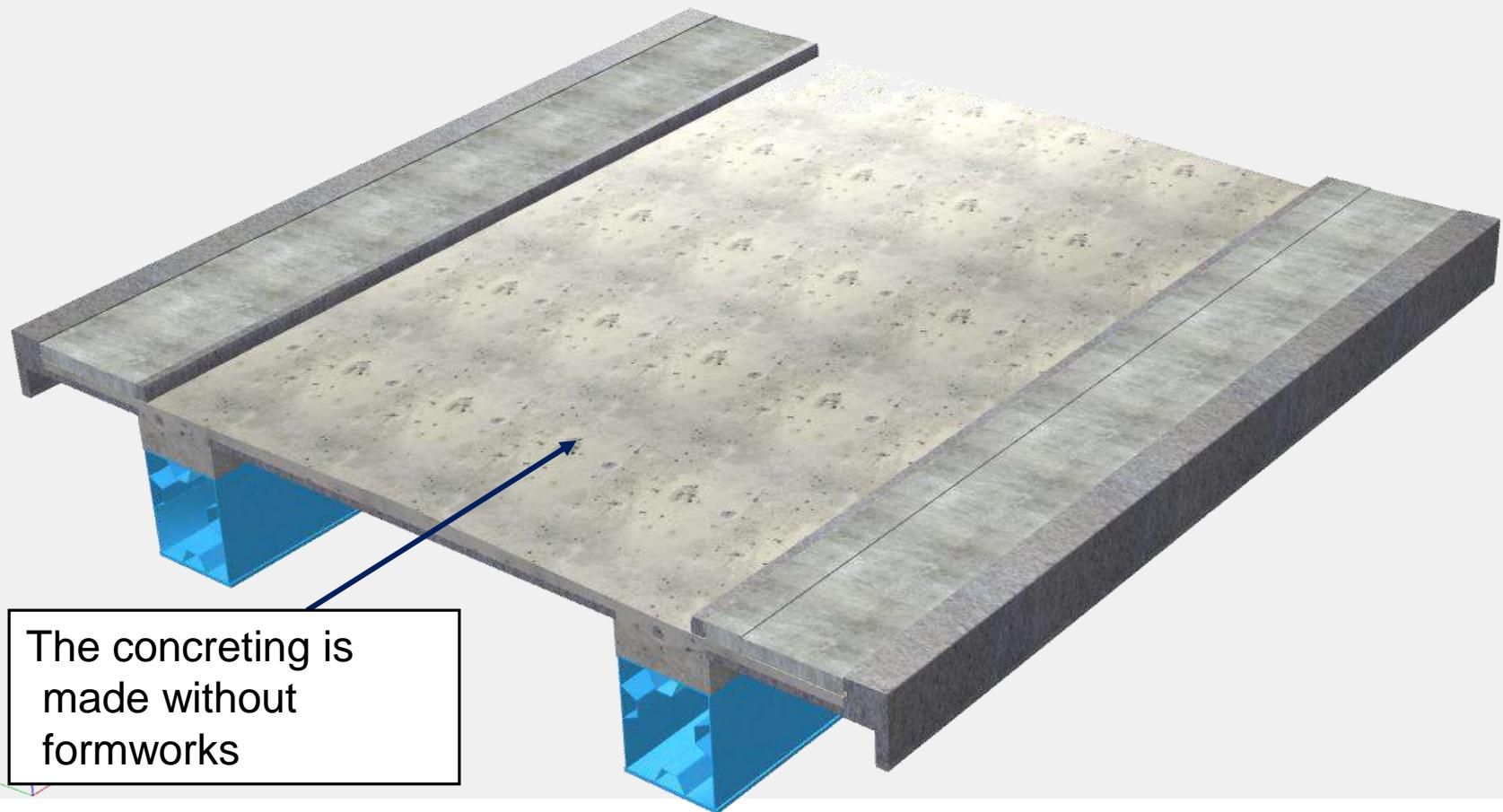
De ce SSF Rapid ???

7 In-situ concrete zone phase II



De ce SSF Rapid ???

7 In-situ concrete zone phase II



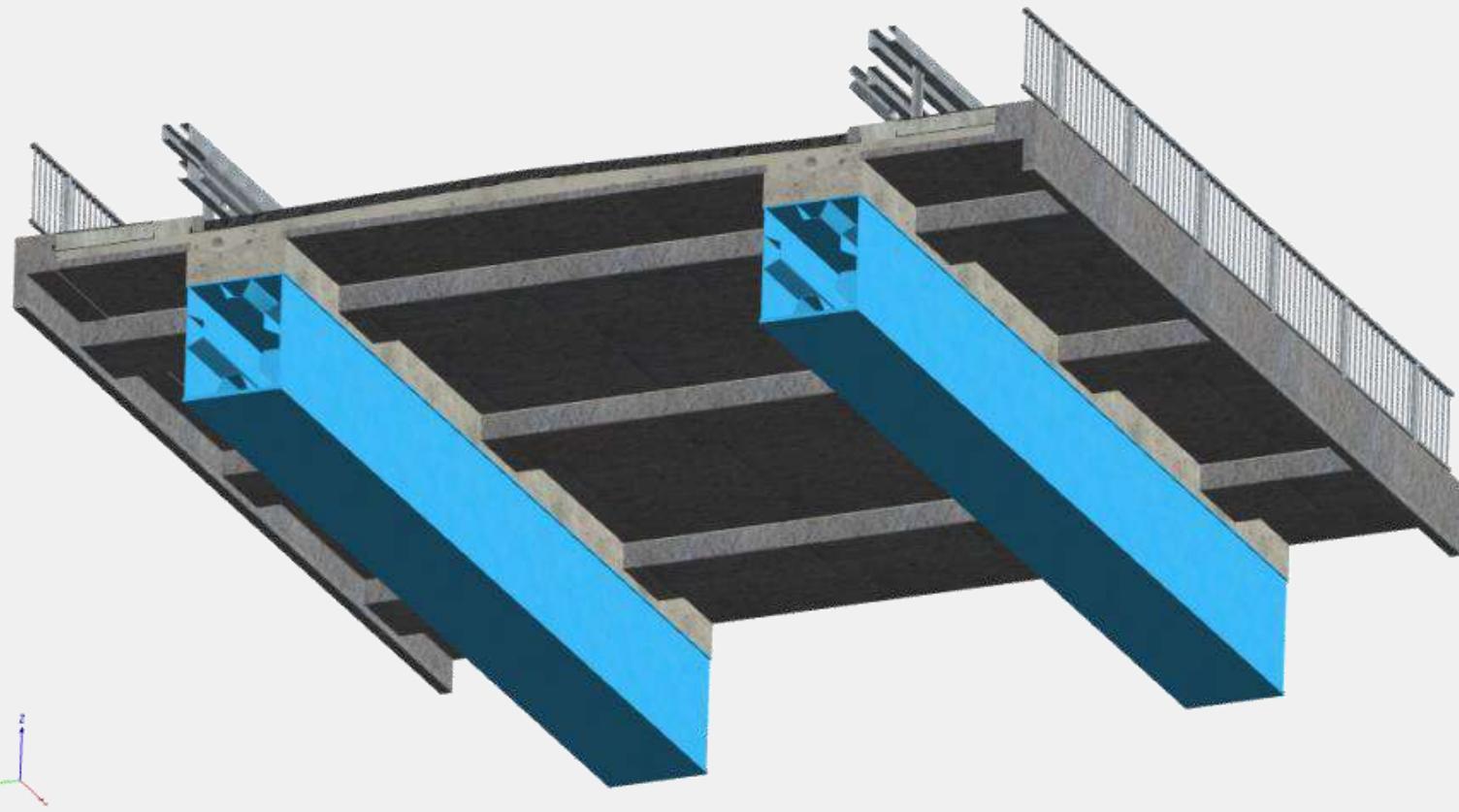
De ce SSF Rapid ???

8 Bridge equipment



De ce SSF Rapid ???

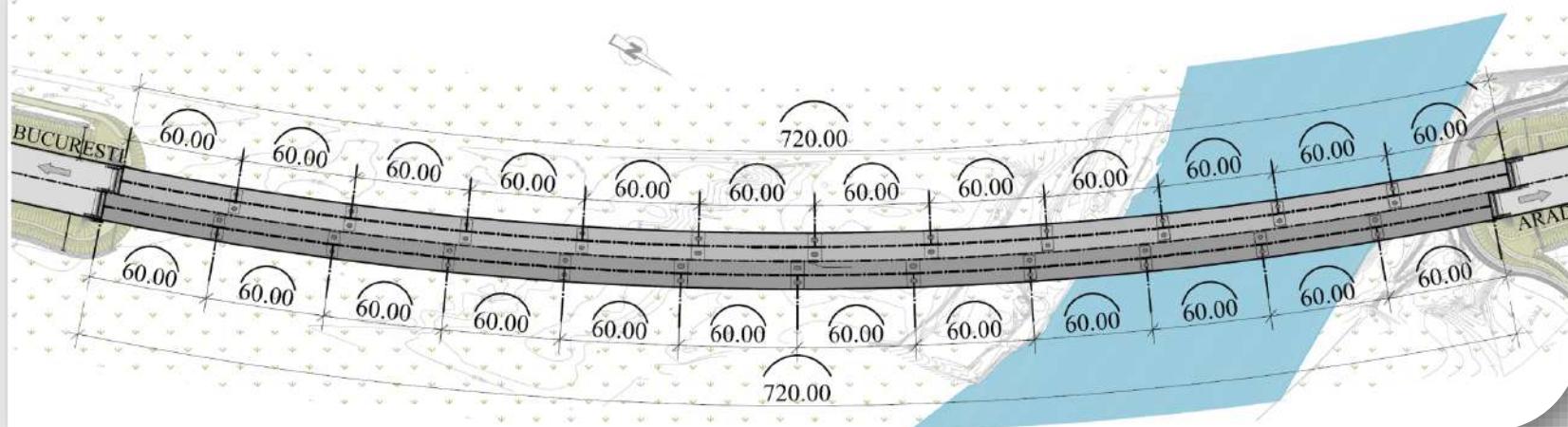
Final structure – robust, simple, efficient.



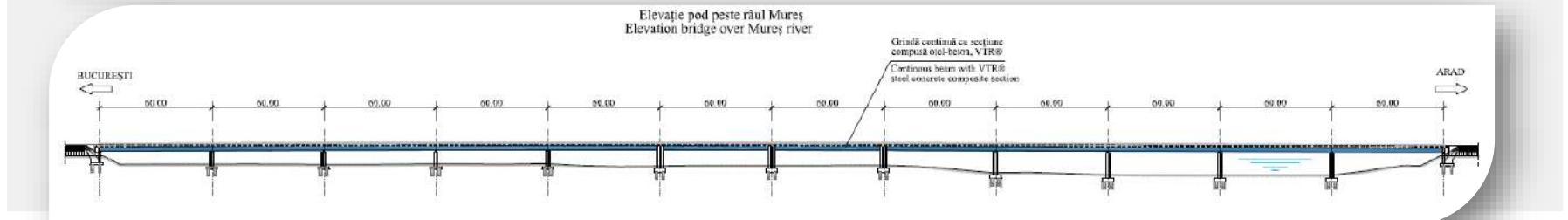
VTR® bridges in Romania

1. Deva Bypass over Mureş River

Vedere în plan
Plan view

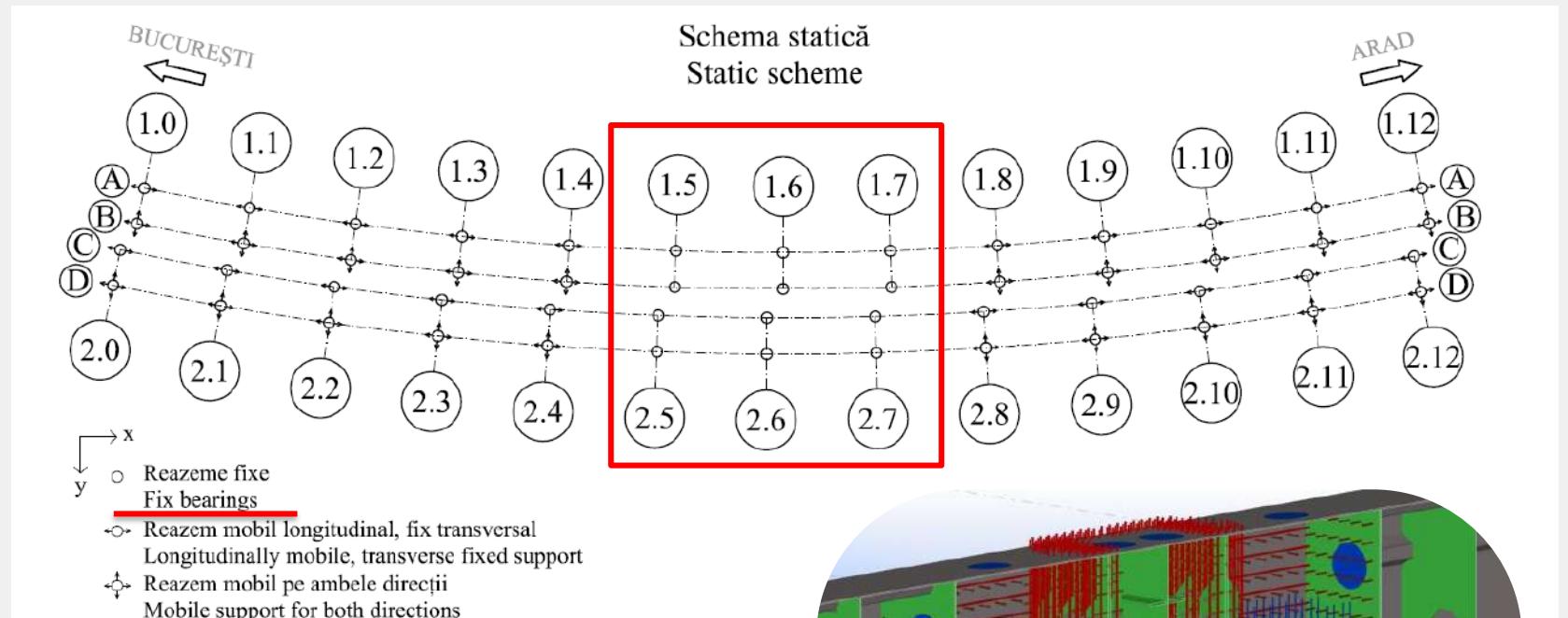


Elevatie pod peste râul Mureş
Elevation bridge over Mureş river



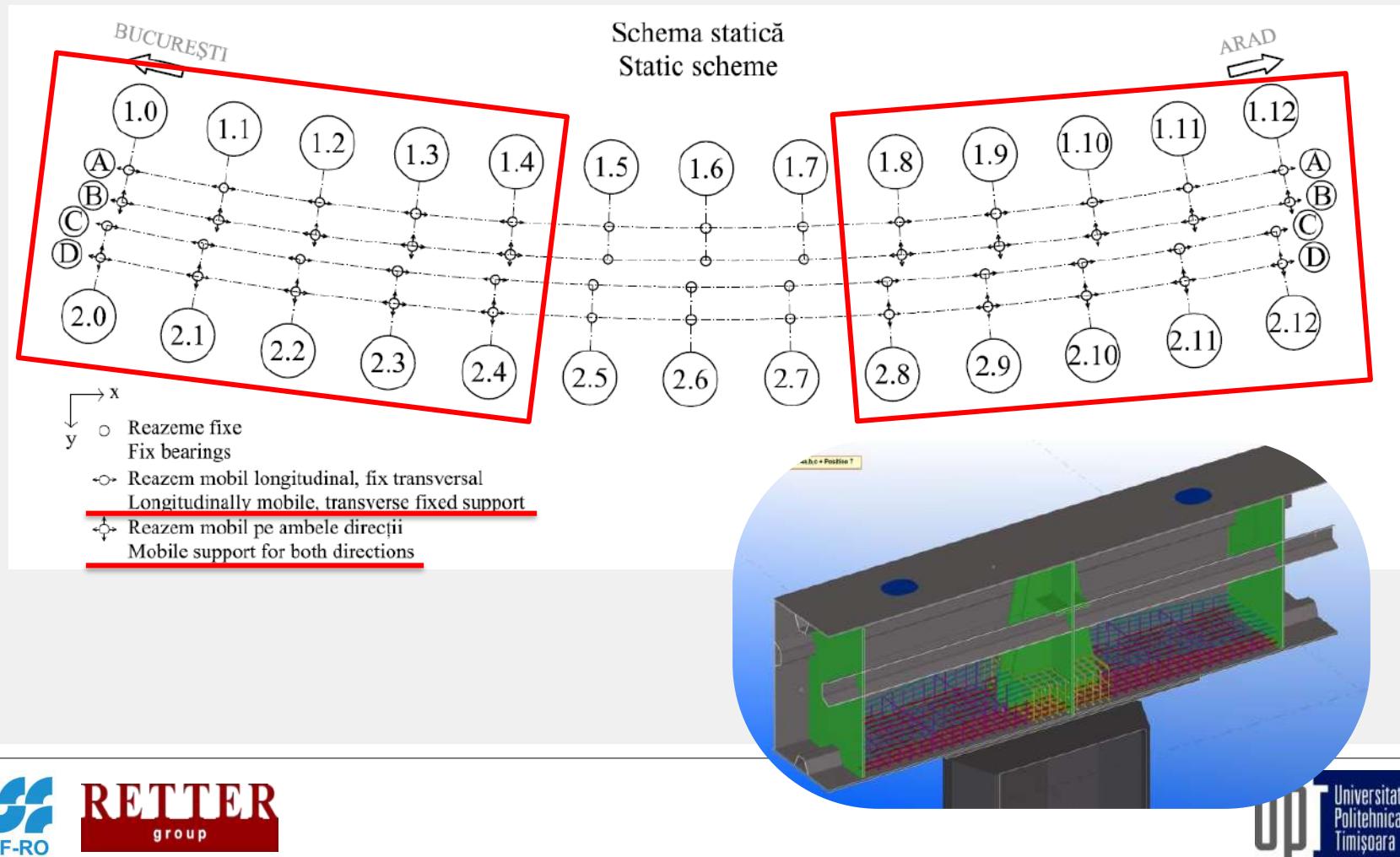
VTR® bridges in Romania

1. Deva Bypass over Mureş River



VTR® bridges in Romania

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VTR® bridges in Romania

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VTR® bridges in Romania

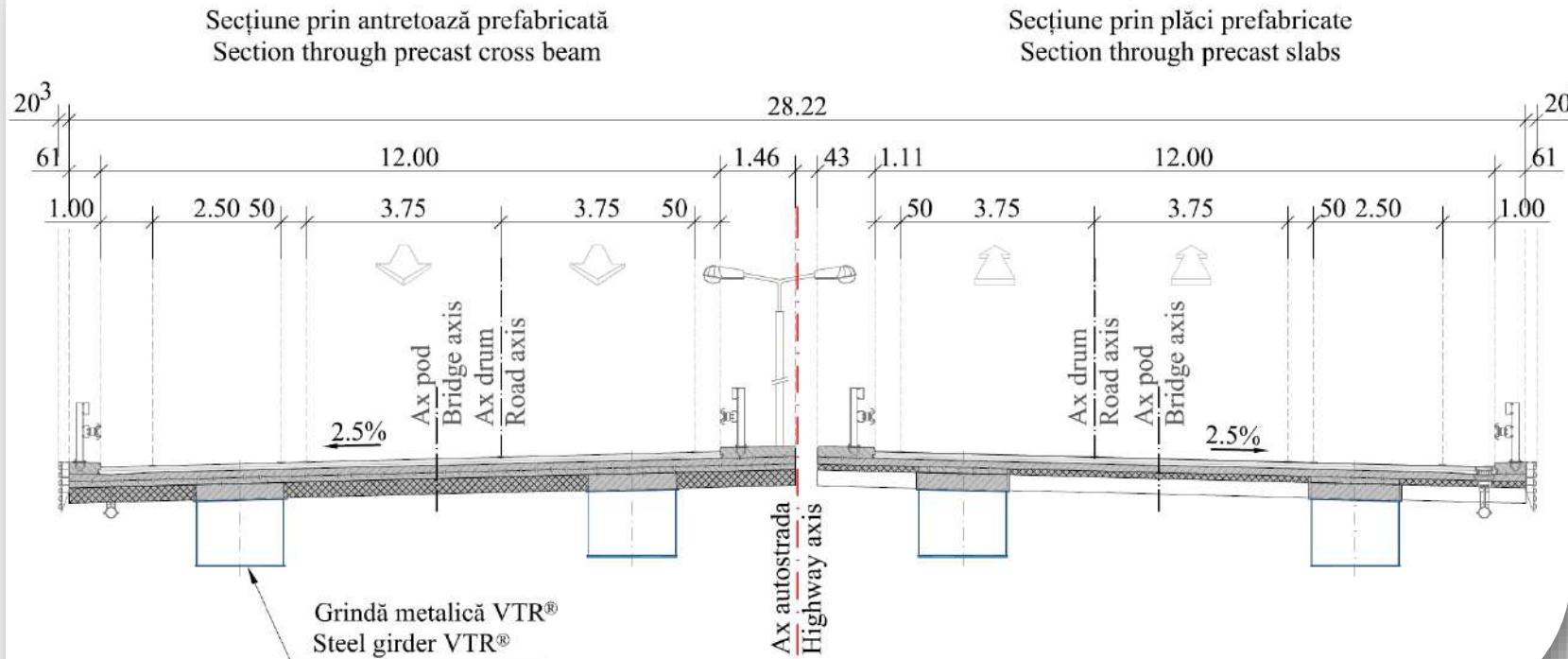
1. Deva Bypass over Mureş River



VTR® bridges in Romania

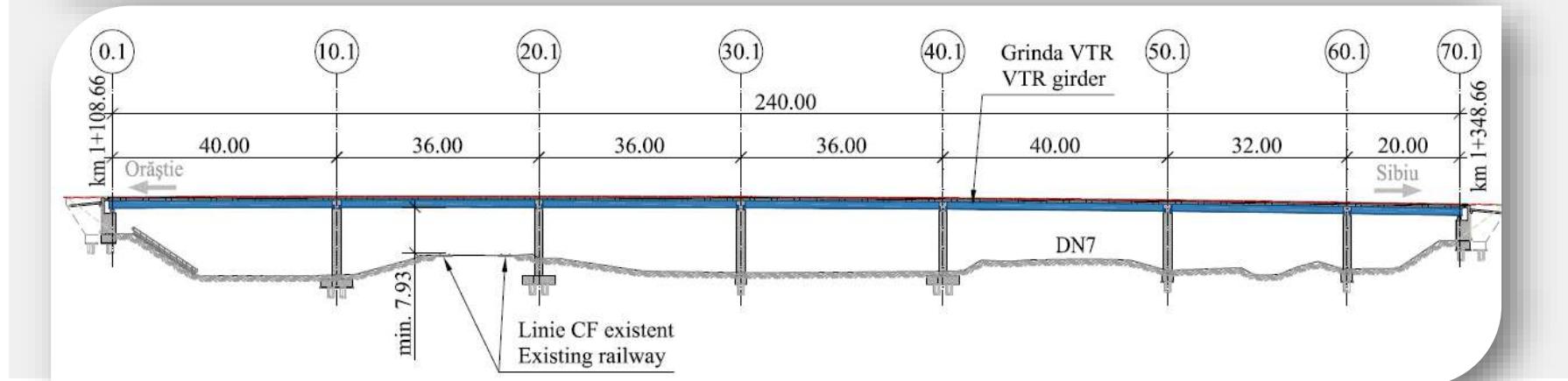
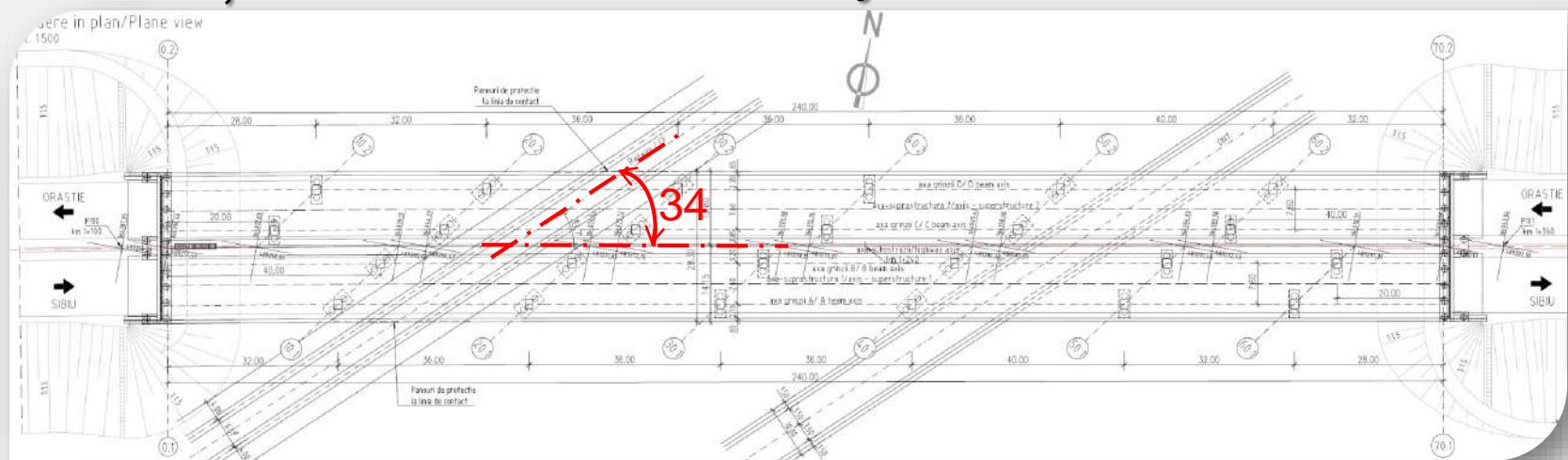
2. Orăştie Viaduct over Railway and National Road

Secțiune transversală generală
General cross section



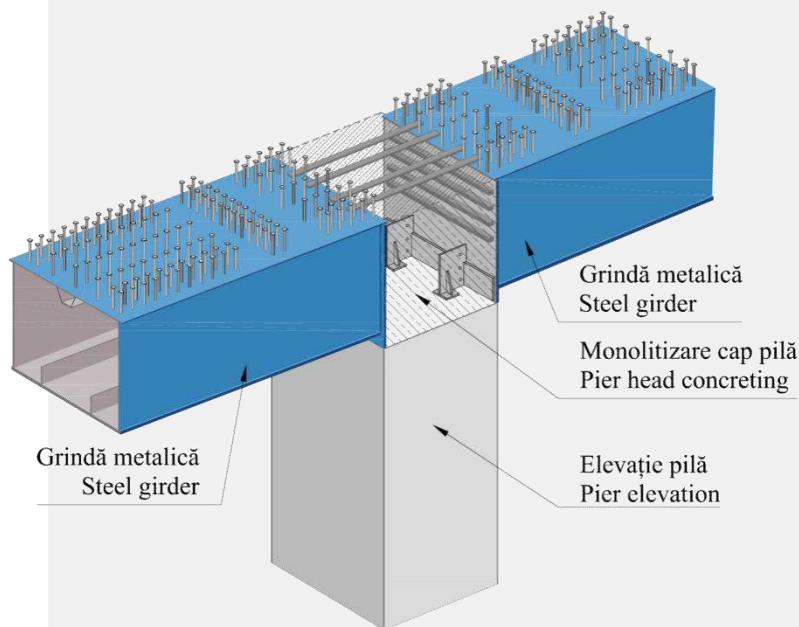
VTR® bridges in Romania

2. Orăştie Viaduct over Railway and National Road



VTR® bridges in Romania

2. Orăştie Viaduct over Railway and National Road Pier head



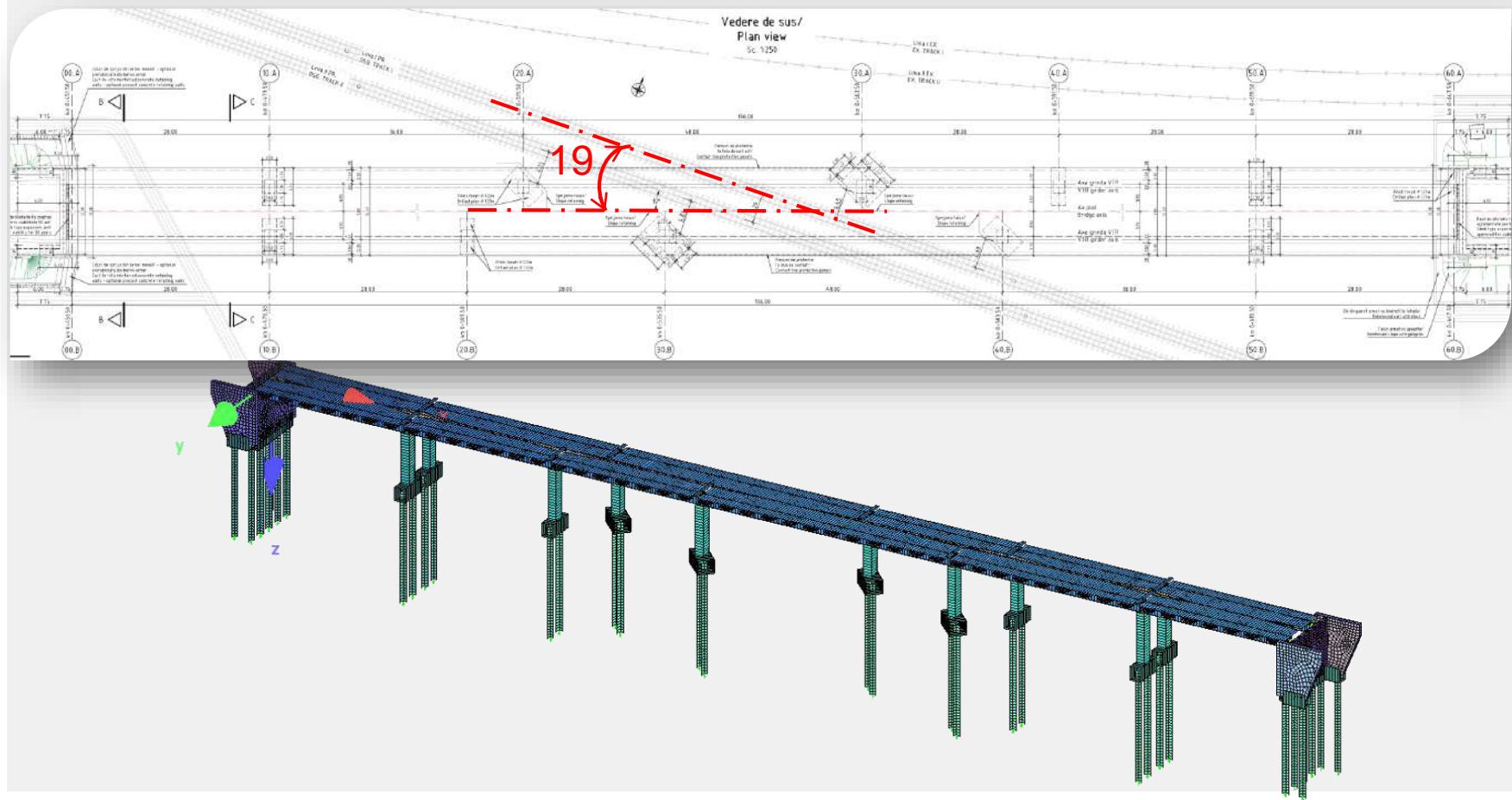
VTR® bridges in Romania

2. Orăştie Viaduct over Railway and National Road



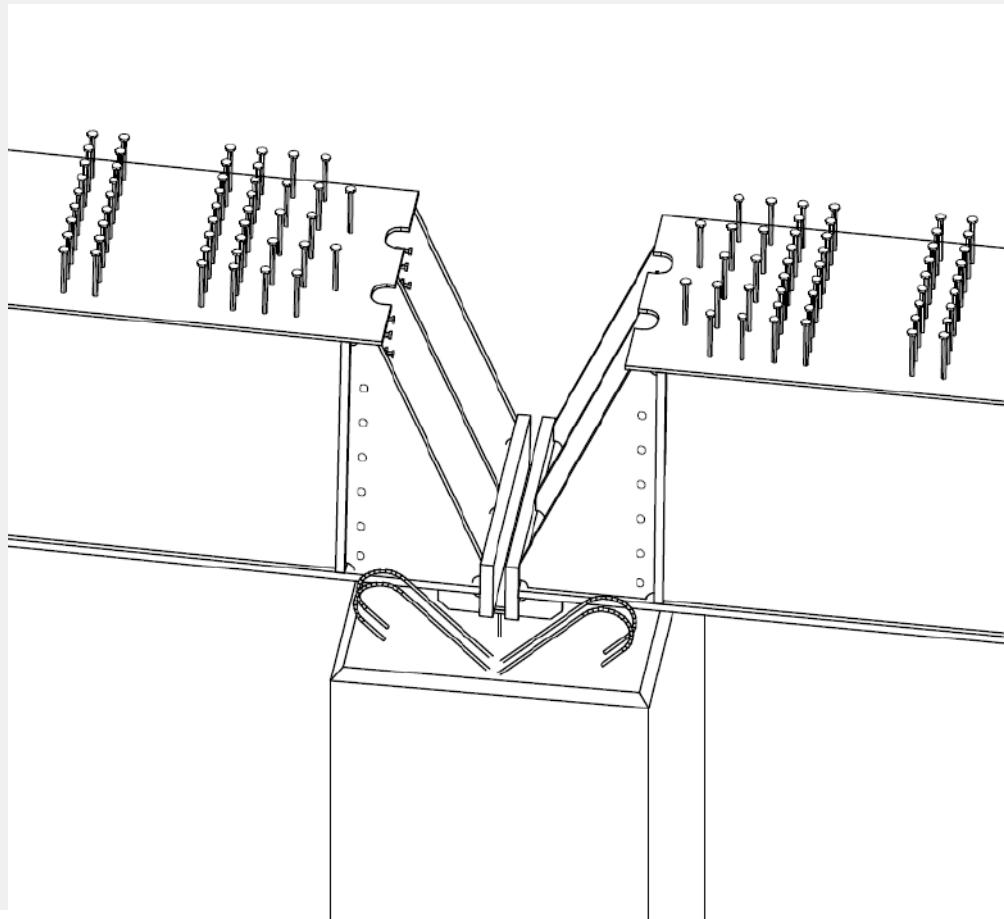
VTR® bridges in Romania

3. Railway Overpass on Simeria-Vințu de Jos at km 457+431



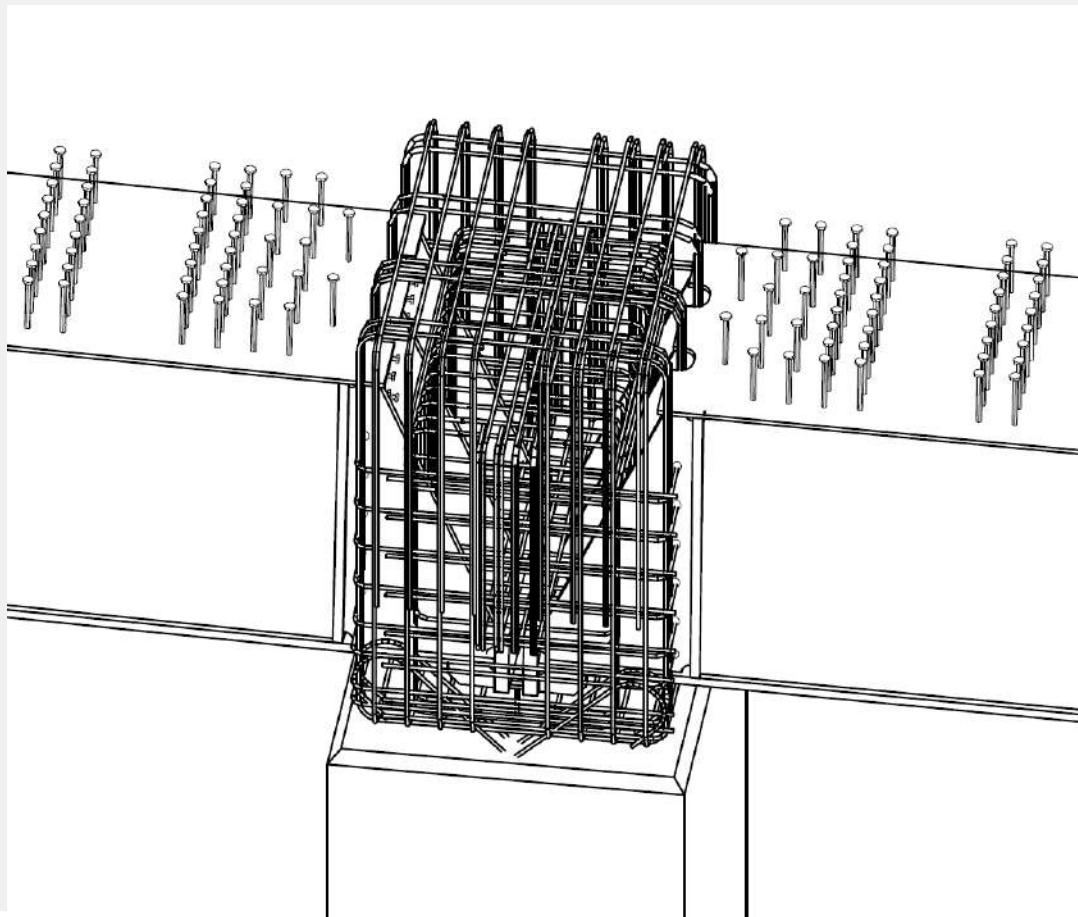
VTR® bridges in Romania

3. Railway Overpass on Simeria-Vîntu de Jos at km 457+431



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3. Railway Overpass on Simeria-Vințu de Jos at km 457+431



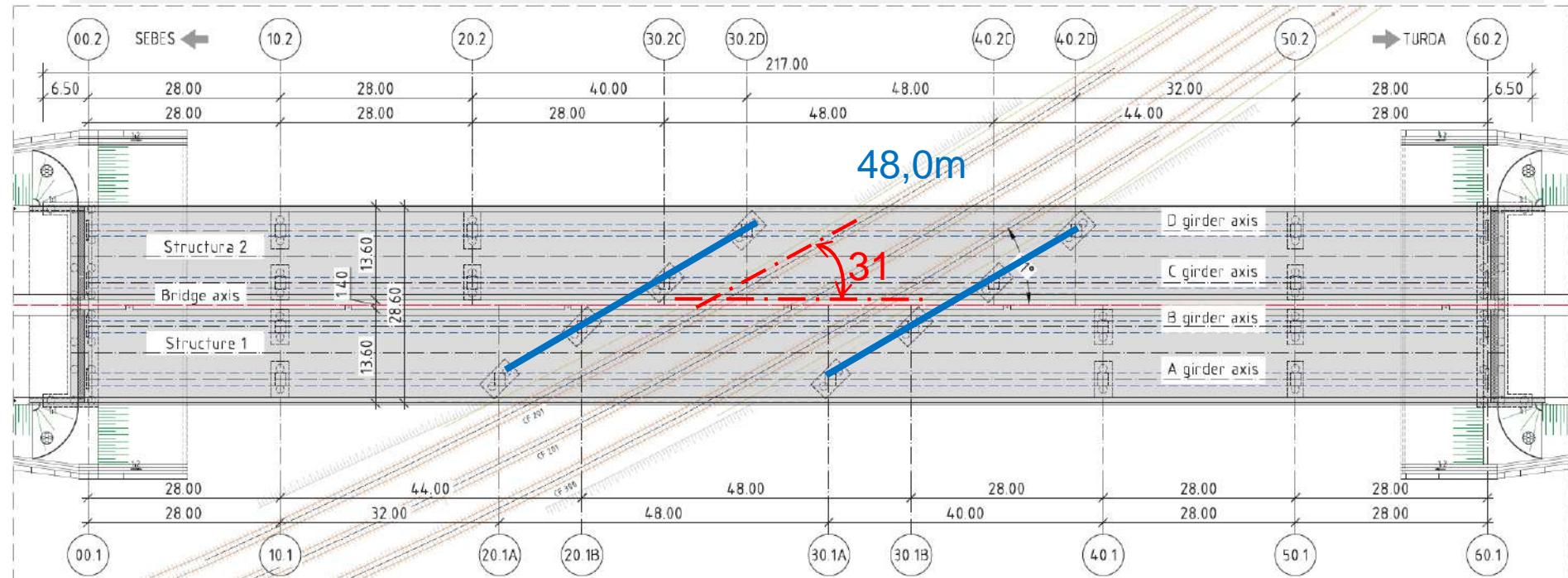
VTR® bridges in Romania

3. Railway Overpass on Simeria-Vîntu de Jos at km 457+431



Ongoing projects

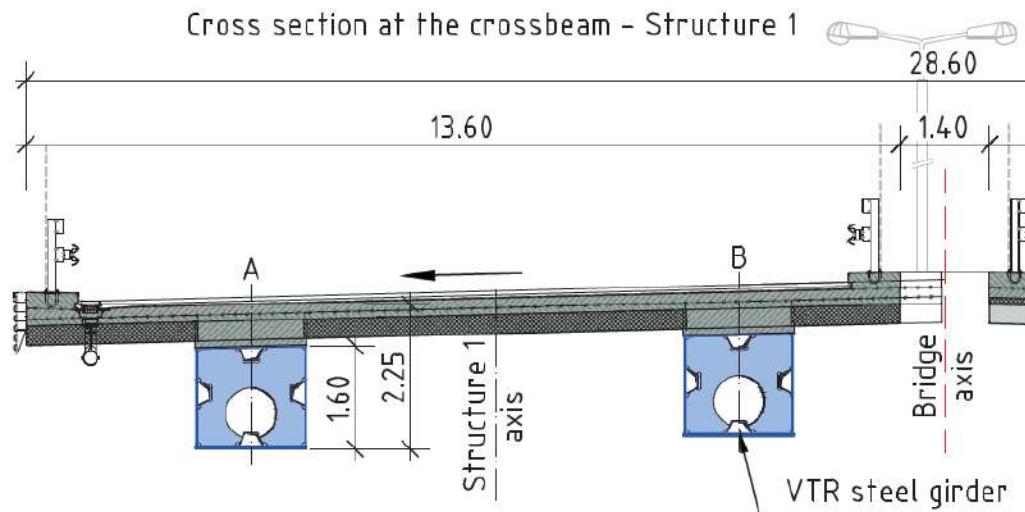
1. Skew Motorway Bridge over Railway at km 26+350 on the Sebeș-Turda Motorway, lot 2



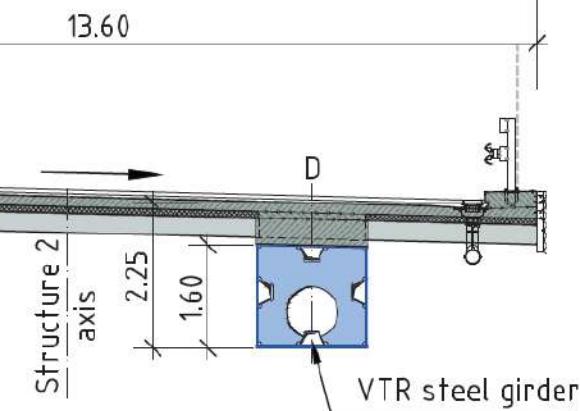
Ongoing projects

1. Skew Motorway Bridge over Railway at km 26+350 on the Sebeș-Turda Motorway, lot 2

Cross section at the crossbeam - Structure 1

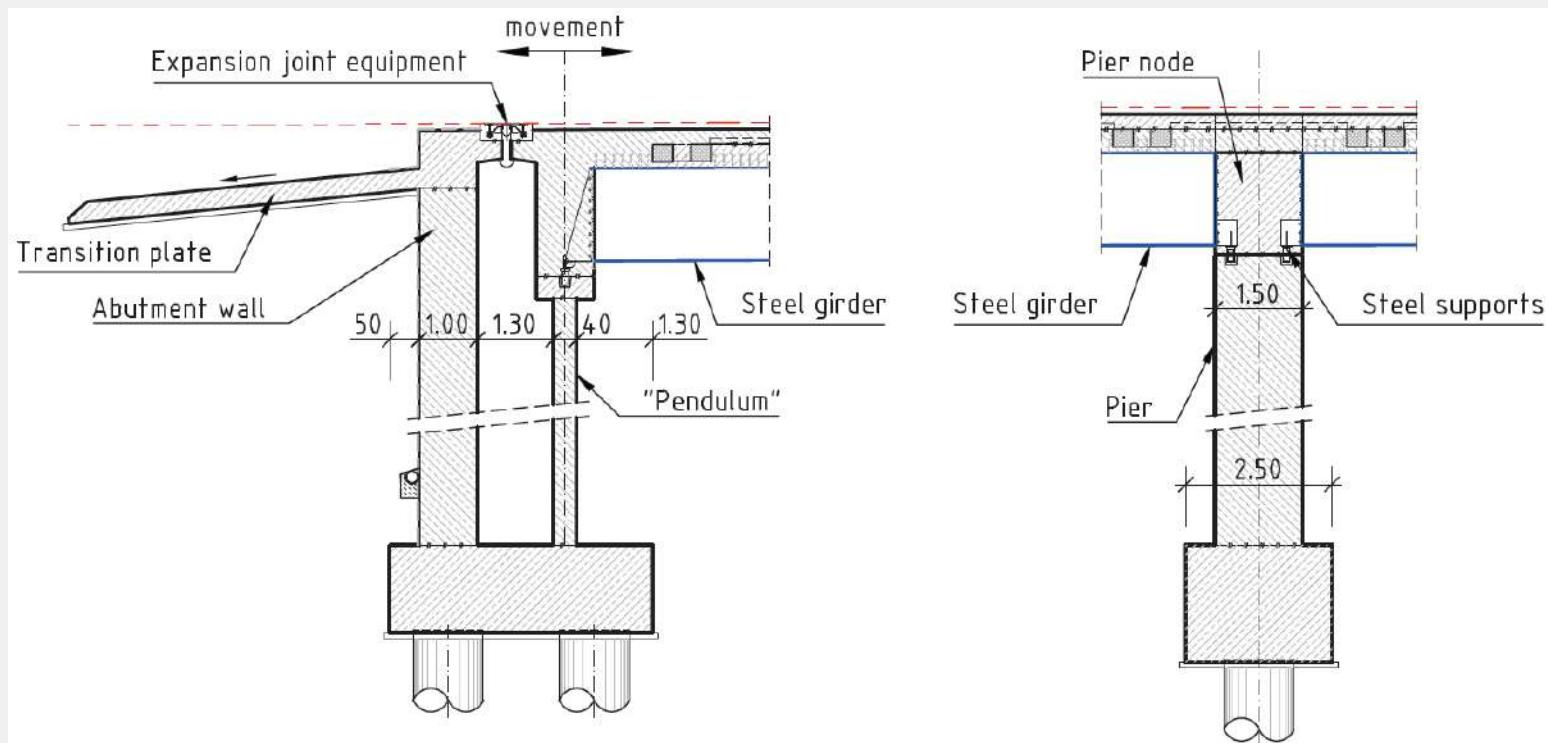


Cross section between the crossbeams - Structure 2



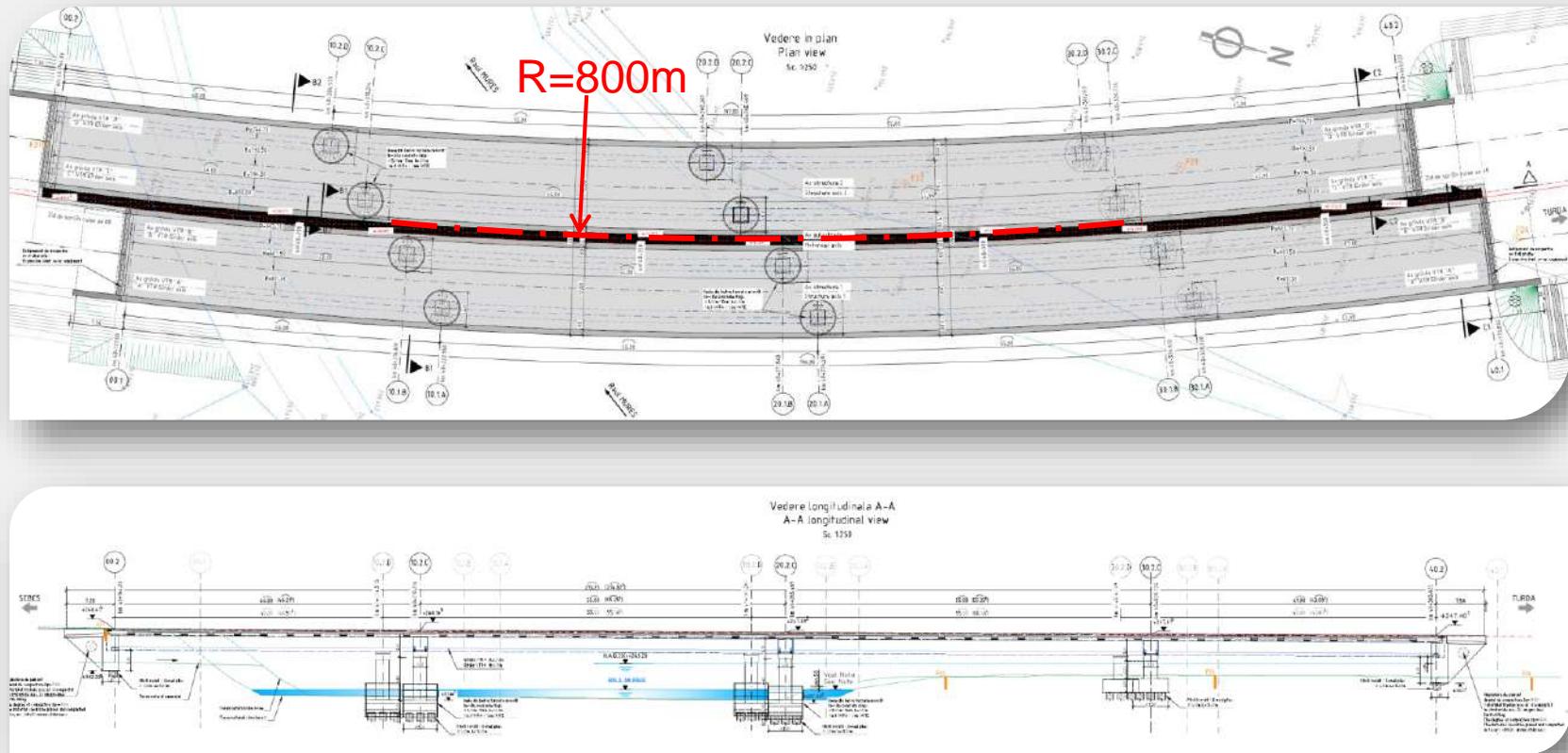
Ongoing projects

1. Skew Motorway Bridge over Railway at km 26+350 on the Sebeș-Turda Motorway, lot 2 Sub- to superstructure connection



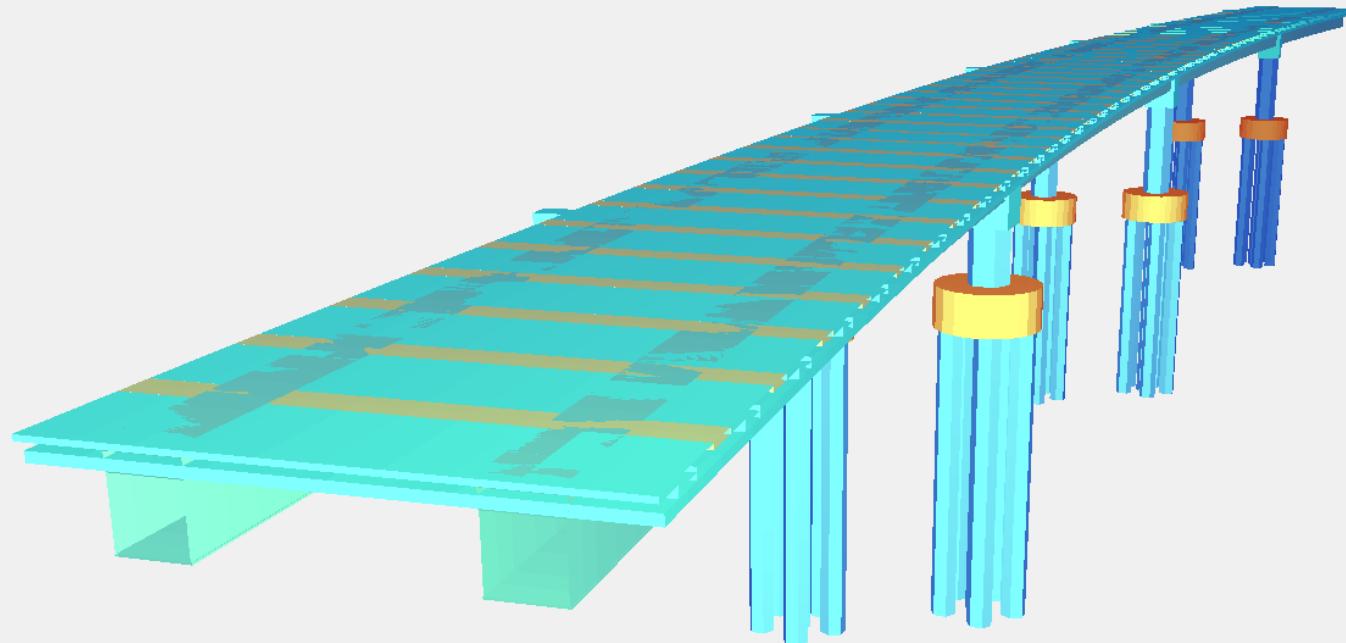
Ongoing projects

2. Mureş Bridge on the Sebeş-Turda Motorway, lot 2, at km 40+200



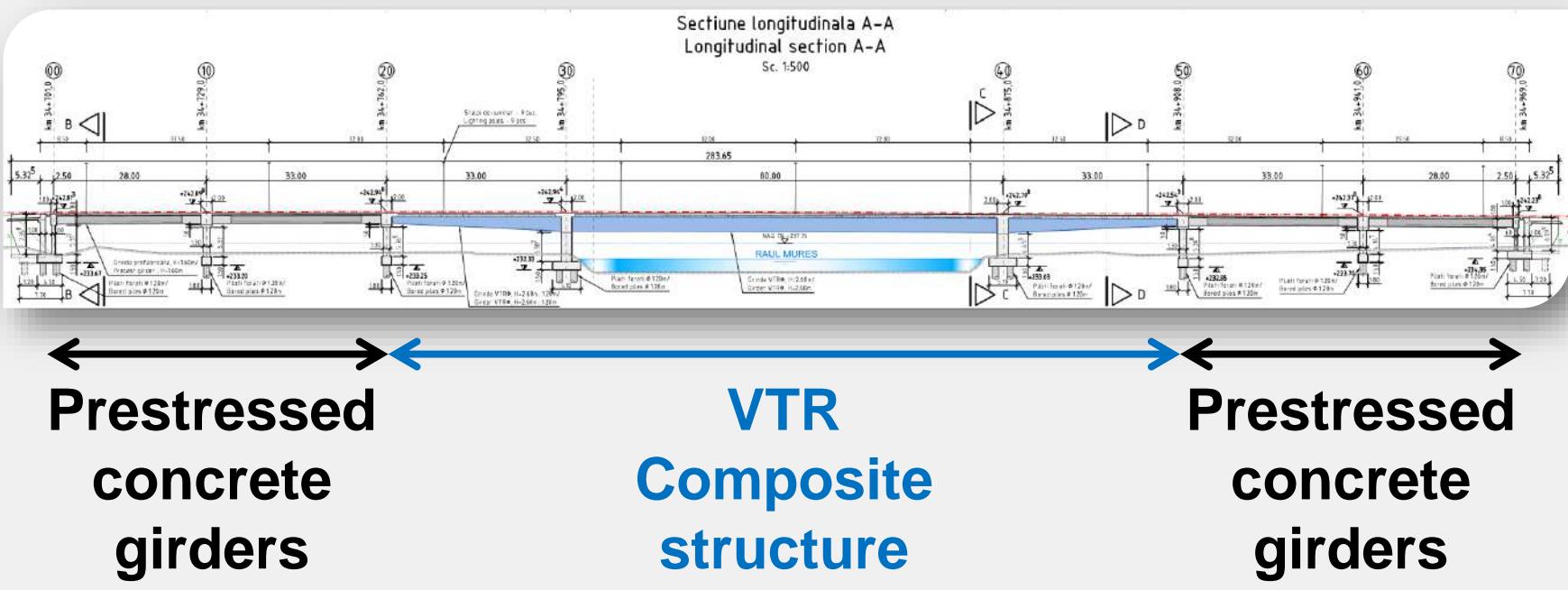
Ongoing projects

2. Mureş Bridge on the Sebeş-Turda Motorway, lot 2,
at km 40+200
Sofistik model



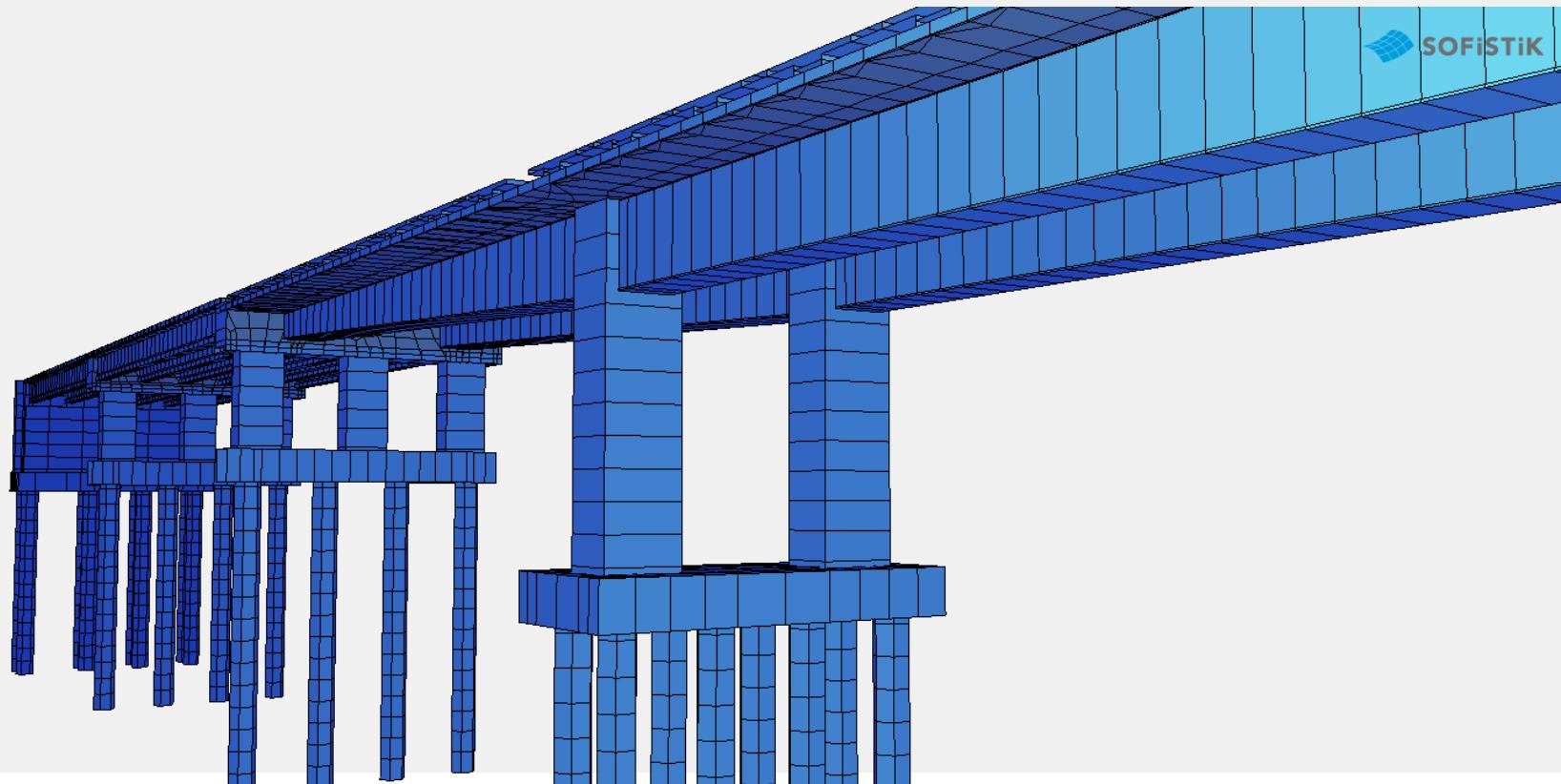
Ongoing projects

3. Combined solutions for Mureş Bridge at km 34+750 on the Sebeş-Turda Motorway, lot 2 $L = 268 \text{ m } (28 + 33 + 33 + 80 + 33 + 33 + 28 \text{ m})$



Ongoing projects

3. Combined solutions for Mureş Bridge at km 34+750 on the Sebeş-Turda Motorway, lot 2



VTR® bridges in Romania

Deva Bypass over Mureş River;
Orăştie Viaduct over Railway and
National Road.

Association:
SC STRABAG SRL & Partners
STRABAG

Sebeş-Turda Motorway, lot 2:
Skew Motorway Bridge over
Railway at km 26+350.

Association:
AKTOR TECHNICAL SOCIETE
ANONYME (AKTOR S.A.) &
S.C. EURO CONSTRUCT
TRADING '98 S.R.L.



**THANK YOU FOR YOUR
ATTENTION!**

